IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

NOTICE TO PERSONS RECEIVING THIS DRAWING

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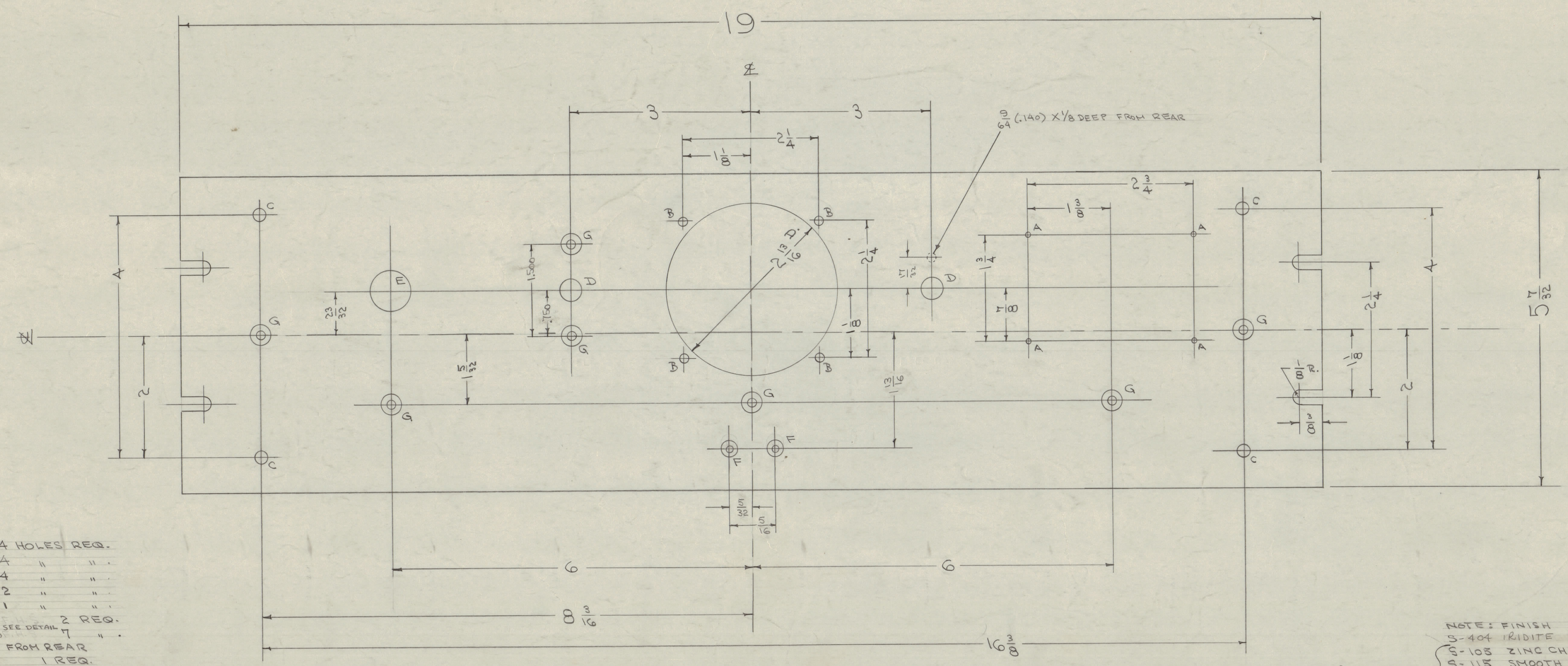
MAMARONECK, NEW YORK



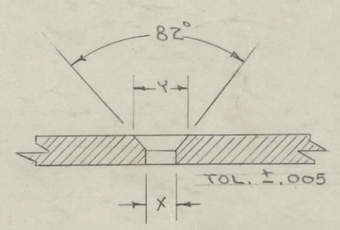
A- NO. 47 (.078) DRILL 4 HOLES REQ.
B- 9/64 (.140) D. 4 " "
C- 7/32 (.218) D. 4 " "
D- 25/64 (.390) D. 2 " "
E- 45/64 (.703) D. 1 " "
F- DRILL & CSINK FOR 4-40 } SEE DETAIL 2 REQ.
G- " & " " 8-32 } 7 " .
H- 9/64 (.140) D. X 1/8 DEEP FROM REAR 1 REQ.

FRONT OF PANEL

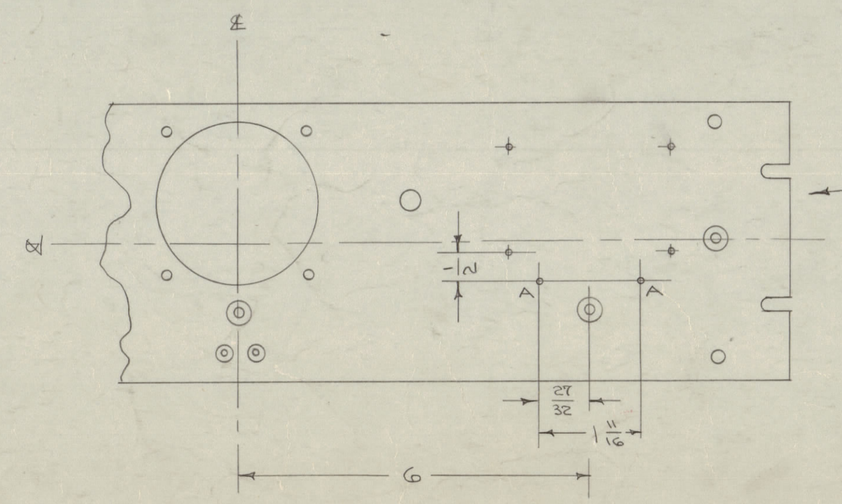
FRONT & EDGES OF PANEL ONLY

NOTE: FINISH
S-404 IRIDITE
S-105 ZINC CHROMATE PRIMER
S-115 SMOOTH GREY ENAMEL
OR- PRIME & PAINT TO CUSTOMERS SPECIFICATIONS

DIM.	#4 F.H.S.	#8 F.H.S.
X.	#31 (.120)	#18 (.169)
Y.	.230	.337



DRILLING DETAIL FOR "F" & "G" HOLES
DIM. SHOWN ARE AFTER PAINTING



NOTE:
MS-385-1 AS SHOWN
MS-385-2 FOR ALL CANADIAN UNITS.
SEE DETAIL FOR ADDED HOLES.

REF: DWG. NO. LD-156

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
G	1	S-404 IRIDITE WAS S-101 CAUSTIC DIP	10/6/59	1001	AB		EMN
F	1	NOTE ADDED RE. CANADIAN UNITS	11/4/58	6	EDD		
E	1	DETAIL OF F & G HOLES ADDED	12/4/57	5	BB		
D	2	E HOLE WAS 11/16	7/15/57	A	EDD		
	1	D HOLES WERE 3/8					
C	2	1 3/16 WAS 1 29/32	10/9/56	3			
	1	F HOLES WERE 3/4 ABOVE					
B	2	DIMENSIONS CHANGED	9/27/54	2	C.D.D.		
	1	REDRAWN					

TOLERANCES	SCALE:
ALL OTHERS — DEC. DIM. ± / FRAC. DIM. ± / ANGULAR DIM. ±	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
		3/16 THK	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
		STOCK SIZE	PANEL, FRONT	
		ALUMINUM	RSA-2	
		MATERIAL / WEIGHT PER PC.	C.D.D. 9/27/54	KZ
		24S-T3	DRAWN	ELEC. DES. APP. / MECH. DES. APP.
		TYPE & TEMPER		A.J.S.
		HEAT TREAT. SPEC.	CHECKED	FINAL APPROVAL
		SEE NOTE	SUPERCEDES RSA-1	MS-385 G
		FINISH & SPEC. NO.		

USED ON	MODEL	PROJECT NO.	ASS'Y. NO.	DATE
	RSA-2	170		9-27-54

MS-385 G

FORM — 111