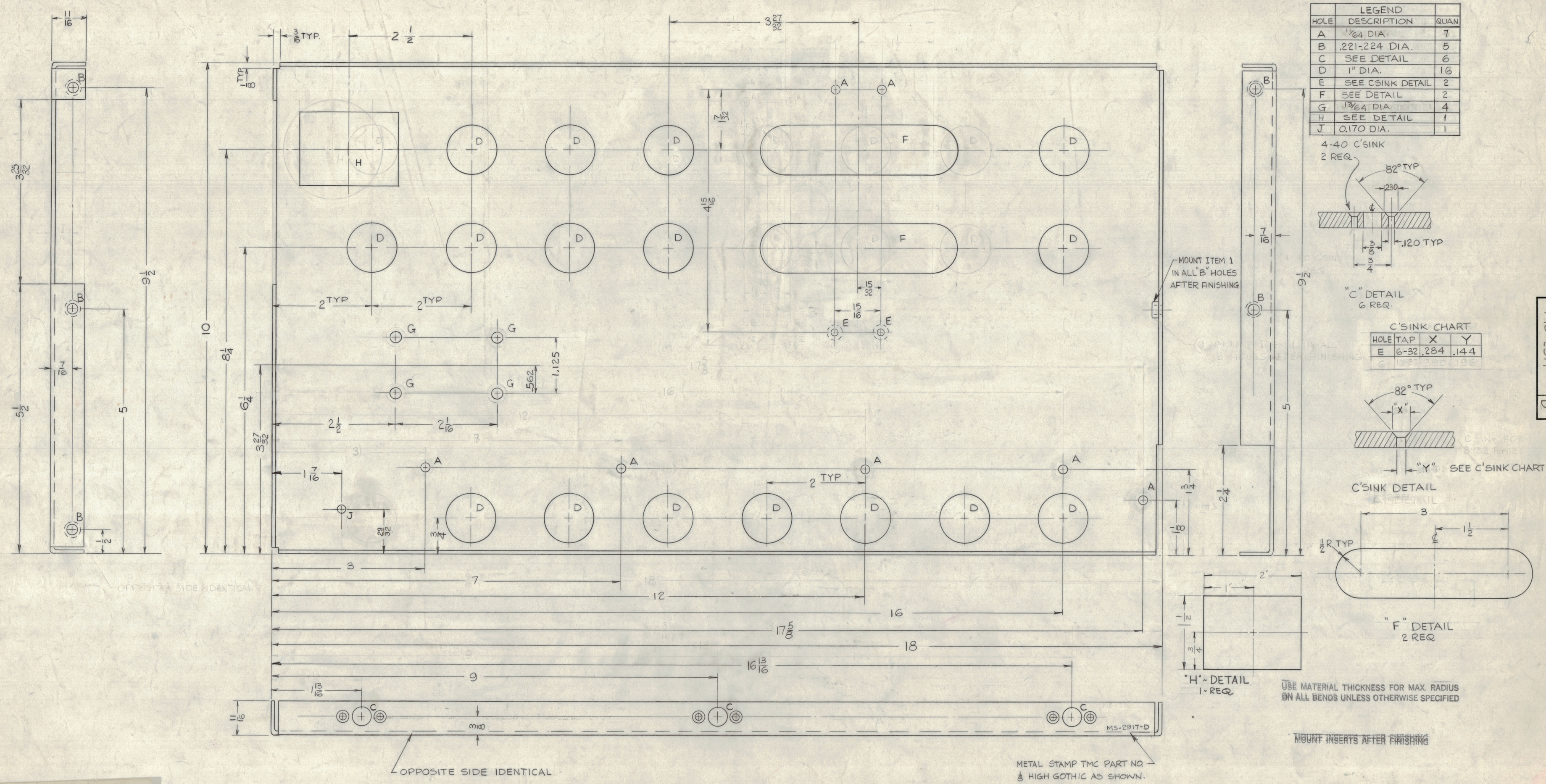

LEGEND		
HOLE	DESCRIPTION	QUAN
A	11/64 DIA.	7
B	.221-.224 DIA.	5
C	SEE DETAIL	6
D	1" DIA.	16
E	SEE CSINK DETAIL	2
F	SEE DETAIL	2
G	13/64 DIA.	4
H	SEE DETAIL	1
J	0.170 DIA.	1

C'SINK CHART

HOLE	TAP	X	Y
E	6-32	.284	.144

USE MATERIAL THICKNESS FOR MAX. RADIUS ON ALL BENDS UNLESS OTHERWISE SPECIFIED

~~MOUNT INSERTS AFTER FINISHING~~

MS-2917 D

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

TOLERANCES: DECIMALS .X ± .05, .XX ± .01, .XXX ± .005; FRACTIONS ± 1/64; ANGLES ± 0° 30'

CUT HERE GUARANTEED 2-46

SYM	ZONE	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
D	C9	ADDED (1) "J" HOLE	7-31-63	9671	AK	[illegible]	[illegible]
C	C-	(7) "D" HOLES RELOCATED	2-19-63	8251	[illegible]	[illegible]	[illegible]
B	F2	(1) "H" DETAIL WAS (1) 2" DIA. HOLE	10-30-62	7586	[illegible]	[illegible]	[illegible]
A	F2	(1) "D" HOLE DELETED, (1) "H" HOLE ADDED	10-24-62	7489	[illegible]	[illegible]	[illegible]

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES ON
FRACTIONS ± 1/64 DECIMALS ± .005 ANGLES ± 1/2°

SCALE

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION.
REMOVE ALL BURRS & SHARP EDGES

REQ. PER UNIT	MODEL	SECTION	ASS'Y. NO.	DATE
1	HFR-1/C			7-24-62

USED ON

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
5	1	NT-129-832-4	NUT, ROUND, SWAGE TYPE	B

GELLMAN

STOCK SIZE: .081

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

MATERIAL: ALUMINUM

PLATE, LEFT SIDE

TYPE & TEMPER: 5052-H32

HEAT TREAT. SPEC.

FINISH & SPEC. NO.: S404 YEL IRIDITE

DRAWN: V.R.R. CHECKED: [illegible] FINAL APPROVAL: [illegible]

ELEC. DES. APP. MECH. DES. APP.

SHEET OF: MS-2917 D

TMC FORM NO. 111

DEFIANCE NO. 1020 56982