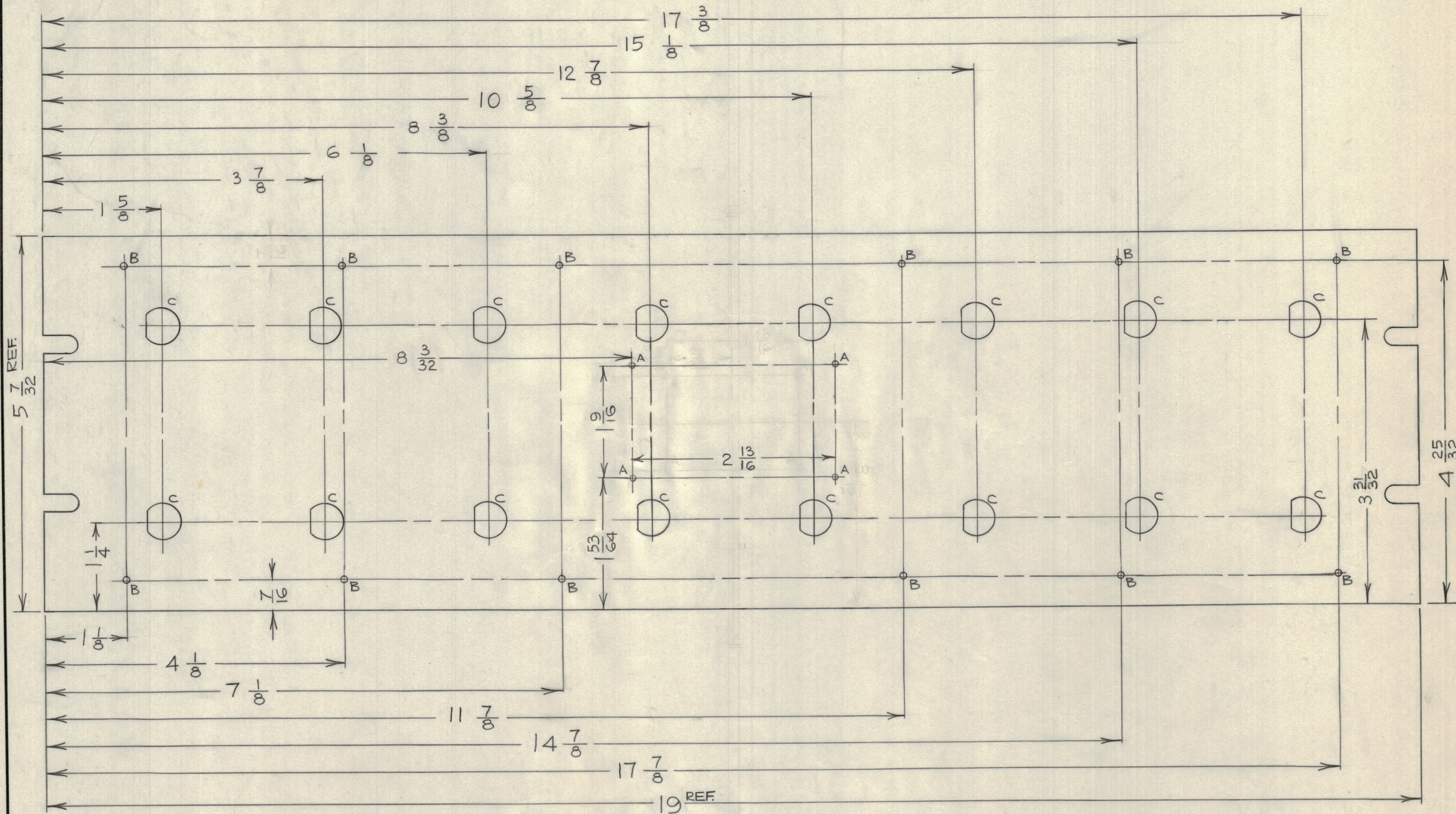


IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES



MS2634 A

HOLE A - #47 DRILL  
HOLE B - 3-48 DRILL & TAP  
HOLE C - 1/2 DIA. "D" HOLE.

REF: MS157-3-S-UP.

A	*A* HOLES REPOSITIONED	AUG. 28/61	1	JPC	J.C. R.M.S.
ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS CHECKER ENG. APP.
TOLERANCES		SCALE: 1:1			
ALL OTHERS	DEC. DIM. ± 1/64	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.			

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

DECIMALS	FRACTIONS
.X ± .05	± 1/64
.XX ± .01	ANGLES ± 0° 30'
.XXX ± .005	

TOLERANCES

CUT HERE GUARANTEED 2-66

MODEL	C9545	PROJECT NO.	ASS'Y. NO.	DATE	July 21/61
USED ON					

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
STOCK SIZE			TMC (Canada) LIMITED	
MATERIAL			OTTAWA	ONTARIO
WEIGHT PER PC.			MACHIN R.F.	
TYPE & TEMPER			PATCH PANEL	
HEAT TREAT. SPEC.			JPC	R.W. Thomas
FINISH & SPEC. NO.			DR. APP.	MECH. DES. APP.
S101, S404, S114			CHECKED	FINAL APPROVAL
± S115				MS2634 A