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THE TECHNICAL MATERIEL CORPORATION
MAMARONECK, NEW YORK

MOUNT ITEM 1 IN ALL 'D' HOLES AS SHOWN AFTER FINISHING.

A 13/64 DIA. — 2 Req MS-2831 C

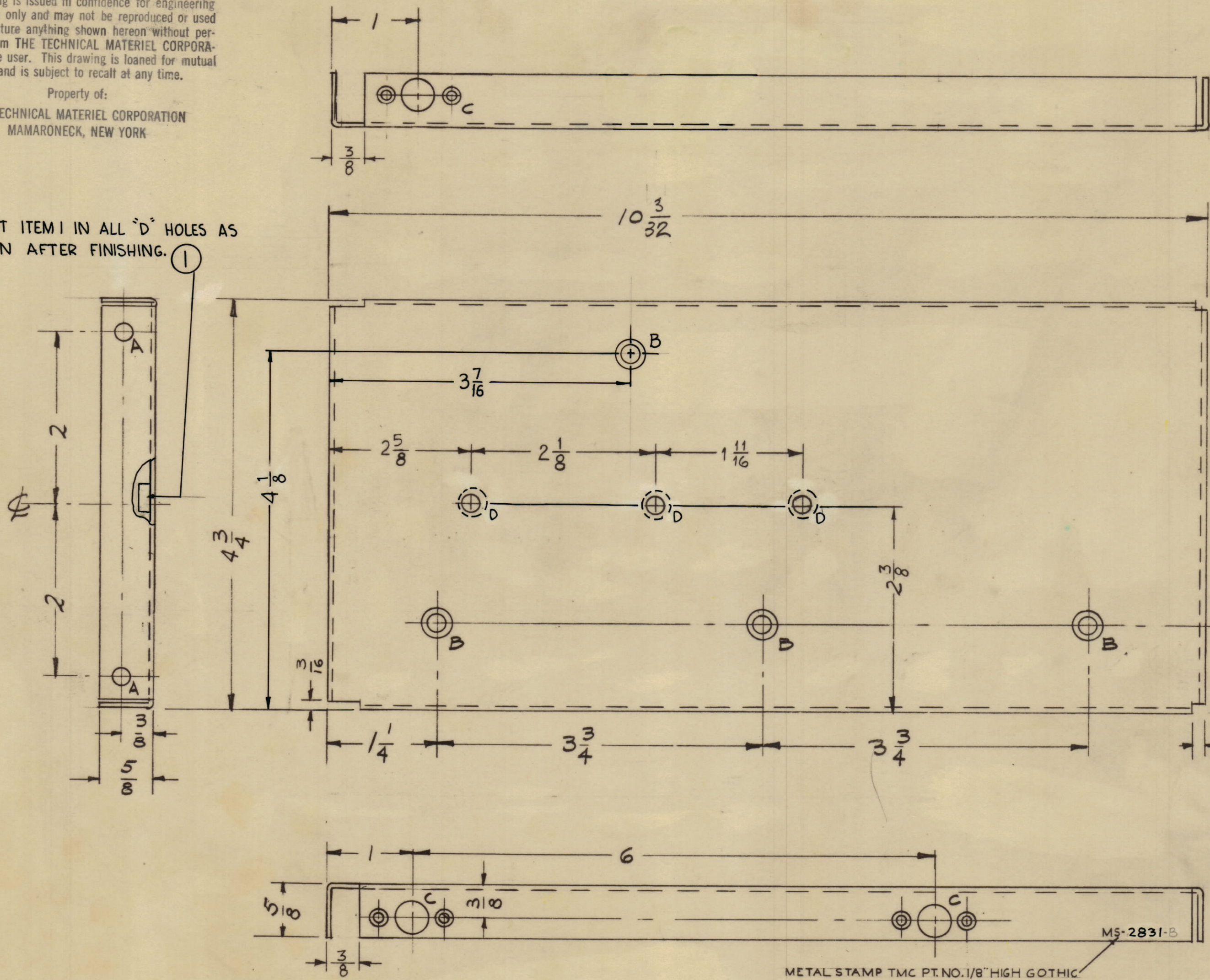
B - DRILL & C'SINK 6-32 82° 4 Req.

C - DRILL & C'SINK 3-48 F.H. 4 REQ'D.

D .277 DIA. — 3 REQ. .280

USE MATERIAL THICKNESS FOR MAX. RADIUS ON ALL BENDS UNLESS OTHERWISE SPECIFIED

MOUNT INSERTS AFTER FINISHING



MS-2831-B
METAL STAMP TMC PT. NO. 1/8" HIGH GOTHIC

ISSUE	ZONE	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
C	B2	ITEM D WAS NT-129-1224-4 NUT SWAGE SELF LOCKING	7-25-62	6962	SRA		
B	B2	ITEM D ADDED	5-2-62	6664	J.F.		
A	G2	'D' HOLE DIA. WAS .268/.271	2-21-62	6416	C.S.		
A	B1	ITEM D NT-136-1032-4-3 REQ. DELETED					

SCALE: FULL
TOLERANCES: REG. DIM. ± 1/64, ANGULAR DIM. ±

REQ. PER UNIT	MODEL	SECTION	APPY. NO.	DATE
1	CSS-1A			1-10-62

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
3	1	NT-129-1224-4	NUT, SWAGE, ROUND	D
		.064	STOCK SIZE	
		ALUMINUM	MATERIAL	
		5052 H32	TYPE & TEMPER	
			HEAT TREAT. SPEC.	
			FINISH & SPEC. NO.	

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK
PLATE, CHASSIS MOUNTING, RIGHT SIDE

DRAWN: J.D. [Signature]
ELEC./DES. APP. [Signature]
MECH. DES. APP. [Signature]
CHECKED: J.D. [Signature]
FINAL APPROVAL: [Signature]
MS-2831 C