IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

NOTICE TO PERSONS RECEIVING THIS DRAWING

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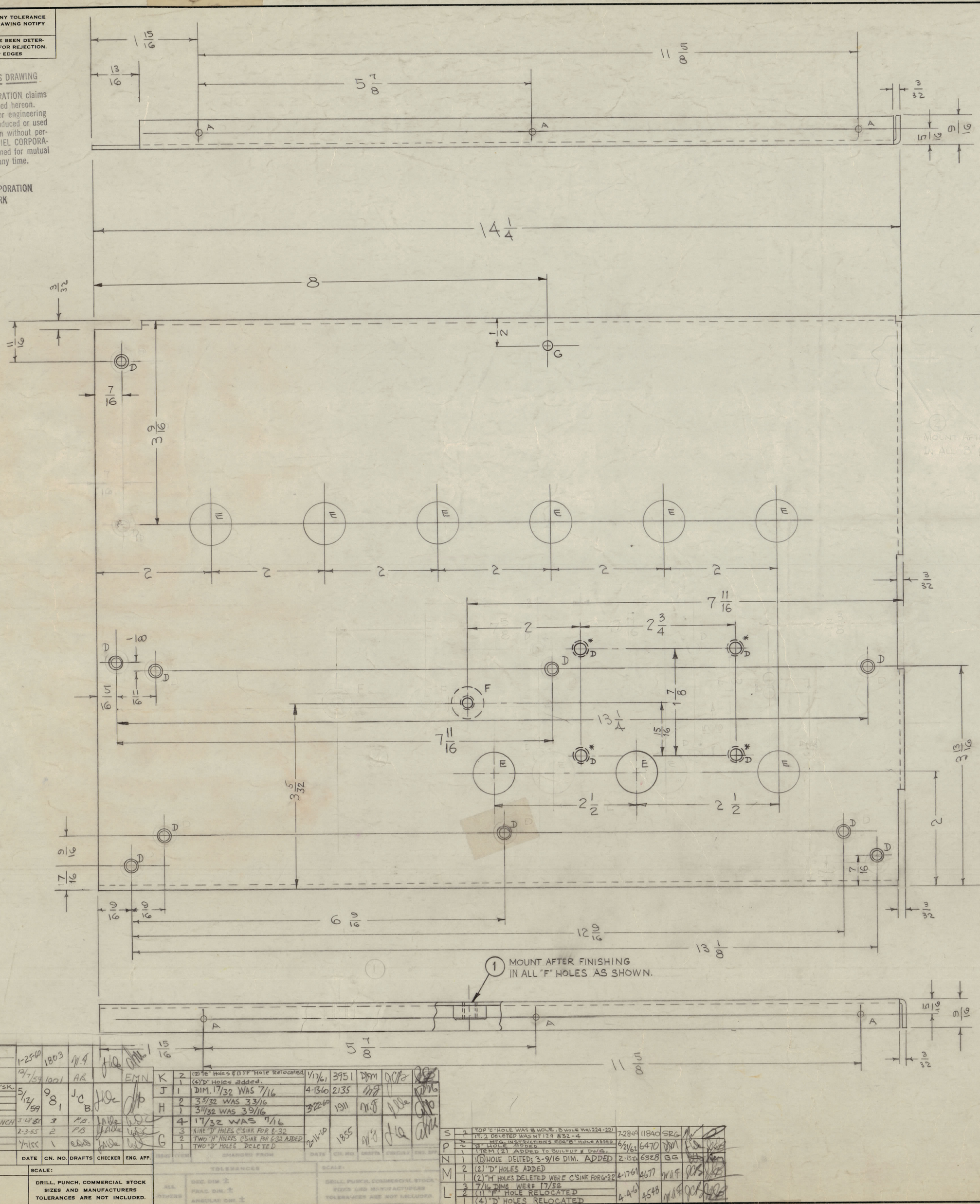
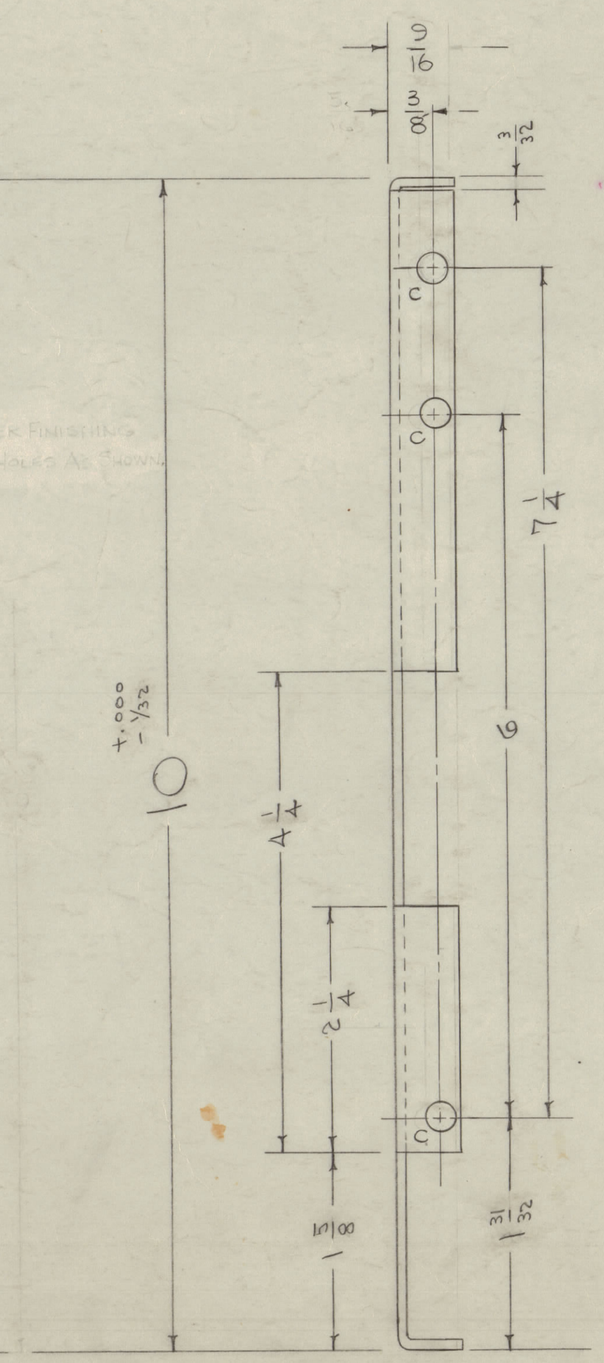
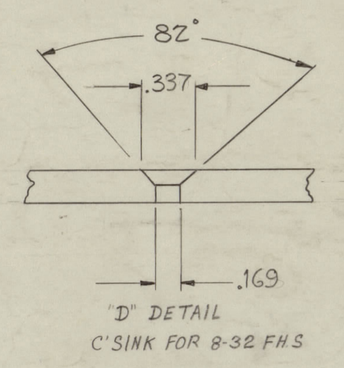



| | |
|---|---|
| A- DRILL & TAP 6-32 | 6 HOLES REQ. |
| B- DELETED | |
| C- 1/4 (.250) D. | 3 " " |
| E- 3/4 (.750) DIA. | 9 " " |
| F- Z Drill (.413) DIA. | 1 Hole Req. |
| G- 11/64 (.171) DIA. | 1 " " |




~ 14 Req.
* C'SINK IN REAR.

"D" DETAIL
C'SINK FOR 8-32 FHS

NOTE:
USE MATERIAL THICKNESS FOR MAX. RADIUS ON ALL BENDS UNLESS OTHERWISE SPECIFIED.

MS-329 S

| ISSUE | ITEM | CHANGED FROM | DATE | CN. NO. | DRAFTS | CHECKER | ENG. APP. |
|---|---|---|---|---|---|---|---|
| F | 2 | 3 7/8 WAS 3 5/8 | 12-5-60 | 1803 | MA | | |
| | 1 | 3 1/2 WAS 3 1/4 | | | | | |
| E | 1 | S-404 IRIDITE WAS S-404 CAUSTIC DIP | 12/7/59 | 1001 | AR | | EMN |
| D | 5 | ⑤ "D" & "B" changed to C'SK. | 5/12/59 | 981 | JC | | |
| | 4 | ④ "B" Holes Deleted | | | | | |
| | 3 | ③ "F" Hole Added | | | | | |
| | 2 | ②"G" Hole added | | | | | |
| | 1 | NT129-524-4 added | | | | | |
| C | 1 | 6-32 TAP WAS #36 PUNCH | 3-18-58 | 3 | PB | | |
| B | 1 | 1 3/16 WAS 1 5/16 | 2-3-55 | 2 | PB | | |
| A | 2 | COMPLETE REVISION REDRAWN | 1/1/55 | 1 | EMN | | |

| | | | | | | | |
|---|---|---|---|---|---|---|---|
| K | 2 | (2) "E" Holes & (1) "F" Hole Relocated | 1/13/61 | 3951 | DMM | DCP | |
| J | 1 | (4) "D" Holes added. | | | | | |
| | 1 | DIM. 17/32 WAS 7/16 | 4-13-60 | 2135 | MB | | |
| H | 2 | 3 5/32 WAS 3 3/16 | 3-22-60 | 1911 | MB | | |
| | 1 | 3 11/32 WAS 3 3/16 | | | | | |
| G | 4 | 1 11/32 WAS 1 7/16 | 2-16-60 | 1855 | MB | | |
| | 3 | NINE "D" HOLES C'SINK FOR 8-32 | | | | | |
| | 2 | TWO "H" HOLES C'SINK FOR 6-32 ADDED | | | | | |
| | 1 | TWO "D" HOLES DELETED | | | | | |

| | | | | | | | |
|---|---|---|---|---|---|---|---|
| S | 2 | TOP "C" HOLE WAS @ HOLE, B HOLE WAS 224-227 | 7-28-61 | 11840 | SRG | | |
| | 1 | NT-2 DELETED WAS NT 128 832-4 | | | | | |
| P | 2 | NEW INSTRUCTIONS FOR C'SINK ADDED | 6-21-61 | 6470 | DMM | | |
| | 1 | ITEM (2) ADDED to BUILDUP & DWG. | | | | | |
| N | 1 | ①D HOLE DELTED; 3-9/16 DIM. ADDED | 2-15-61 | 6328 | GG | | |
| M | 2 | (2) "D" HOLES ADDED | 4-17-61 | 4677 | MB | | |
| | 1 | (2) "H" HOLES DELETED WERE C'SINK FOR 6-32 | | | | | |
| L | 3 | 7/16 DIMS. WERE 17/32 | 4-4-61 | 4548 | MB | | |
| | 2 | (1) "F" HOLE RELOCATED | | | | | |
| | 1 | (4) "D" HOLES RELOCATED | | | | | |

| | | | | |
|---|---|---|---|---|
| | VOX-3,4,5 | | | 1-17-61 |
| 1 | VO X -2 | 291 | | 1-7-55 |
| 1 | VOX | | | 3-21-51 |
| REQ'D PER UNIT | MODEL | PROJECT NO. | ASS'Y. NO. | DATE |
| | USED ON | | | |

| | | | |
|---|---|---|---|
| 1 | 1 | NT129-524-4 | NUT, ROUND, SWAGE TYPE |
| REQ. | ITEM | PART NO. | DESCRIPTION / SYMBOL |
| .081 | | | THE TECHNICAL MATERIEL CORP. MAMARONECK. NEW YORK |
| STOCK SIZE | | | SUPPORT ELEMENT, SIDE |
| ALUMINUM | | | VOX |
| MATERIAL | | WEIGHT PER PC. | |
| 52S H32 | | | |
| TYPE & TEMPER | | | |
| " | | | |
| HEAT TREAT. SPEC. | | | |
| S-404 IRIDITE | | | |
| FINISH & SPEC. NO. | | | |

| | DRAWN | ELEC. DES. APP. | MECH. DES. APP. |
|---|---|---|---|
| | 1-7-55 | | |
| | CHECKED | FINAL APPROVAL | |
| | | MS-329 S | |

| | TOLERANCES | SCALE: |
|---|---|---|
| ALL OTHERS | DEC. DIM. ± FRAC. DIM. ± ANGULAR DIM. ± 0° 30' | DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED. |

FORM — 111