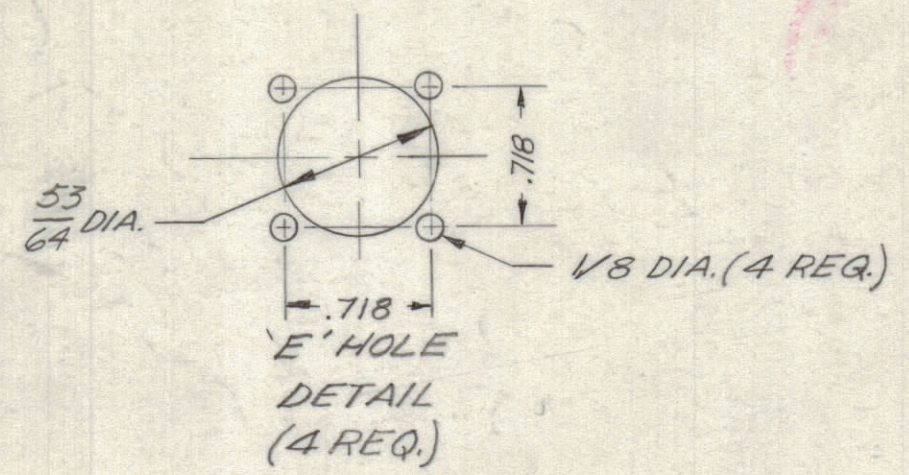
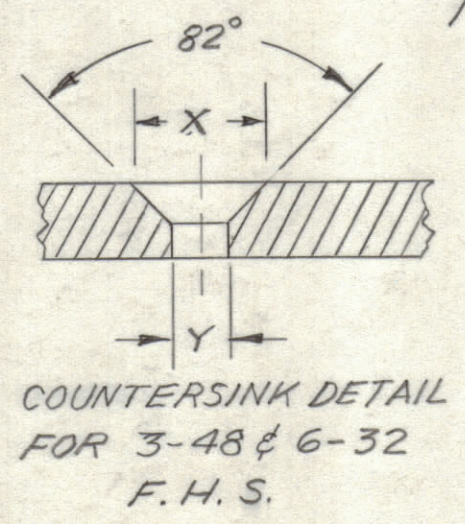


FRONT VIEW

METAL STAMP TMC PART NO. 1/8 HIGH GOTHIC ON REAR OF PANEL

HOLE LEGEND	X	Y	REQ./UNIT
A= 3-48 FHS	.224/.234	TAP FOR 3-48	6
B= 6-32 FHS	.284/.289	.144	6

C = 1/4 X 29/64 SLOT 4 REQ.
 D = #50 DRILL .070 DIA 3 REQ.



OBSOLETE
 REPLACED BY MS2663

FINISH:
 S-404-YEL. IRIDITE
 S-114-ZINC CHROMATE PRIMER
 S-115-SMOOTH GRAY ENAMEL

- NOTES:
- LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOL.
 - HOLES MUST BE DRILLED.
 - MILL ALL EDGES.
 - ALL THREADED HOLES & DIA. MUST BE HELD AFTER ETCHING.
 - METAL TO BE FREE OF ALL SURFACE IMPERFECTIONS.

SYM	ZONE	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
B		DIM & HOLE CHART CLARIFIED, OBS ADDED	10.4.66	16968	WHD	WHD	
A		Y'DIM. ON HOLE A WAS .099	8-23-62	7121	SG	SG	

UNLESS OTHERWISE SPECIFIED:
 DIMENSIONS ARE IN INCHES
 TOLERANCES ON
 FRACTIONS ± 1/64 DECIMALS ± .005 ANGLES ± 1/2°

SCALE
 MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS & SHARP EDGES

REQ. PER UNIT	MODEL	SECTION	ASSY. NO.	DATE
1	QDP-44			9-20-61

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
	3/16	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
	STOCK SIZE		
	ALUMINUM	MACHINING, FRONT PANEL	
		MODEL QDP-44	
	2024-T3		
	TYPE & TEMPER	HEAT TREAT. SPEC.	
	SEE NOTE		
	FINISH & SPEC. NO.	ELEC. DES. APP.	MECH. DES. APP.
		SHEET	OF

MS-2674 B