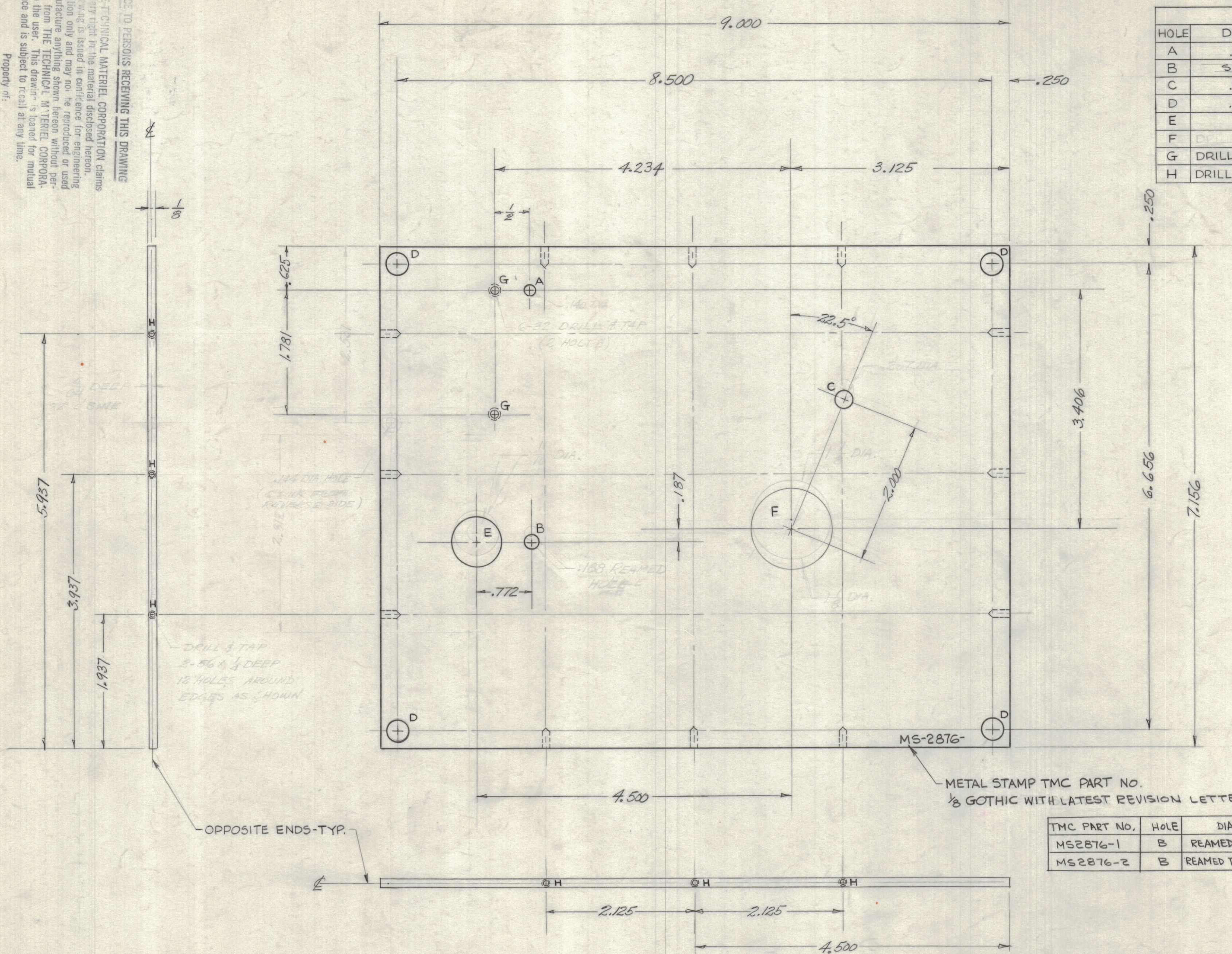


LEGEND		
HOLE	DESCRIPTION	REQ.
A	.140 DIA.	1
B	SEE CHART	1
C	.257 DIA.	1
D	.312 DIA.	4
E	1/16 DIA.	1
F	DRILL 1/8 DIA.	1
G	DRILL & TAP 6-32	2
H	DRILL & TAP 2-56 1/4 DEEP	12

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 MAMARONECK, NEW YORK



MS-2876-  
 METAL STAMP TMC PART NO.  
 1/8 GOTHIC WITH LATEST REVISION LETTER

TMC PART NO.	HOLE	DIA. ±	USED ON	REQ PER UNIT
MS2876-1	B	REAMED TO .188	HFR-1	1
MS2876-2	B	REAMED TO .2348	HFR-2	1

SYM	ZONE	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
A	B2, H1	CHART ADDED; 'B' HOLE WAS .188 DIA, REAMED	7-16-64	11844			

UNLESS OTHERWISE SPECIFIED:  
 DIMENSIONS ARE IN INCHES  
 TOLERANCES ON  
 FRACTIONS ± 1/64    DECIMALS ± .005    ANGLES ± 1/2°

SCALE Do Not Scale

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS & SHARP EDGES

REQ. PER UNIT	MODEL	SECTION	ASS'Y. NO.	DATE
1	HFR-1/T	TURRET	A-3042	5/3/61

USED ON

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
	1/8 THK	ALUMINUM	
	2024-T4	PLATE, MOUNTING	
	SA04 YEL IRIDITE	OSC, SECTION #3	

THE TECHNICAL MATERIEL CORP.  
 MAMARONECK, NEW YORK

DRAWN: *ab*    CHECKED: *ab*    FINAL APPROVAL: *BP*

J. ANGER    MS-2876    A

ELEC. DES. APP.    MECH. DES. APP.    SHEET OF

FORM NO. 110    7    6    5    4    3    2    1    DEFICIENCY NO. 1020    36852