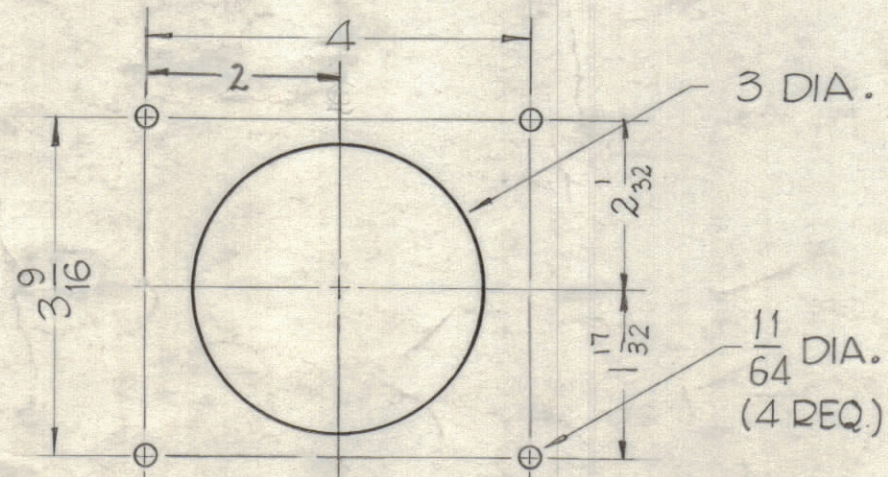


FRONT VIEW SHOWN

- HOLES —
- A - 13/64 DIA. — 4 REQ.
 - B - 11/16 DIA. — 2 REQ.
 - C - 7/8 DIA. — 6 REQ.



D - 1 REQ. (HALF SCALE SHOWN)

NOTES —

MACHINING —

LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
MILL ALL EDGES.
HOLES MUST BE DRILLED.
PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

FINISH —

S404 - YELLOW IRIDITE
S114 - ZINC CHROMATE PRIMED
S220 - RCAF BLUE GRAY AMEL OR PRIME & PAINT } FRONT & EDGES ONLY
TO CUSTOMERS SPECIFICATIONS.
REF-TMC DWG LD-974

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

DECIMALS	FRACTIONS
.X ± .05	± 1/64
.XX ± .01	± 1/32
.XXX ± .005	± 0° 30'

TOLERANCES

ALL HERE GUARANTEED 2-48

SYM	ZONE	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
UNLESS OTHERWISE SPECIFIED:							
DIMENSIONS ARE IN INCHES							
TOLERANCES ON							
FRACTIONS ± 1/64		DECIMALS ± .005		ANGLES ± 1/2°			
SCALE DO NOT SCALE							
MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS & SHARP EDGES							

REQ. PER UNIT	MODEL	SECTION	ASS'Y. NO.	DATE
1	TER-25K/50			9-19-61

1/8 THICK		THE TECHNICAL MATERIEL CORP.			
STOCK SIZE		MAMARONECK, NEW YORK			
ALUMINUM		PANEL, METER			
MATERIAL					
2024-T4		John C Biele	J.C.	J.R. 126	
TYPE & TEMPER		DRAWN	CHECKED	FINAL APPROVAL	
SEE NOTES		aa	ll	MS-2668	
FINISH & SPEC. NO.		ELEC. DES. APP.	MECH. DES. APP.	SHEET OF	