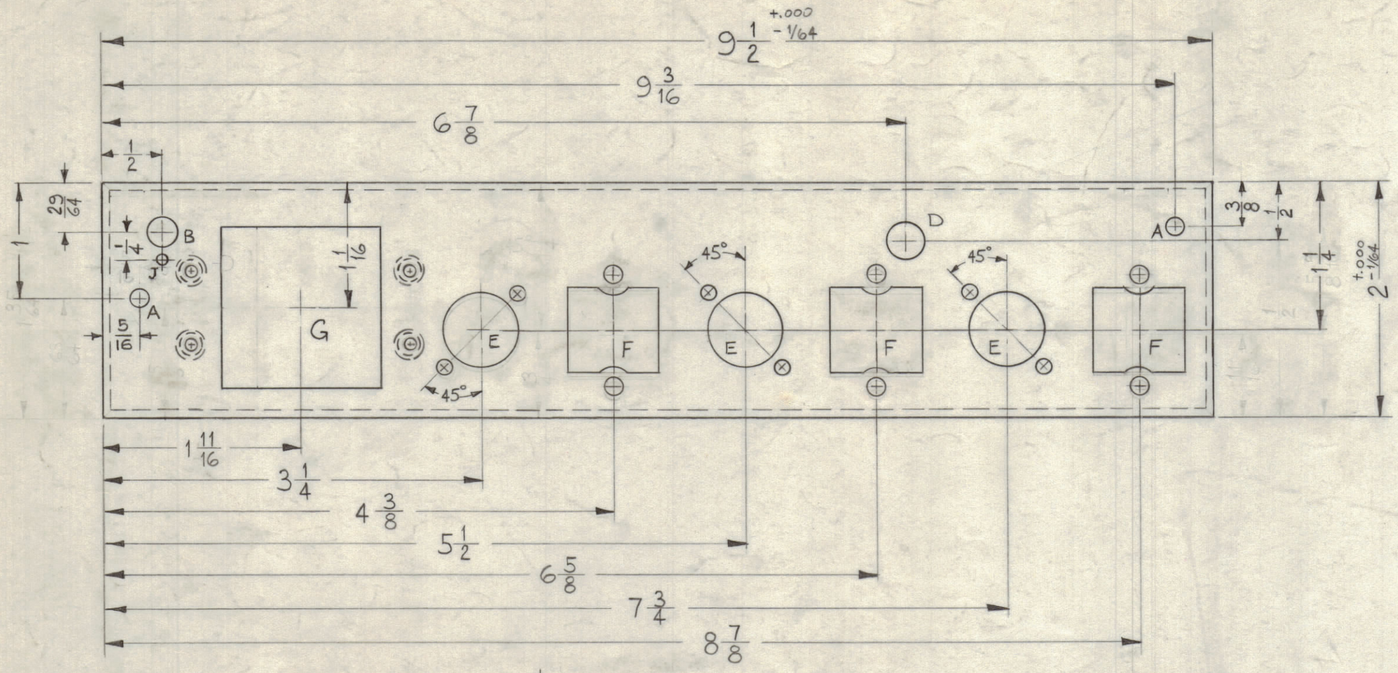
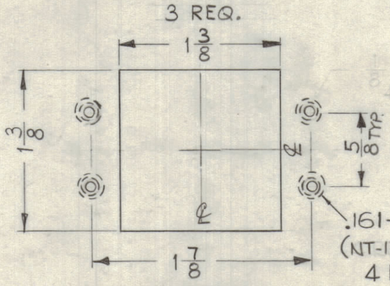
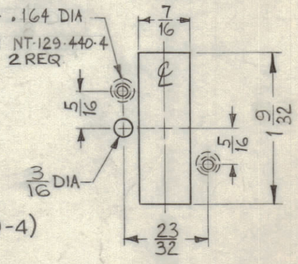
MS-2659 | F

A ~ 5/32 DIA. 2 REQ.
B ~ 1/4 DIA. 1 "
C ~ DR. & C'SINK FOR 4-40 5 " (SEE DETAIL).
D ~ 5/16 DIA. 2 "
J ~ 3/32 DIA 1 "

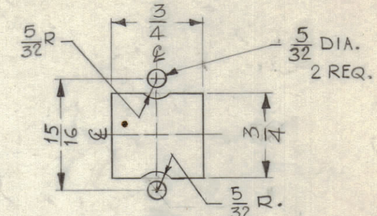




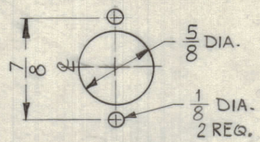
"G" DETAIL
1 REQ.



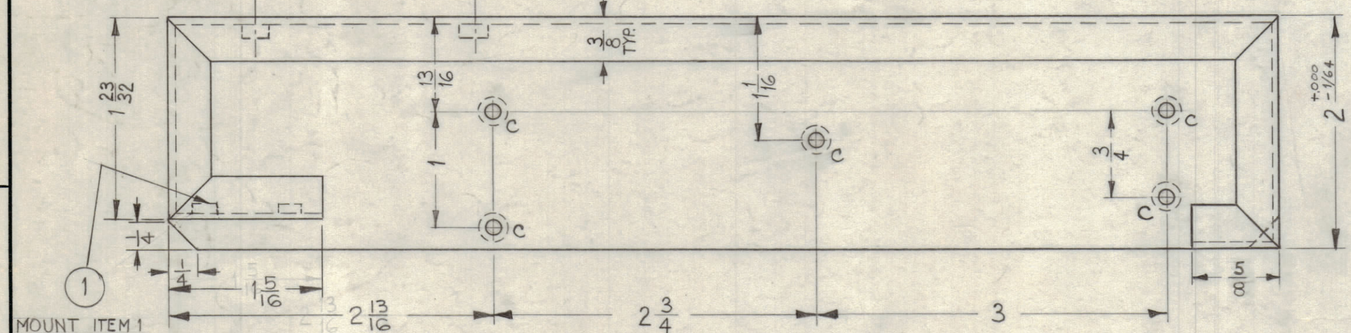
"H" DETAIL
1 REQ.



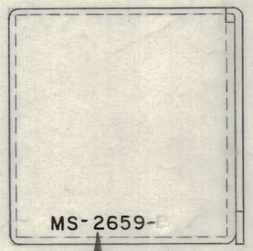
"F" DETAIL
3 REQ.



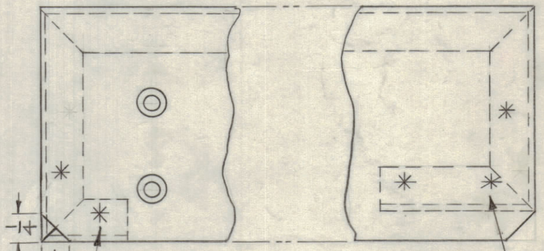
"E" DETAIL
3 REQ.

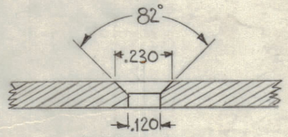


MOUNT ITEM 1
AFTER FINISHING

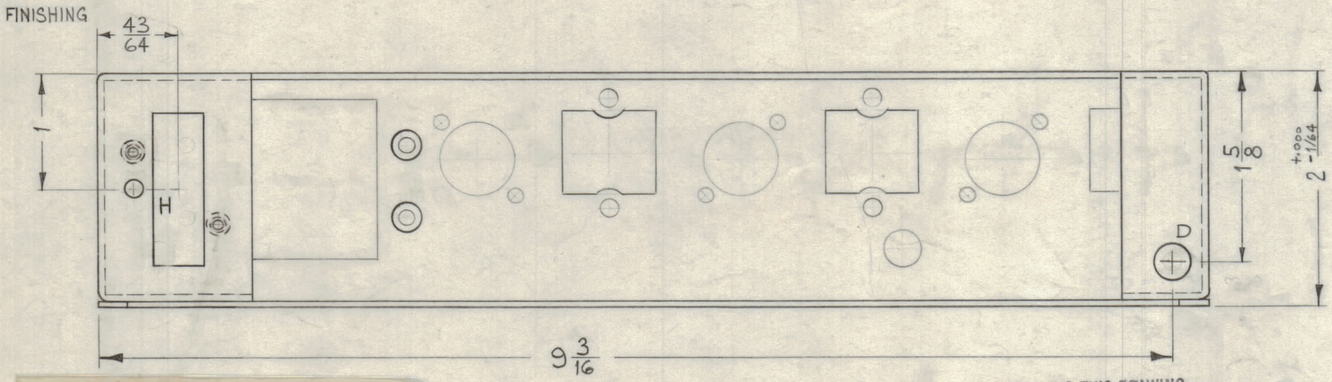


METAL STAMP TMC
PART NO AS SHOWN, 1/8
HIGH GOTHIC, WITH
LATEST REV. LETTER





"C" DETAIL
5 REQ.



USE MATERIAL THICKNESS FOR MAX. RADIUS
ON ALL BENDS UNLESS OTHERWISE SPECIFIED

MOUNT INSERTS AFTER FINISHING

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005
TOLERANCES
FRACTIONS ± 1/64 ANGLES ± 0° 30'
CUT HERE GUARANTEED 2-66

SYM	ZONE	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
F	G7	1 "J"-HOLE ADDED	9.23.64	12440	MB		
E	D4	CHG. DIM FROM 3/4 TO 5/8	3-20-64	11071	A.M.		
D	F1, D7	ON "H" DETAIL 3/16 DIA HOLE WAS 5/32; ADDED 1/4 x 1/4 CHAMFER	7-2-63	9392			
C	H,G1	ON "F" DETAIL DIMS. 3/4 X 3/4 WERE 23/32 X 23/32 & 5/32 RADIUS CUTOUT ADDED TO "F" DETAIL	1-30-63	8125	G.D.		
B	C4	1 (D) HOLE WAS 1 (A) HOLE	9-11-62	7336	F.S.		
A	F3	ON G DETAIL .161-164 D Holes were 1/8 D	11-8-61	5779	RL		

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES ON
FRACTIONS ± 1/64 DECIMALS ± .005 ANGLES ± 1/2°

SCALE DO NOT SCALE

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION.
REMOVE ALL BURRS & SHARP EDGES

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Property of:
THE TECHNICAL MATERIEL CORPORATION
MAMARONECK, NEW YORK

REQ. PER UNIT	MODEL	SECTION	ASS'Y. NO.	DATE
4	SBS-1			9-11-61
6	HFI-1			9-11-61

USED ON

REF LD-1012 (4)

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
6	1	NT-129-440-4	NUT, ROUND, SWAGE TYPE	H,G

STOCK SIZE	.062
MATERIAL	ALUMINUM
TYPE & TEMPER	5052-H32
HEAT TREAT. SPEC.	
FINISH & SPEC. NO.	S404 YELL. IRIDITE

M. GELLMAN

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

CHASSIS, ELECTRICAL EQUIPMENT
(IF)

DRAWN	CHECKED	FINAL APPROVAL
M.G.	A.B.	
ELEC. DES. APP.	MECH. DES. APP.	SHEET OF
	R.P.B.	MS-2659 F

TMC FORM NO. 110 DEFIANCE NO. 1020 36852