IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

NOTICE TO PERSONS RECEIVING THIS DRAWING

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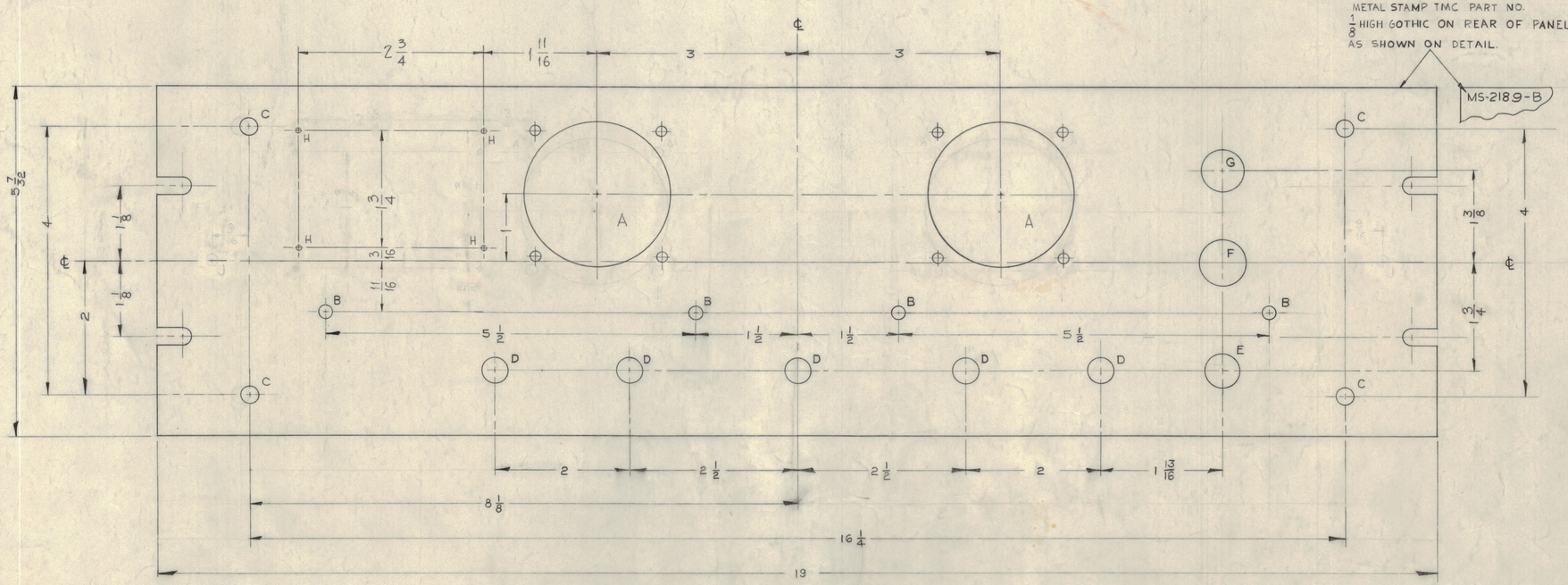
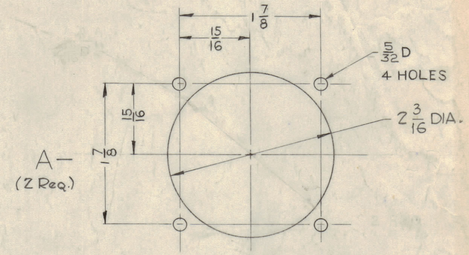
MAMARONECK, NEW YORK



— FRONT VIEW —



METAL STAMP TMC PART NO.
1/8 HIGH GOTHIC ON REAR OF PANEL
AS SHOWN ON DETAIL.

MS-2189-B

A – SEE DETAIL

B – 13/64 – 4 REQ.

C – 1/4 – 4 REQ.

D – 5/32 – 5 REQ.

E – 1/2 – 1 REQ.

F – 11/16 – 1 REQ.

G – 5/8 – 1 REQ.

H – #47 (.078) DRILL 4 REQ.

J – 3/16 DIA. 2 REQ.

NOTES

FINISH –
S404 YELLOW IRIDTE
S114 ZINC CHROMATE PRIMER
S115 TMC SMOOTH GREY ENAMEL OR PRIME AND PAINT TO CUST. SPEC.
} FRONT & EDGES ONLY

MACHINING
1. LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
2. MILL ALL EDGES
3. HOLES MUST BE DRILLED
4. PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES, AND SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

REF: TMC DWG. LD-727

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
B	1	2J Holes 3/16 D. Deleted	10/26/61	5767	[illegible]	[illegible]	[illegible]
A	1	2Ⓓ Holes Added	7-14-61	4123	RU		

TOLERANCES: ALL OTHERS — DEC. DIM. ±, FRAC. DIM. ±, ANGULAR DIM. ±
SCALE: DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

REQ PER UNIT	MODEL	PROJECT NO.	ASSY. NO.	DATE
1	CBE-1			9·10·58

USED ON

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
3/16 THICK			THE TECHNICAL MATERIEL CORP. MAMARONECK. NEW YORK	
STOCK SIZE			FRONT PANEL, MACHINING	
ALUMINUM			CBE-1	
MATERIAL		WEIGHT PER PC.		
2024-T3				
TYPE & TEMPER			DRAWN: CY; ELEC. DES. APP.; MECH. DES. APP.	
HEAT TREAT. SPEC.			CHECKED; FINAL APPROVAL	
SEE FINISH NOTE			MS-2189 B	
FINISH & SPEC. NO.				

MS-2189 B

FORM—111