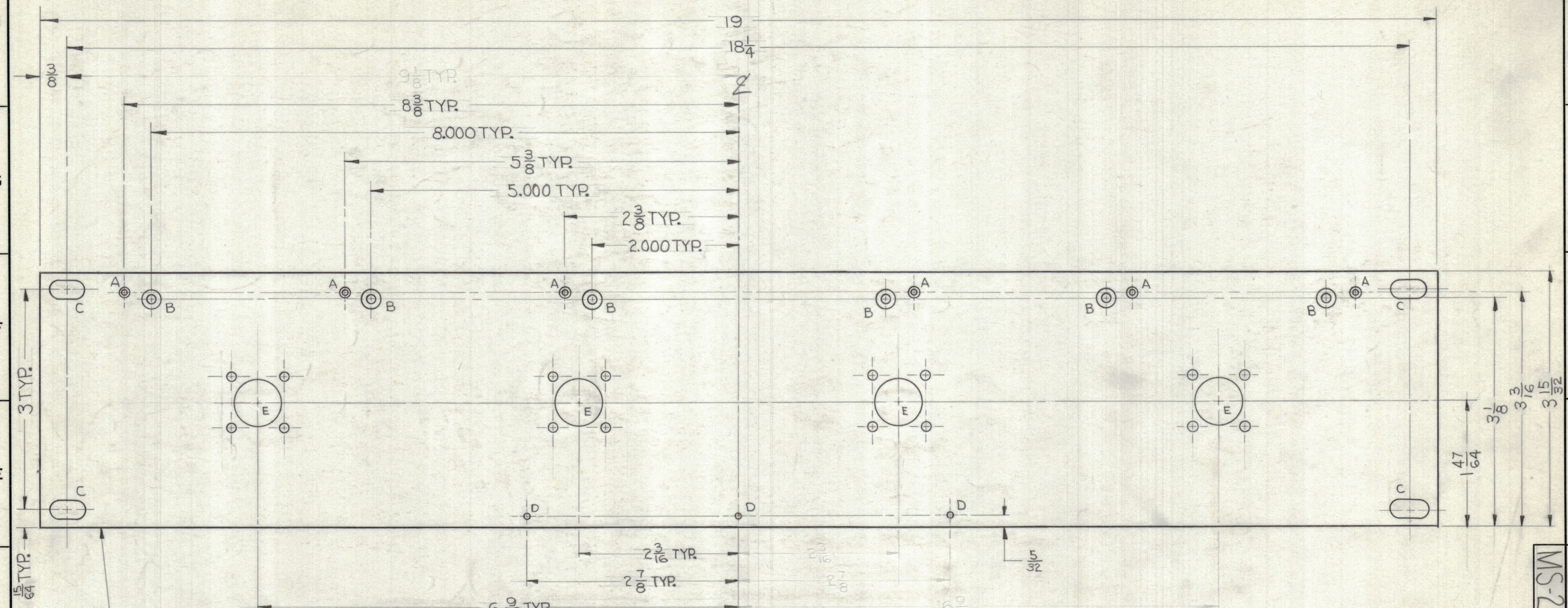


REVISIONS							
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD



METAL STAMP TMC PART NO.
1/8 HIGH BLACK GOTHIC ON
REAR OF PANEL.

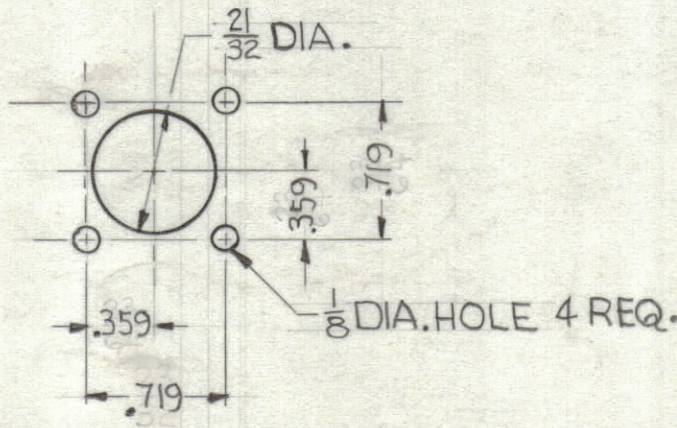
FRONT OF PANEL SHOWN

FINISHING NOTES:
S404 IRIDITE
S114 ZINC CHROMATE PRIMER
S115 TMC SMOOTH GREY ENAMEL
OR PRIME & PAINT TO CUST. SPEC.

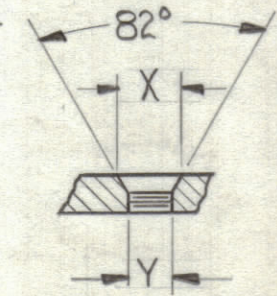
FRONT &
EDGES ONLY

MACHINING NOTES:
1- LATERAL BOW OF PANEL MUST BE KEPT .031 TOL.
2- MILL ALL EDGES.
3- HOLES MUST BE DRILLED.
4- HOLES MUST BE FREE OF ALL MACHINING MARKS,
GOUGES & SCRATCHES. IF NECESSARY, SAND FRONT
OF PANEL WITH NO. 120 GRIT SANDPAPER.

E DETAIL



C'SINK DETAIL



HOLE	TYPE	X	Y
A	3-48	.204	DRILL & TAP 3-48
B	6-32	.284	.144

HOLE	DESCRIPTION	REQ.
A	SEE DETAIL C'SINK	6
B	SEE DETAIL C'SINK	6
C	29/64 x 1/4 SLOT	4
D	.0785 DIA.	3
E	SEE DETAIL	4

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
PRITCHARD LIST OF MATERIAL				
MATERIAL		3/16 ALUMINUM 2024 T3		
FINISH		SEE FINISHING NOTES		
DRAWN		R. Juchin		
CHECKED		DATE 5/21/62		
ELECT. DES.		DATE 5/25/62		
MECH. DES.		DATE 5/25/62		
TOLERANCES		DECIMALS: .XX ± .01, .XXX ± .005; FRACTIONS: ± 1/64, ANGLES: ± 0° 30'		
TITLE		PANEL FRONT MACHINING		
THE TECHNICAL MATERIEL CORP.		MAMARONECK, NEW YORK		
DATE		5/21/62		
DATE		5/25/62		
DATE		5/25/62		
SHEET		MS-2987		
REV. LTR.				

NOTES

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