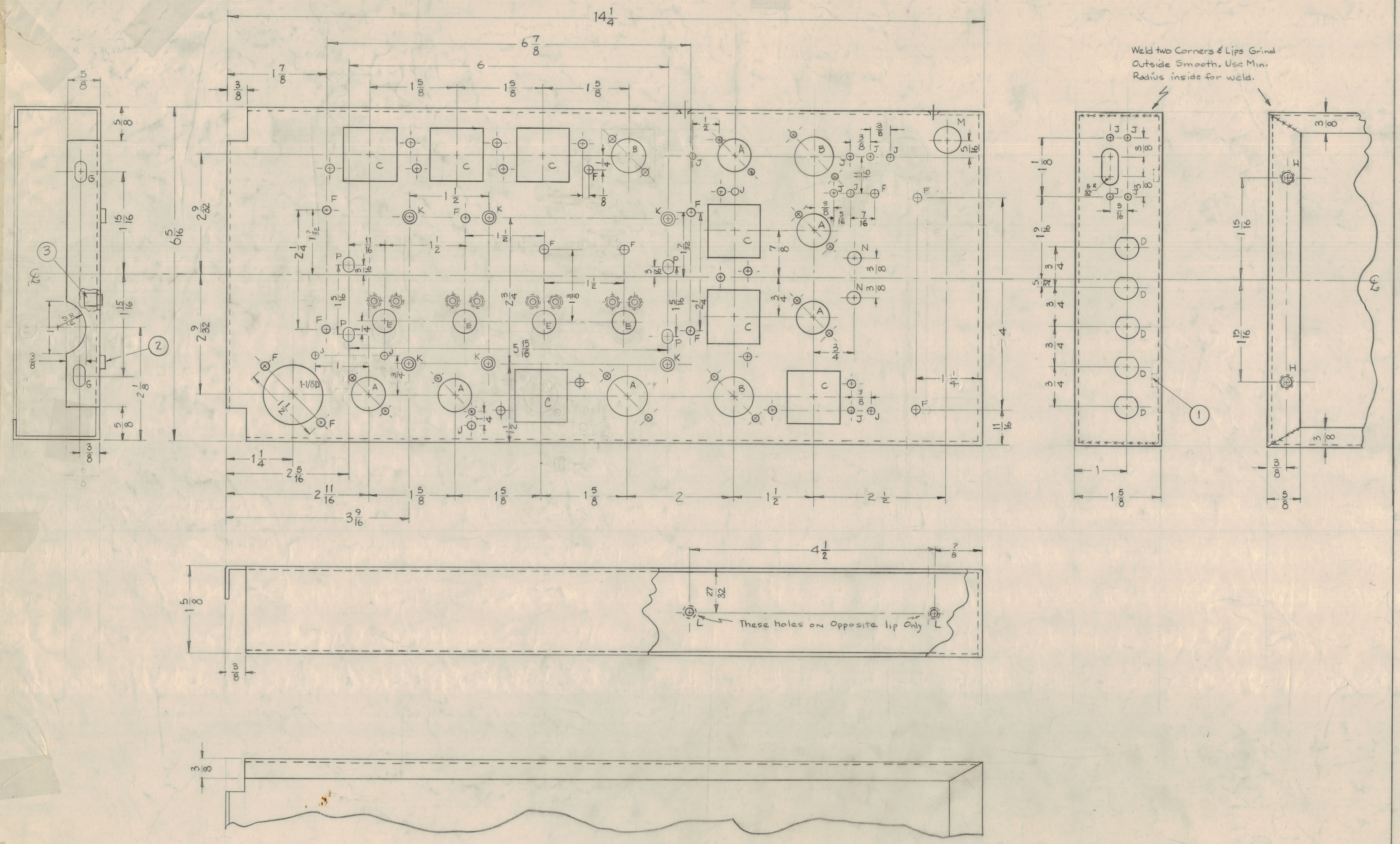
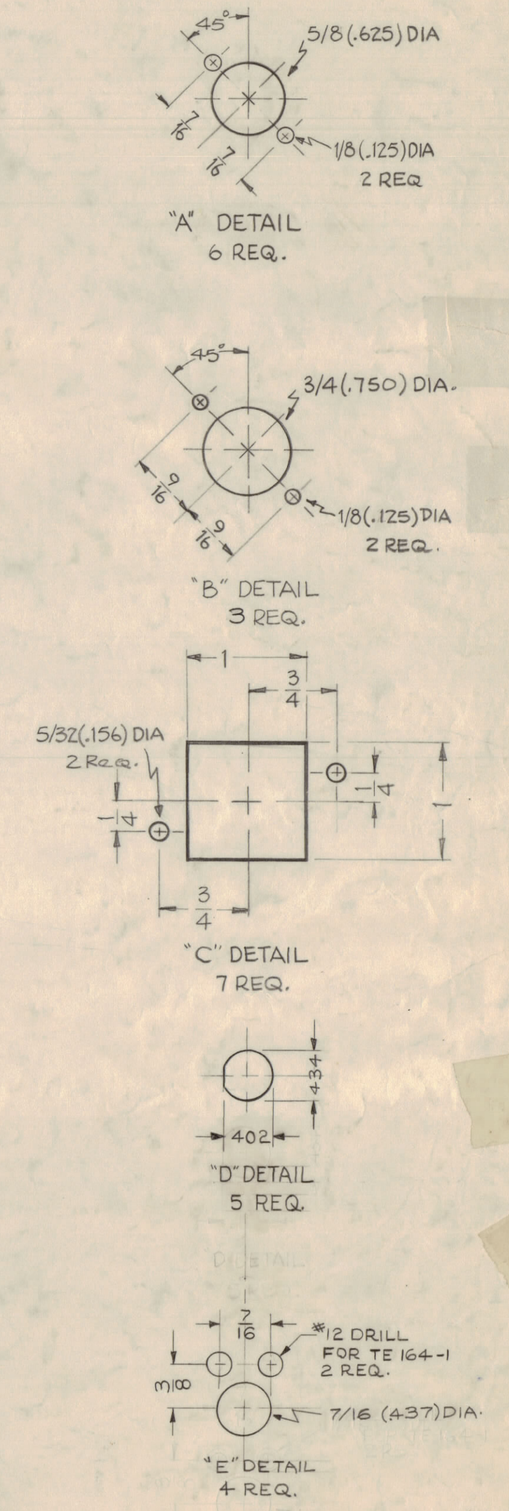


HOLES	REQ'D
F~ 5/32(.156) DIA.	13
G~ 13/64 × 13/32 SLOT	2
H~ .221-.224 DIA. FOR NT-129-832-4	2
J~ 1/8(.125) DIA.	12
K~ .161-.164 DIA FOR NT-129-440-4	6
L~ Dr & C'Sink for 632 F.H.S.	2
M~ 1/2(.500) DIA	1
N~ 1/4(.250) "	2
P~ 3/16 × 1/4 SLOT'S	4



ISSUE	ZONE	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
K	F7	RELOCATED 'J' HOLE	3-20-64	11075	A.M.		
J	E11	2 1/8 DIM. ADDED	11/11/63	10375	HS		
H	F6	DIM. 7/16 WAS 1/2	6-9-61	5019			
G	A2	ITEM 2 WAS NT-129-632-4	4-7-61	4593	DM		
F	C7	Dim 4 1/2 was 4 5/8	2-28-61	4247	RU		
E	E8	Dim 5 15/16 WAS 6 1/32	1-18-61	3954	DM		
D	F8	ONE "F" HOLE ADDED	10-13-60	3209			
C	1	left End View Pictorial Clarified	10-10-60				
B	E6	(2) "F" HOLES RELOCATED	9-30-60	3 1/5			
	E11	(1) 1" NOTCH ADDED					
	G2	(4) "F" HOLES DELETED					
	F2	(4) "P" SLOTS ADDED					
A	B8	RESIGN & MODIFICATION	5/27/60	2385			
	B1	ITEM 3 (8) TE164-1					

TOLERANCES

DEC. DIM. ±

SCALE:

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

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UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

DECIMALS	TOLERANCES	FRACTIONS
.X ± .05		± 1/64
.XX ± .01		ANGLES
.XXX ± .005		± 0° 30'

CUT HERE GUARANTEED 1/64

REQ PER UNIT		DATE
1		3-18-60

REF: LD-820

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
8	3	TE-164-1	STANDOFF	
6	2	NT-129-440-4	NUT, ROUND, SWAGE TYPE	
2	1	NT-129-832-4	NUT, ROUND, SWAGE TYPE	

STOCK SIZE	.064
MATERIAL	ALUMINUM
TYPE & TEMPER	5052-H32
HEAT TREAT. SPEC.	
FINISH & SPEC. NO.	S-404 YELLOW IRIDITE

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MAMARONECK. NEW YORK

CHASSIS, HFL

DRAWN	ELEC. DES. APP.	MECH. DES. APP.
D.J. Mar		
CHECKED	FINAL APPROVAL	

MS-2132 K

MS-2132 K