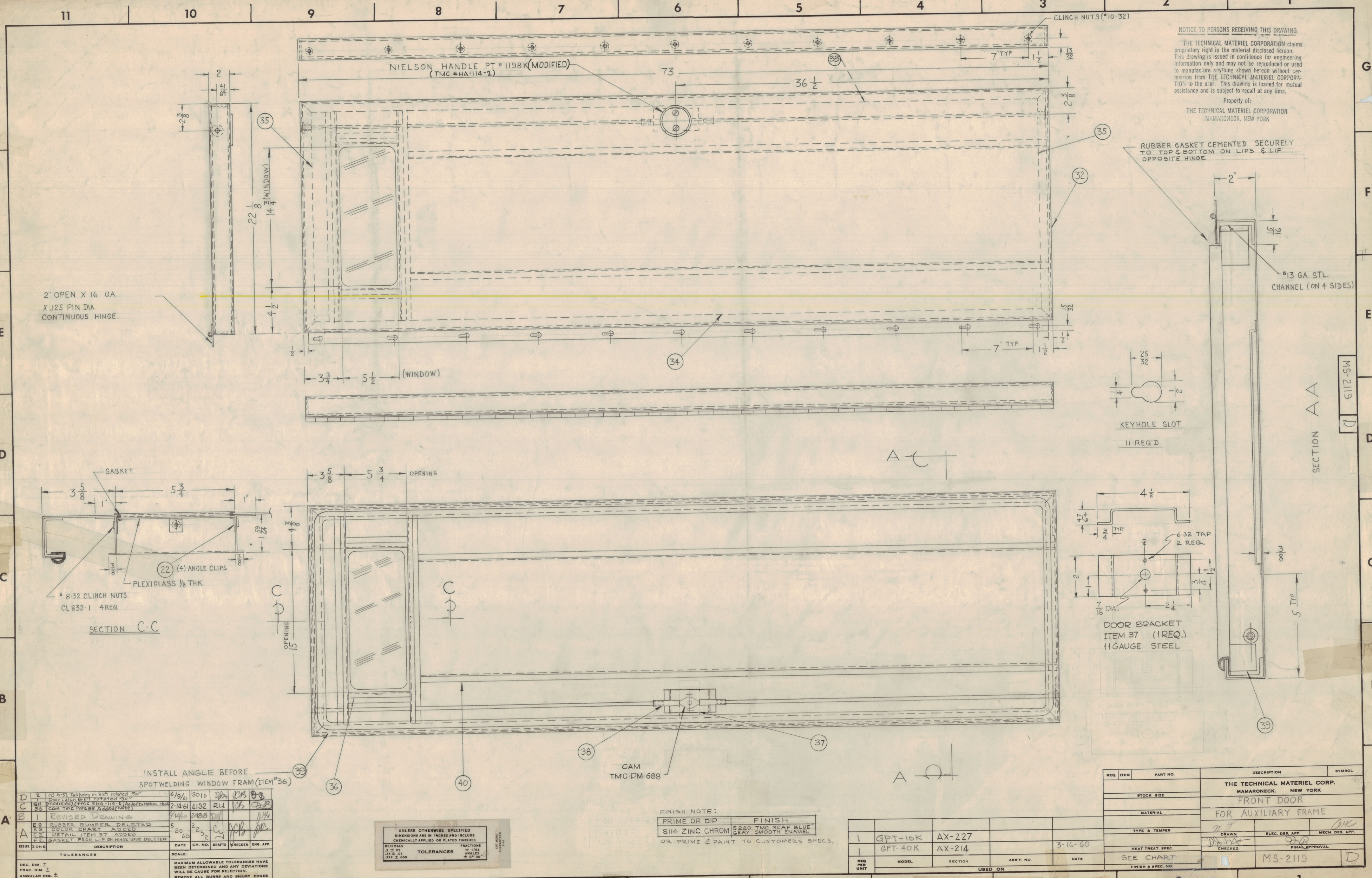

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Property of:

THE TECHNICAL MATERIEL CORPORATION
MAMARONECK, NEW YORK

ISSUE	ZONE	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
D	2	(2) 6-32 Tap holes on Brkt rotated 90°	6/9/61	5010	DJM	JCB	[illegible]
	1	Door Latch Brkt rotated 90°					
C	GH	(modified) (TMC #HA-114-2) Added to Nielson Handle	2-14-61	4132	RU	JCB	[illegible]
	86	CAM TMC PM688 Added (Note)					
B	1	REVISED DRAWING	5/14/60	2488	DJM		[illegible]
A	E9	RUBBER BUMPER DELETED	5 20 60	2 2 5 2	[illegible]	JCB	[illegible]
	A6	COLOR CHART ADDED					
	C2	DETAIL ITEM 37 ADDED					
	F2	GASKET FROM LIP ON HINGE SIDE DELETED					

TOLERANCES

DEC. DIM. ±
FRAC. DIM. ±
ANGULAR DIM. ±

SCALE:

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

DECIMALS	TOLERANCES	FRACTIONS
.X ± .05		± 1/64
.XX ± .01		ANGLES
.XXX ± .005		± 0° 30'

CUT HERE GUARANTEED 2-46

FINISH NOTE:

PRIME OR DIP	FINISH
S114 ZINC CHROM	S220 TMC RCAF BLUE GRAY SMOOTH ENAMEL

OR PRIME & PAINT TO CUSTOMERS SPECS.

REQ PER UNIT	MODEL	SECTION	ASS'Y. NO.	DATE
1	GPT-10K	AX-227		
1	GPT-40K	AX-214		3-16-60

USED ON

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
			THE TECHNICAL MATERIEL CORP. MAMARONECK. NEW YORK	
		STOCK SIZE	FRONT DOOR	
		MATERIAL	FOR AUXILIARY FRAME	
		TYPE & TEMPER	DRAWN [illegible] / ELEC. DES. APP. / MECH. DES. APP. [illegible]	
		HEAT TREAT. SPEC.	CHECKED [illegible] / FINAL APPROVAL	
		SEE CHART	MS-2119	D
		FINISH & SPEC. NO.		

FORM—111