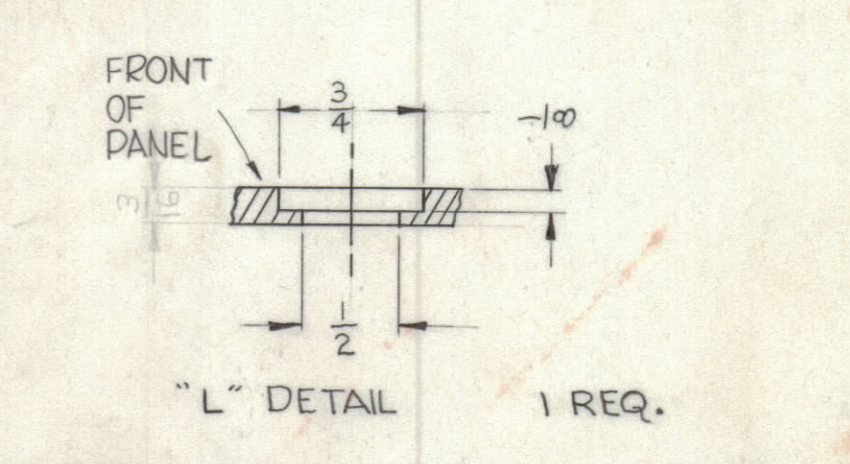
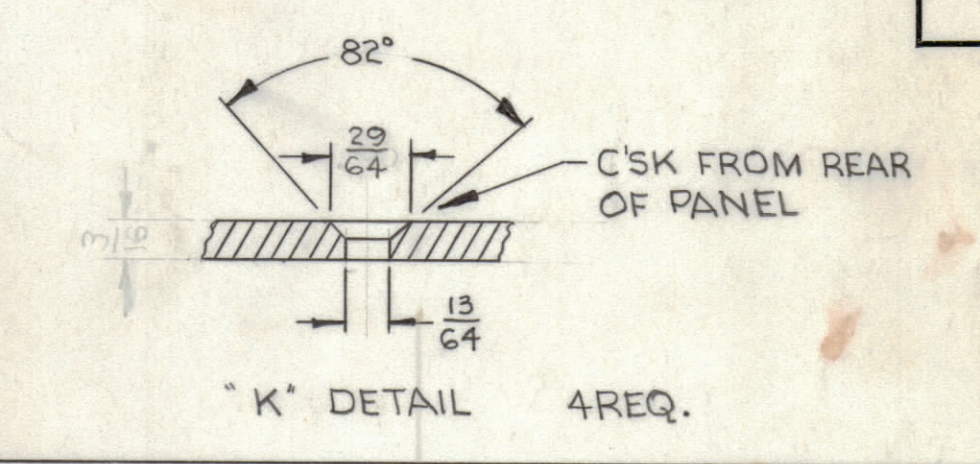
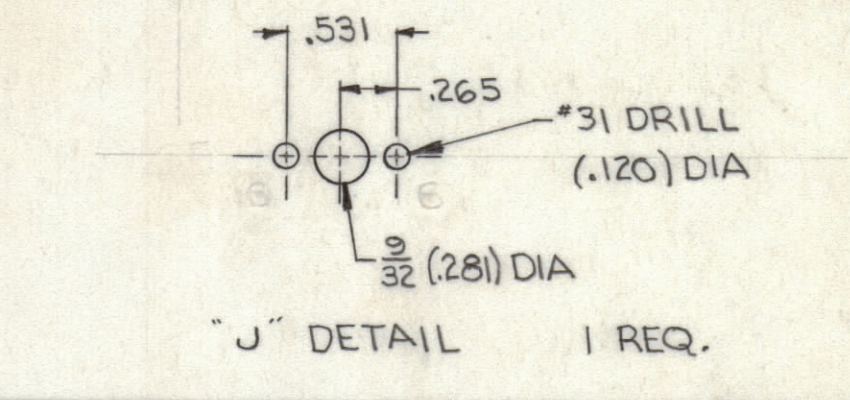
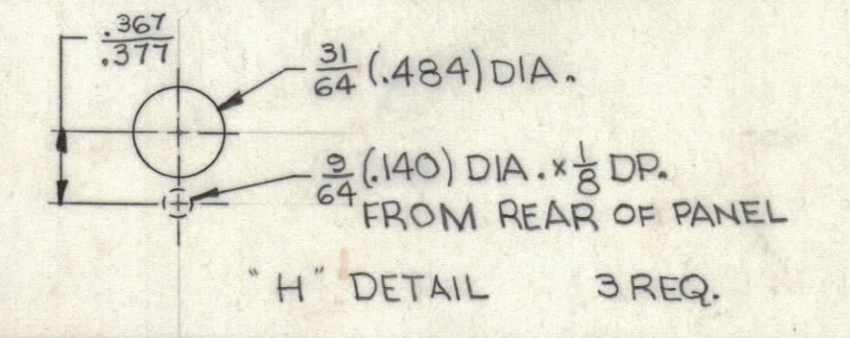
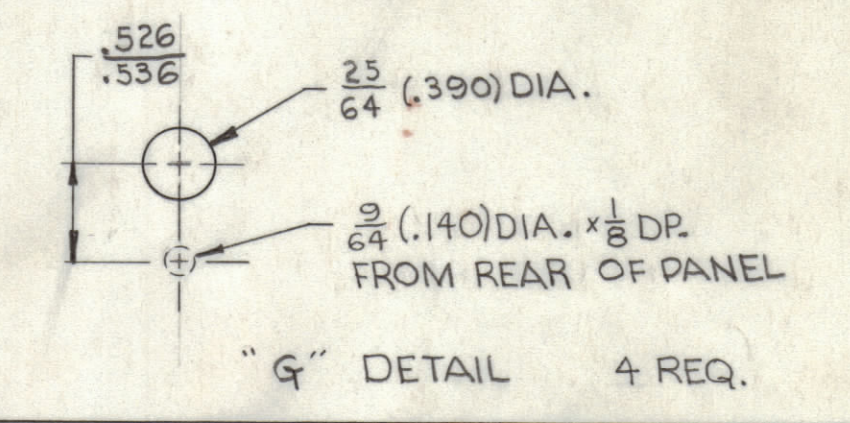
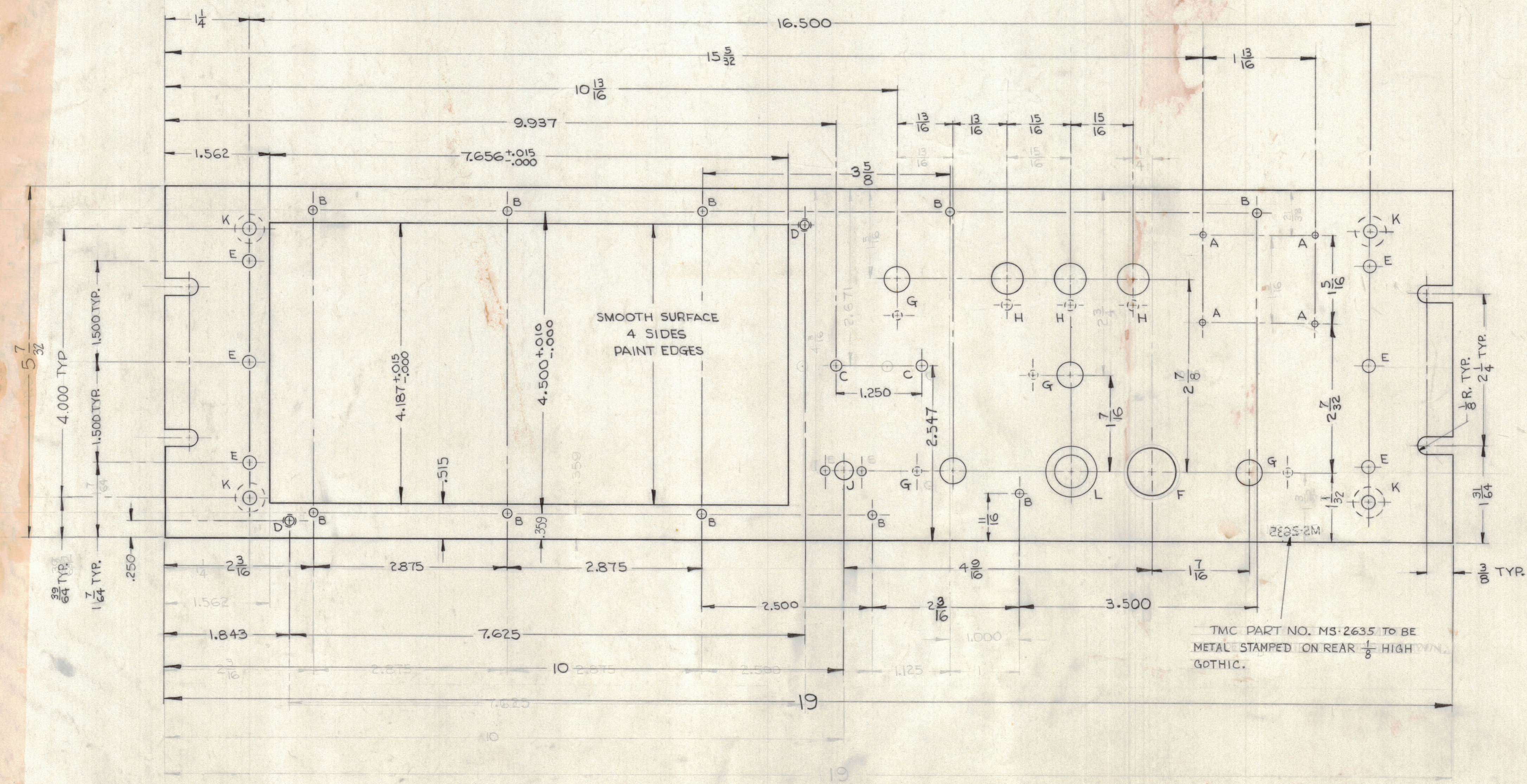


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Property of:  
THE TECHNICAL MATERIEL CORPORATION  
MAMARONECK, NEW YORK

HOLES	SIZE	REQ'D	REQ'D
A	.078 DIA. (.078) DIA.	4	4
B	.120 DIA. (.120) DIA.	12	10
C	.169 DIA. (.169) DIA.	2	2
D	DRILL & TAP FOR 10-32	2	2
E	.196 DIA. (.196) DIA.	6	6
F	.703 DIA. DIA.	1	1



FRONT VIEW SHOWN

- MACHINING :**
- LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
  - MILL ALL EDGES.
  - HOLES MUST BE DRILLED.
  - PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY SAND FRONT OF PANEL WITH NO.120 GRIT SANDPAPER.

- FINISH :**
- S404 - YELLOW IRIDITE
  - S114 - ZINC CHROMATE PRIMER
  - S115 - TMC SMOOTH GREY ENAMEL
- FRONT AND EDGES ONLY

DECIMALS	FRACTIONS	TOLERANCES
.1 ± .05	1/16 ± .005	± .005
.01 ± .005	1/32 ± .005	± .005
.001 ± .005	1/64 ± .005	± .005

SYM	ZONE	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES

SCALE DO NOT SCALE

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS & SHARP EDGES

REQ. PER UNIT	ITEM	SECTION	ASSY. NO.	DATE	TYPE & TEMPER	HEAT TREAT. SPEC.	FINISH & SPEC. NO.	ELEC. DES. APP.	MECH. DES. APP.	SHEET OF
1	FFR-35			7-26-61	2024-T3		SEE NOTES			MS 2635

REF. TMC DWG. NO. LD-960

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
		3/16 THICK	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
		ALUMINUM	PANEL, FRONT	

R. TURCHIN  
DRAWN [initials] CHECKED [initials] FINAL APPROVAL [initials]

MS 2635