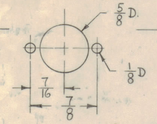
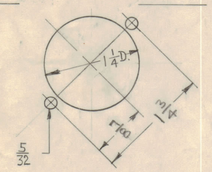
A ~ 221-224 D. (FOR NT-129-832-4) 6 REQ.

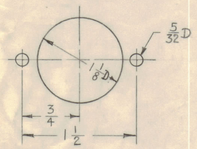
B — 1 REQ.



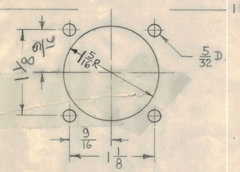
C — 1 REQ.



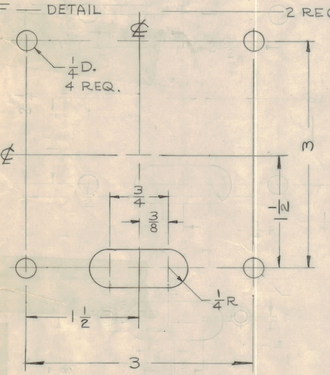
D — 2 REQ.

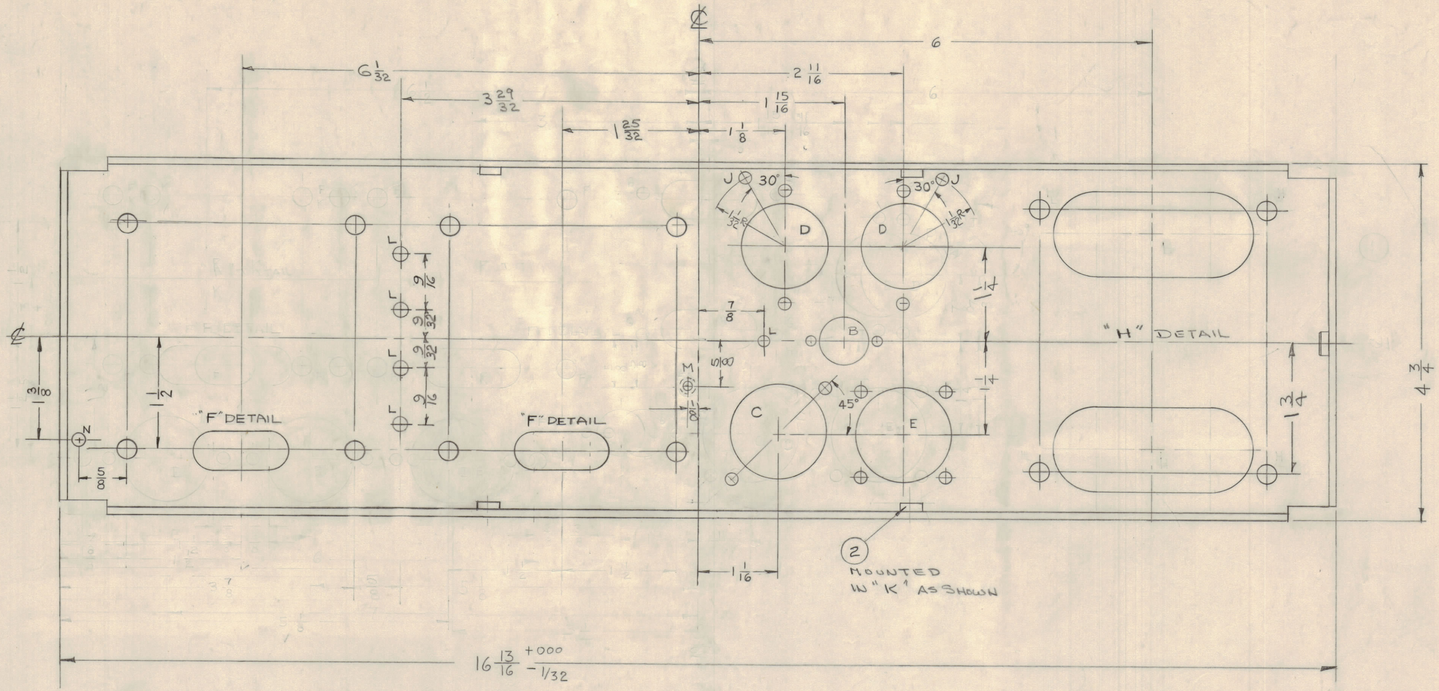


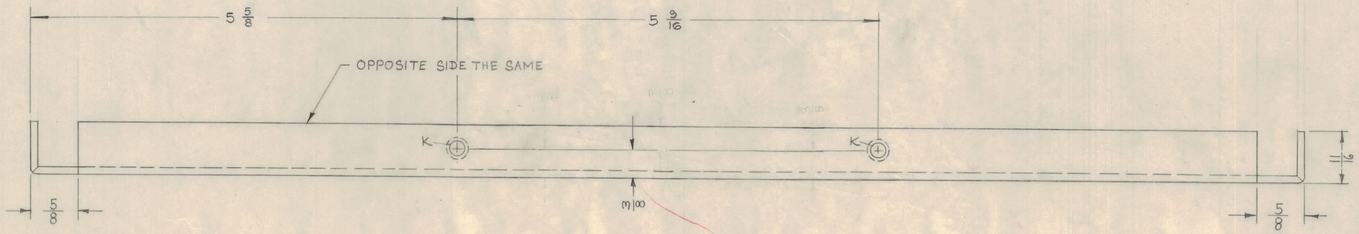
E — 1 REQ.

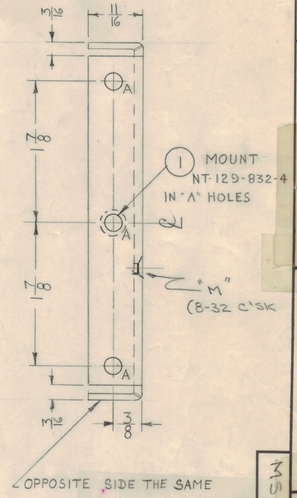


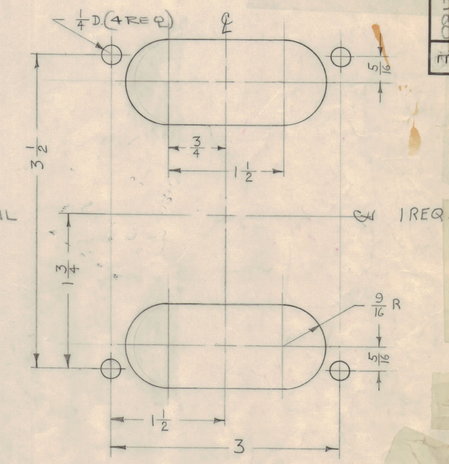
F — DETAIL — 2 REQ.











H ~ DETAIL — 1 REQ.

J ~ 5/32 (.156) D. — 2 REQ.
K ~ .191 - .194 (FOR NT-129-632-4) — 4 REQ.
L ~ 9/64 DIA. HOLE — 5 REQ.
M — 8-32 C'SK — 1 REQ.
N ~ 3/16 DIA. — 1 REQ.

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MAMARONECK, NEW YORK

MS-2180 E

ISSUE	ZONE	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
E	E9	① N, Hole Was Added	3-16-61	4436	RW		
D	1	ON "L" HOLES 9/16 DIM WAS 3/4 & 9/32 DIM WAS 5/16	9-27-60	3083			
C	1	COMPLETELY REVISED	5/24/60	1	cg		
B	D7	3 1/4 DIM. ADDED	5/6/60	-	cg		
A	B7 F6	(4) "K" HOLES ADDED FOR NT-129-632-4 (1) "G" DETAIL DELETED	5/18/60	2296	CW		

TOLERANCES
DEC. DIM. ± FRAC. DIM. ± 1/64 ANGULAR DIM. ±

SCALE:
MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

FORM—111

REQ PER UNIT	MODEL	SECTION	ASS'Y. NO.	DATE
1	CPP-1			4-5-60

USED ON

REF: LD-738 (4)

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
4	2	NT-129-632-4	NUT, ROUND SWAGE TYPE	
6	1	NT-129-832-4	NUT, ROUND SWAGE TYPE	
		.081	STOCK SIZE	
		ALUMINUM	MATERIAL	
		5052-H32	TYPE & TEMPER	
			HEAT TREAT. SPEC.	
		S404 YELL IRIDITE	FINISH & SPEC. NO.	

THE TECHNICAL MATERIEL CORP.
MAMARONECK. NEW YORK

CHASSIS, POWER SUPPLY

DRAWN	ELEC. DES. APP.	MECH. DES. APP.
CHECKED	FINAL APPROVAL	

MS-2180 E