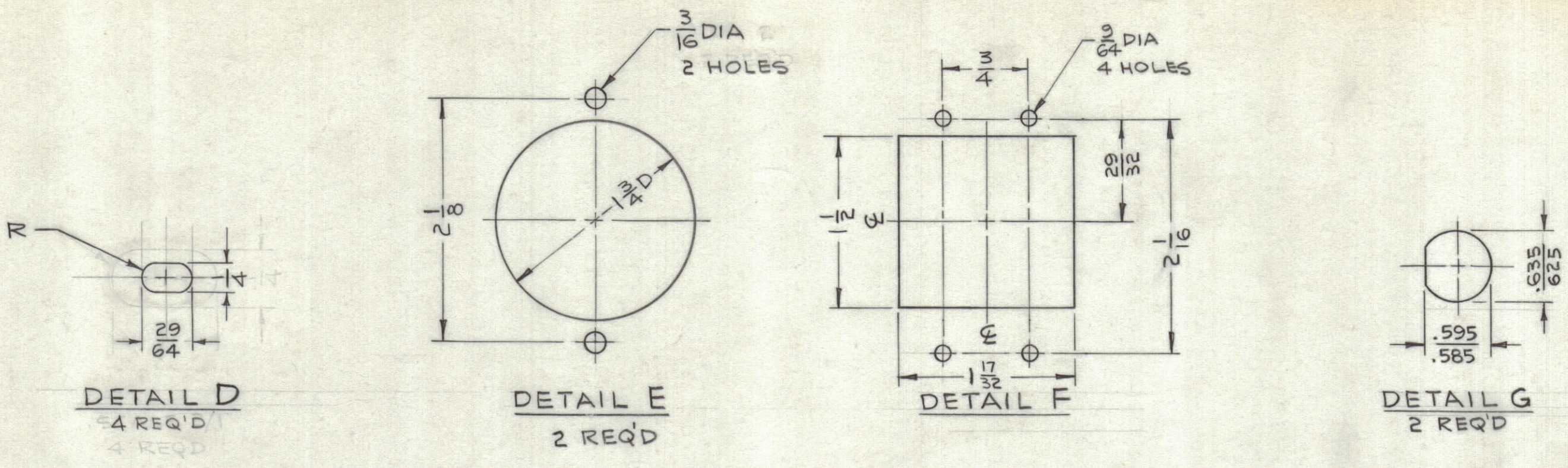
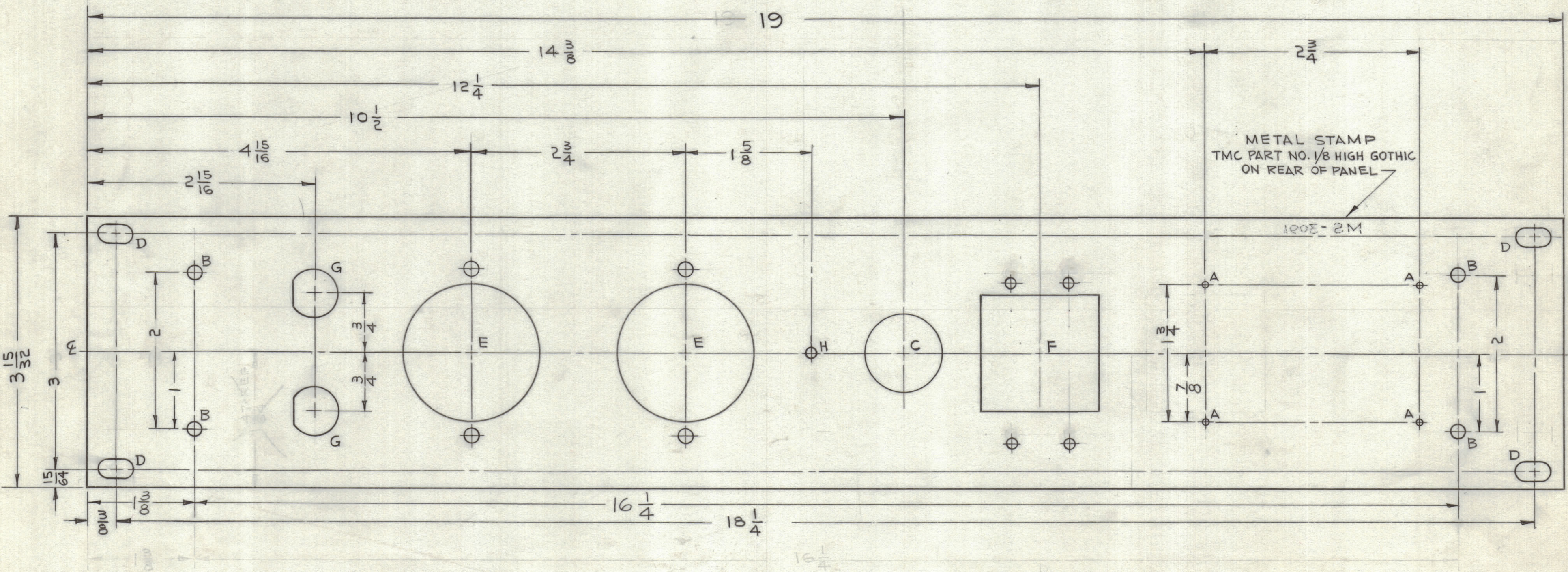


REVISIONS							
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD



HOLE	DESCRIPTION	REQ'D
A	5/64 DIA	4
B	3/16 DIA	4
C	1 DIA	1
D	SEE DETAIL D	4
E	SEE DETAIL E	2
F	SEE DETAIL F	1
G	SEE DETAIL G	2
H	9/64 DIA	1



MACHINING:

- LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
- MILL ALL EDGES.
- HOLES MUST BE DRILLED.
- PANEL MUST BE FREE OF ALL MACHINING MARKS GAUGES & SCRATCHES, IF NECESSARY SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

FINISH:

YELLOW IRIDITE PER TMC SPEC S-404
 ZINC CHROMATE PRIMER PER TMC SPEC S-114 } FRONT & EDGES ONLY
 SMOOTH GREY ENAMEL PER TMC SPEC S-115

NOTES

1	DCP-2	
QTY./UNIT	MODEL USED ON	ASS'Y. NO.
SCALE	CODE	
1/1		

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REF: LD-1185

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
STRUMER LIST OF MATERIAL				
MATERIAL		3/16 THK ALUM. 2024-T3	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
FINISH		SEE NOTE	TITLE MACHINING, FRONT PANEL	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		DRAWN	DATE	FINAL APPROVAL
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005		CHECKED	DATE	DATE
FRACTIONS ± 1/64 ± 1/32 ± 1/16		ELECT. DES.	DATE	DATE
TOLERANCES ANGLES ± 0° 30'		MECH. DES.	DATE	DATE
			DATE	DATE

MS-3091