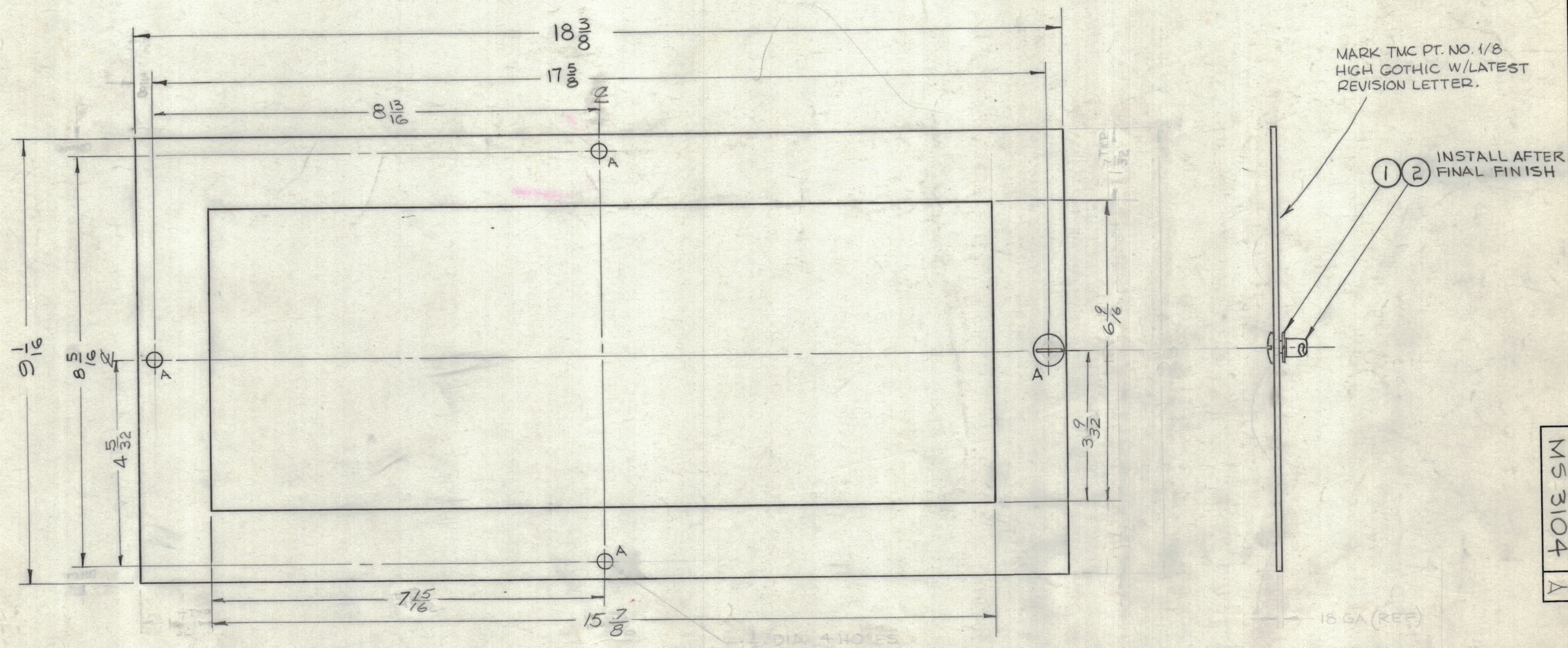


REVISIONS						
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD APPD
	0	ORIGINAL RELEASE FOR PROD.	4/16/64			
	A	DIM. REVISED TMC P/N, CHT., RAK-96-2 NOTE ADDED .18 GA. STL. NOTE 2 DELETED	11/22/65	15095	F.V.V.	



MS 3104 A

TMC P/N	MATERIAL	FINISH
MS3104	18 GA STEEL	DEGREASE AND CLEAN S114, S520
MS3104-2	.063 ALUMINUM 5052-H32	S404, S114, S520

NOTE: HARDWARE TO BE SUPPLIED AND ASSEMBLED BY TMC.

- 1 REMOVE BURRS AND SHARP EDGES.
 2 FINISH: 1) DEGREASE & CLEAN
 2) APPLY PRIMER PER TMC SPEC S-520
 3) ONE COAT OF TEXTURED BLUE-GREY VINYL PER TMC SPEC S-520.

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
4	2	FS-110-1	STUD, SLOTTED HD	
4	1	FS-109-3	RING, RETAINER	

LIST OF MATERIAL

MATERIAL	SEE CHART 1	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
FINISH	SEE CHART 2	TITLE COVER, TOP	
SCALE	NO SCALE	DRAWN	DATE
QTY./UNIT	MODEL USED ON	DATE	FINAL APPROVAL
	CODE	DATE	DATE
	ASSY. NO.	DATE	DATE
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		MECH. DES.	DATE
DECIMALS	TOLERANCES	DATE	DATE
.X ± .05			
.XX ± .01			
.XXX ± .005			
FRACTIONS	ANGLES		
± 1/64	± 0° 30'		

1	RAK-96-2	
1	RAK-21	
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NOTES