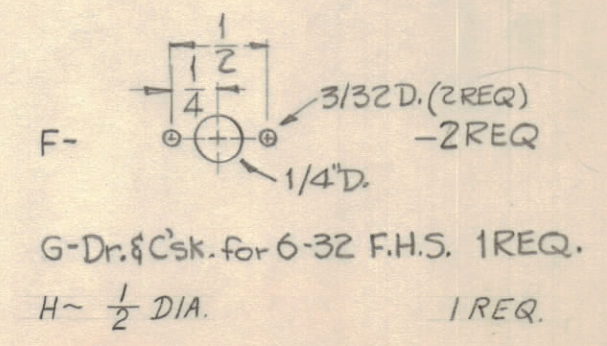


HOLE	REQ.
C - 1/8 DIA.	14
D - 3/16 "	3
E - 11/64 "	2



NOTE:
USE MATERIAL THICKNESS FOR MAX. RADIUS ON ALL BENDS UNLESS OTHERWISE SPECIFIED.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

DECIMALS	TOLERANCES	FRACTIONS
.x ± .05		± 1/64
.xx ± .01		ANGLES ± 0° 30'
.xxx ± .005		

OUT HERE QUANTITY 24X

ISSUE	ZONE	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
F	3	(1) "D" + (1) "C" HOLES RELOCATED	3/27/61	4486	DM	JCS	[Signature]
F	2	(1) "D" + (1) "F" HOLES ADDED					
F	1	DIMENSIONAL REVISION					
E	F2	5/16 R CUTOUT ADDED	12-2-60	3641	MAF	JCS	[Signature]
D	D4	NOTE ADDED	10-28-60	326X	MAF	JCS	[Signature]
D	G2	ONE "C" HOLE ADDED					
D	G3	MADE ONE "D" HOLE A "H" HOLE IN ERROR					
C	G3	① "C" Hole Added	10-14-60	3201	J.C.B.	[Signature]	[Signature]
B	F4.5	② "D" Holes Added	10-6-60	3147	J.C.B.	[Signature]	[Signature]
A	1	Completely REDRAWN AND REVISED	3/27/60	3001	DM	JCS	[Signature]

SCALE: _____

DEC. DIM. ±
FRAC. DIM. ±
ANGULAR DIM. ±

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

REQ PER UNIT	MODEL	SECTION	ASS'Y. NO.	DATE
1	CHG-1			9-27-60

REF: LD-848 (8)

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
	.064	THE TECHNICAL MATERIEL CORP.	
	STOCK SIZE	MAMARONECK. NEW YORK	
	ALUMINUM	CHASSIS, I.F.	
	MATERIAL		
	5052-H32		
	TYPE & TEMPER		
		DRAWN	ELEC. DES. APP. MECH. DES. APP.
		CHECKED	FINAL APPROVAL
	HEAT TREAT. SPEC.		
	S-404 Yellow Iridite		
	FINISH & SPEC. NO.	MS-2381	F