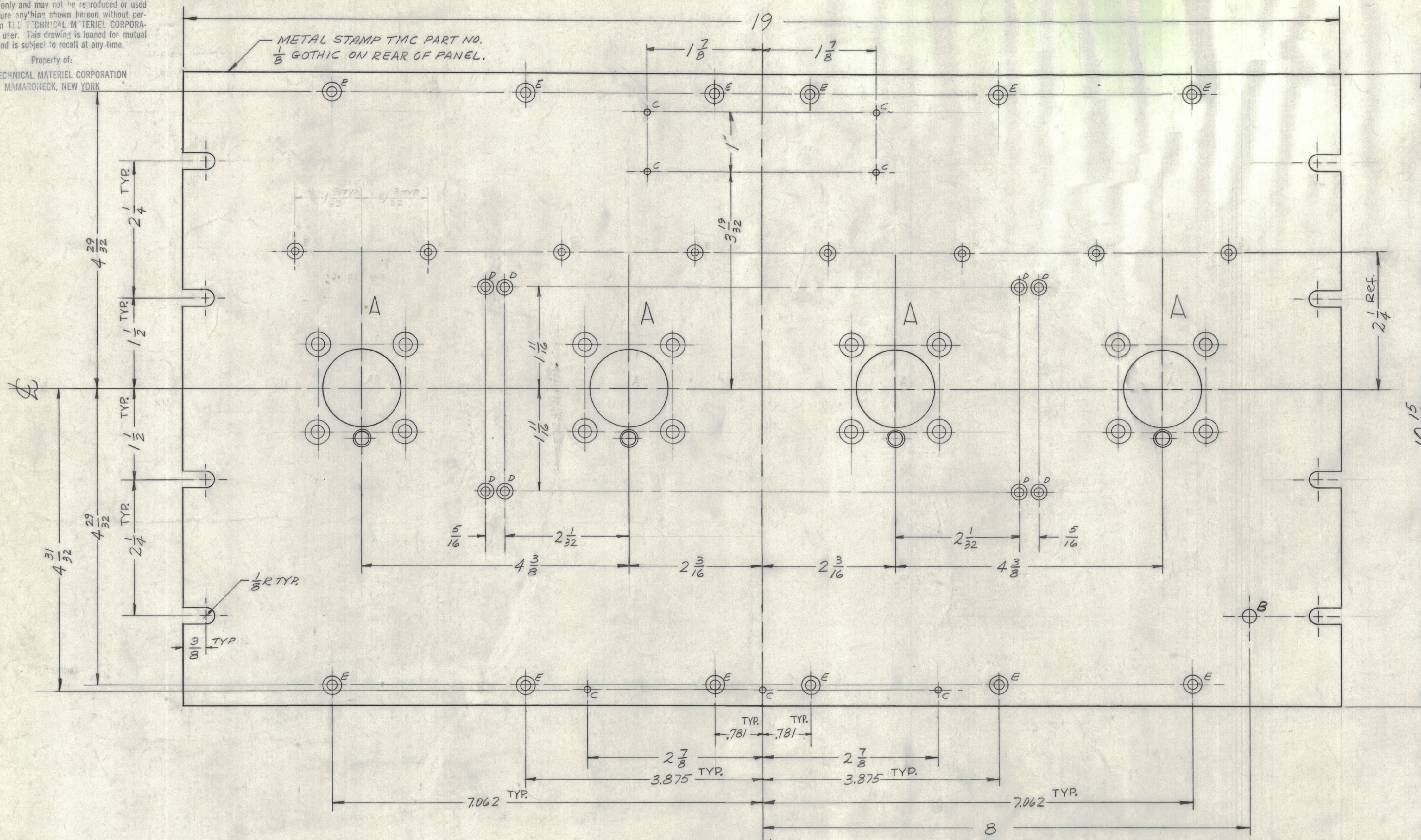


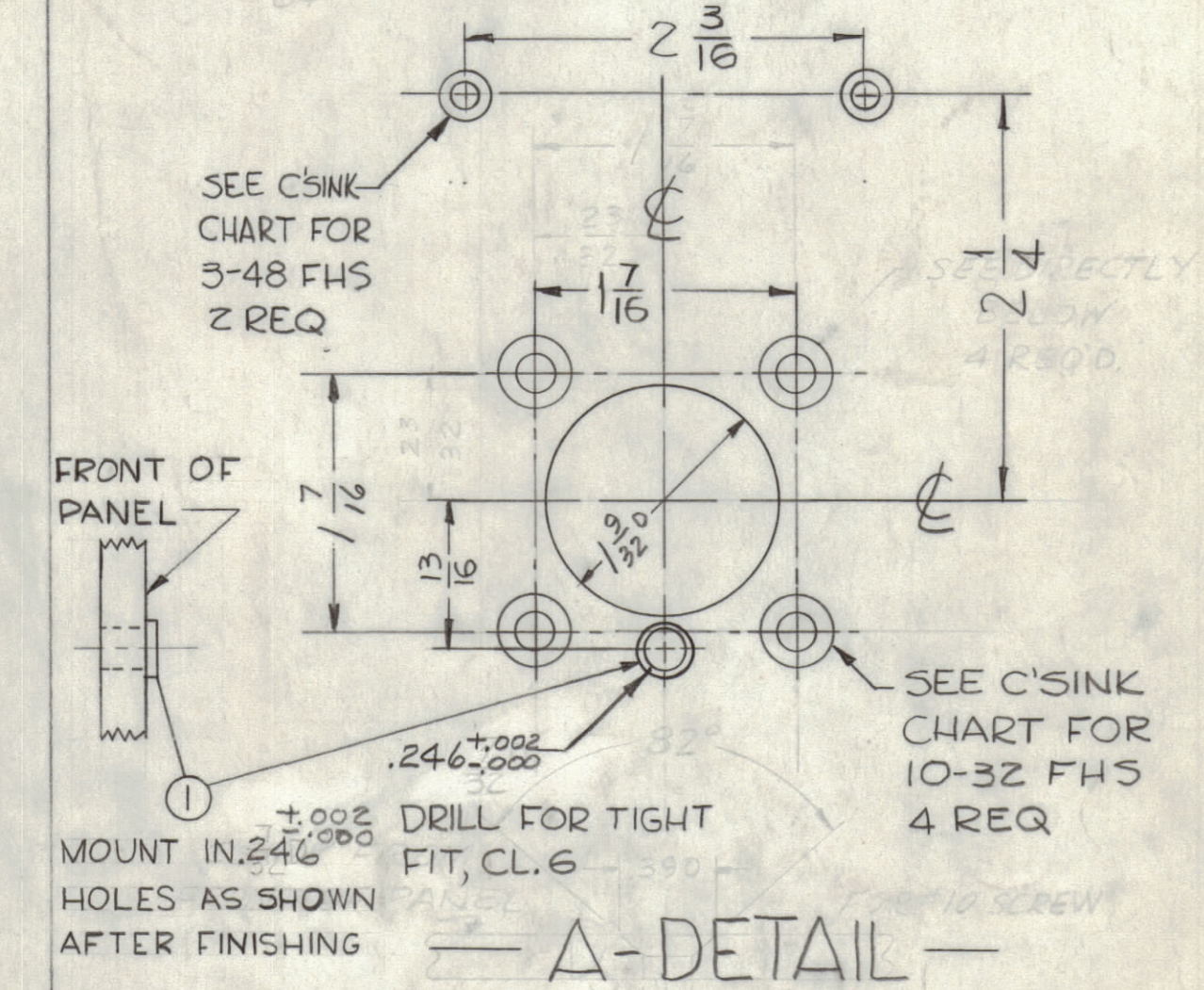
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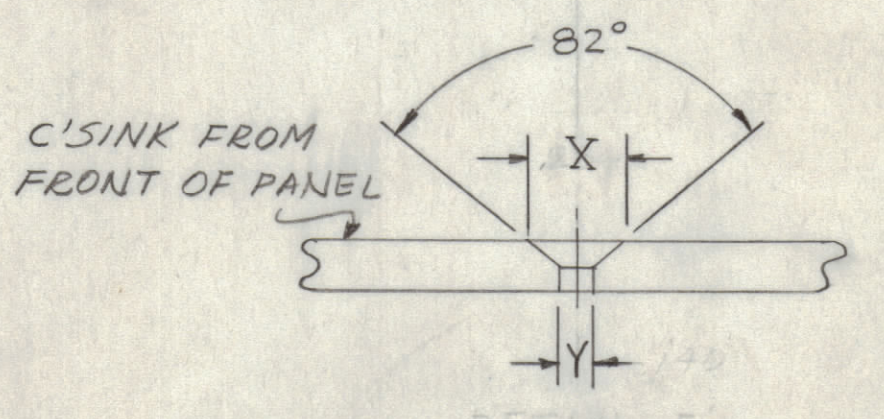
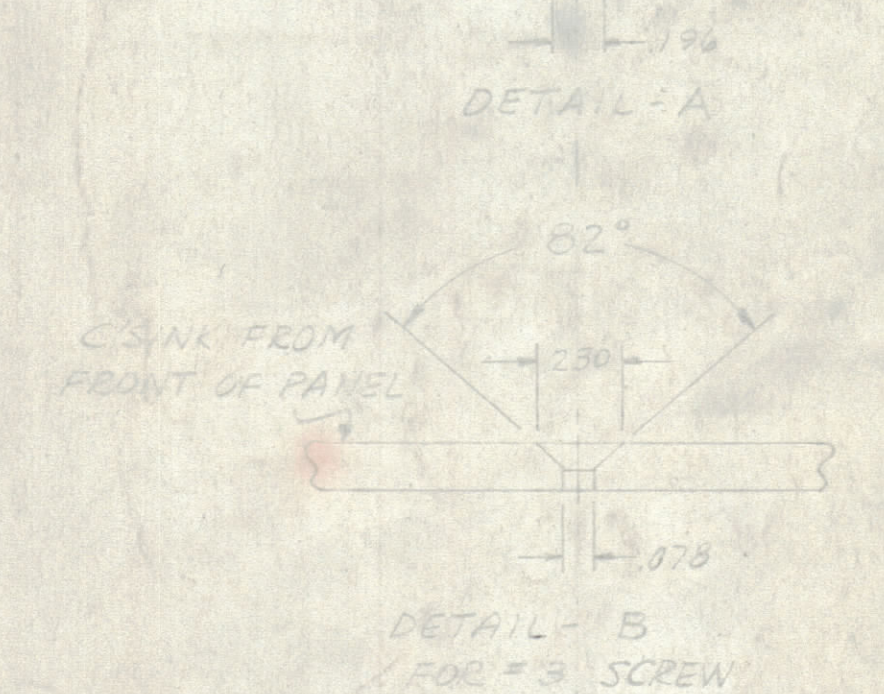


HOLES

A - SEE DETAIL	4 REQ'D.
B - 1 3/64 DIA. TYP.	1 REQ'D.
C - .078 FHS	7 REQ'D.
D - SEE CHART	8 REQ'D.
E - SEE CHART	12 REQ'D.



— A-DETAIL —



CHART

HOLES	SCREW TYPE	X	Y
A' DETAIL	10-32	.390	.196
A' DETAIL	3-48 FHS	.204	-
D	4-40 FHS	.230	.120
E	6-32 FHS	.284	.144

DRILL & TAP FOR 3-48

**MACHINING -**  
 1- LATERAL BOW OF PANEL, MUST BE KEPT TO .031 TOL.  
 2- MILL ALL EDGES.  
 3- HOLES MUST BE DRILLED.  
 4- ALL THREADED HOLES & HOLE DIAM. MUST BE HELD AFTER ETCHING.  
 5- PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES & SCRATCHES.  
 IF NECESSARY SAND FRONT, WITH NO. 120 GRIT SAND PAPER.

**FINISH -**  
 S 404 - YELLOW IRIDITE  
 S 114 - ZINC CHROMATE PRIMER  
 S 115 - TMC SMOOTH GREY ENAMEL } FRONT & EDGES ONLY  
 OR  
 PRIME & PAINT PER CUSTOMER

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

DECIMALS ± .01	FRACTIONS ± 1/64
ANGLES ± .01°	ANGLES ± .01°

REV	DATE	DESCRIPTION	BY	CHKD	APP'D		
B	12/13	DWG UPDATED	10476				
A	11-29-61	Was .104 Dia On "A" Detail Item Added	5962				
SYM	ZONE	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES  
 TOLERANCES ON FRACTIONS ± 1/64 DECIMALS ± .005 ANGLES ± 1/2°  
 SCALE: MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS & SHARP EDGES

REQ. ITEM	4	BB-115	BEARING, OILITE	A
PART NO.	3/16 THICK			SYMBOL
STOCK SIZE	ALUMINUM			THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK
MATERIAL	PANEL, FRONT			
DATE	10-3-61	2024-T3	DR	RUZZO
TYPE & TEMPER	HEAT TREAT. SPEC.	DRAWN	CHECKED	FINAL APPROVAL
SEE NOTES	FINISH & SPEC. NO.	ELEC. DES. APP.	MECH. DES. APP.	SHEET OF

MS-2673 B

MS-2673 B