MS-2178 D

A ~ 11/64 (.171) D.	6	REQ
B ~ 13/64 (.203) D.	4	"
C ~ DR. & C'SINK FOR 8-32 FH S.	3	"
D ~ .413-.416 D. (FOR NT-129-524-4)	1	"
E ~ .191-.194 D (FOR NT-129-632-4)	2	"
F ~ .221-.224 D.	3	"

MOUNT ITEM 1 NT-129-524-4 IN "D" HOLE

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
3	3	NT-129-832-4	NUT, ROUND SWAGE TYPE	
2	2	NT-129-632-4	NUT, ROUND SWAGE TYPE	
1	1	NT-129-524-4	NUT, ROUND SWAGE TYPE	

.081 STOCK SIZE

ALUMINUM MATERIAL

5052-H32 TYPE & TEMPER

S404 YELL IRIDITE FINISH & SPEC. NO.

THE TECHNICAL MATERIEL CORP.
MAMARONECK. NEW YORK

LEFT SIDE PLATE

DRAWN | ELEC. DES. APP. | MECH. DES. APP.
CHECKED | FINAL APPROVAL

MS-2178 D

REQ PER UNIT	MODEL	SECTION	ASS'Y. NO.	DATE
	CPP-1			4-5-60

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

TOLERANCES
DECIMALS: .X ± .05, .XX ± .01, .XXX ± .005
FRACTIONS ± 1/64
ANGLES ± 0° 30'

CUT HERE GUARANTEED 1-60

ISSUE	ZONE	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
D	G5	DIM 12 1/4 WAS 12	5-3-61	4795	RU		
C	E3,4,5	(3) "F" HOLES ADDED	3-1-61	4252			
B	E3	(3) "A" HOLES DELETED	8-24-60				
A	C2	(2) "E" HOLES ADDED	5/18/60	2236			
	C2	(2) NT-129-632-4 ADDED					

TOLERANCES

DEC. DIM. ±
FRAC. DIM. ± 1/64
ANGULAR DIM. ±

SCALE:

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

FORM-110