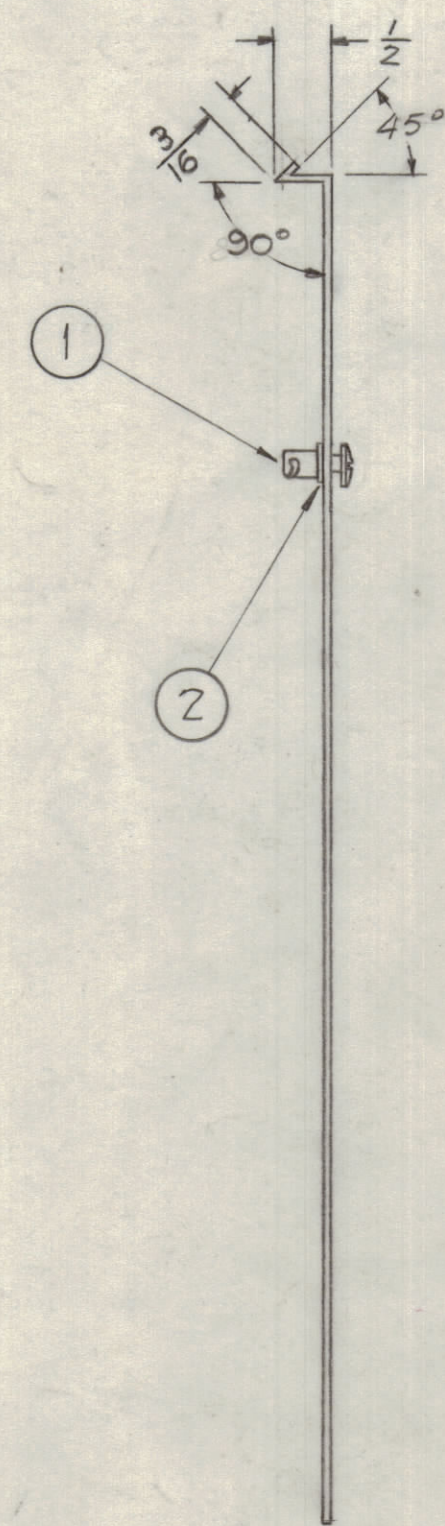
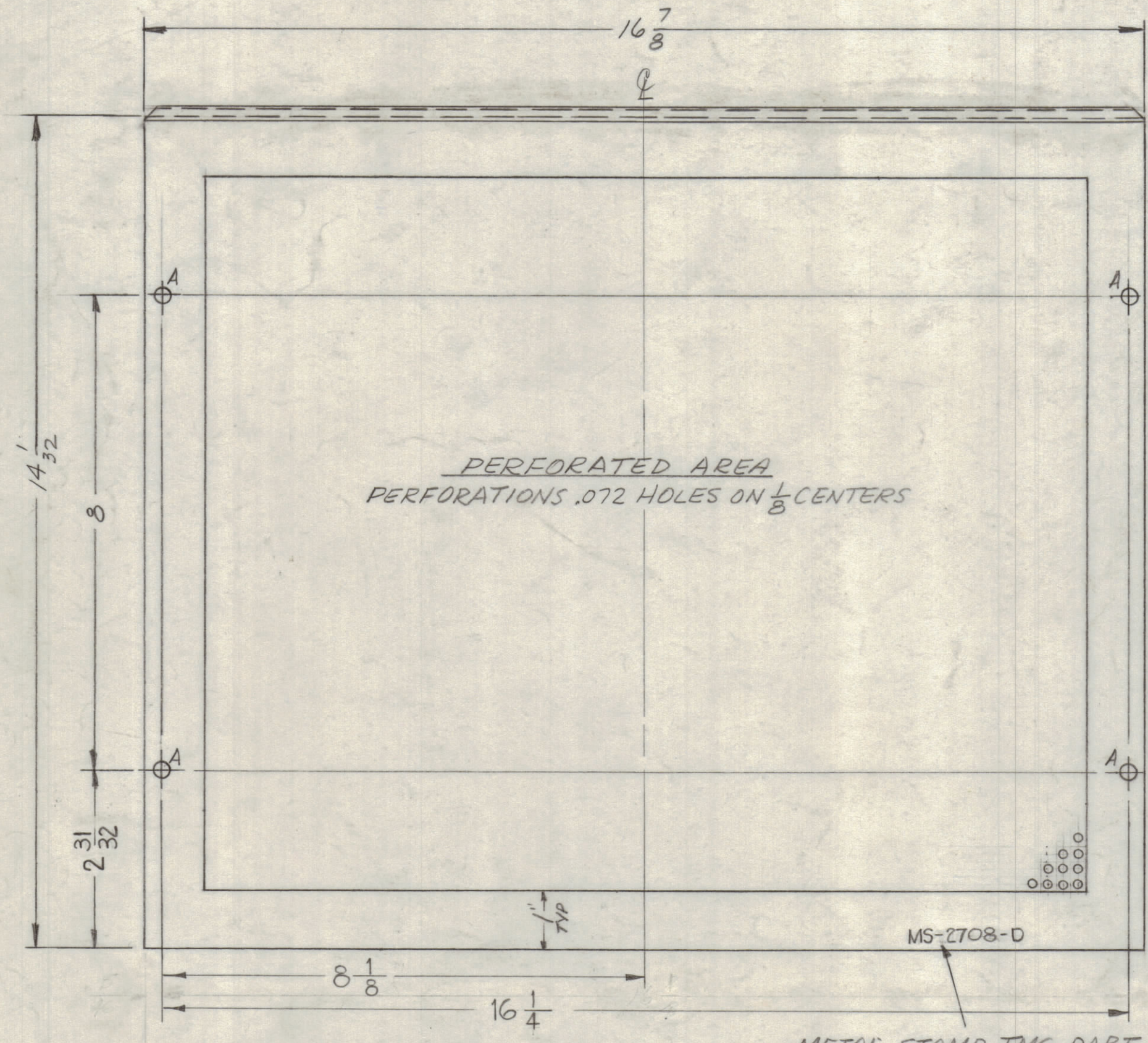


HOLES -  
A - 1/4 DIA. 4 REQ'D.



METAL STAMP TMC PART NO. 1/8 HIGH GOTHIC.

USE MATERIAL THICKNESS FOR MAX. RADIUS ON ALL BENDS UNLESS OTHERWISE SPECIFIED

REF. BLANK SIZE, TMC DWG. MS-1775, -20

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

|             |                 |
|-------------|-----------------|
| DECIMALS    | FRACTIONS       |
| .X ± .05    | ± 1/64          |
| .XX ± .01   | ANGLES ± 0° 30' |
| .XXX ± .005 |                 |

TOLERANCES

CUT HERE GUARANTEED 2-65

|     |      |                                     |         |         |        |         |           |
|-----|------|-------------------------------------|---------|---------|--------|---------|-----------|
| D   | G3   | 3/16 DIM WAS 1/8                    | 4-14-64 | 10800   | AM.    |         |           |
| C   | B2   | BLANK SIZE REF: MS-1775-20, DELETED | 4-25-63 | 8912    | JMK    |         |           |
| B   | B2   | ITEM 2 WAS FS-109                   | 7-25-62 | 6071    | SRG    |         |           |
| A   | B2   | BLANK SIZE WAS MS-1775-21           | 2-12-62 | 6350    | EL     |         |           |
| SYM | ZONE | DESCRIPTION                         | DATE    | CH. NO. | DRAFTS | CHECKER | ENG. APP. |

UNLESS OTHERWISE SPECIFIED:  
DIMENSIONS ARE IN INCHES  
TOLERANCES ON  
FRACTIONS ± 1/64    DECIMALS ± .005    ANGLES ± 1/2°

SCALE Do Not Scale

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS & SHARP EDGES

|               |           |         |            |          |          |
|---------------|-----------|---------|------------|----------|----------|
| 1             | AFC-3     |         |            | 4-12-62  | 5052-H32 |
| 1             | AFC-2, 2A |         |            | 10-17-61 |          |
| REQ. PER UNIT | MODEL     | SECTION | ASS'Y. NO. | DATE     |          |

|                    |          |          |                      |
|--------------------|----------|----------|----------------------|
| 4                  | 2        | FS-109-3 | RING, STUD RETAINING |
| 4                  | 1        | FS-110-1 | STUD, SLOTTED HEAD   |
| REQ. ITEM          | PART NO. |          | DESCRIPTION          |
| .051 THICK         |          |          |                      |
| STOCK SIZE         |          |          |                      |
| PERF. ALUM         |          |          |                      |
| MATERIAL           |          |          |                      |
| DRAWN              |          | ab       | RLZZO                |
| CHECKED            |          |          |                      |
| ELEC. DES. APP.    |          |          | SDM                  |
| MECH. DES. APP.    |          |          |                      |
| SHEET              |          | MS-2708  | OF                   |
| FINISH & SPEC. NO. |          |          | D                    |