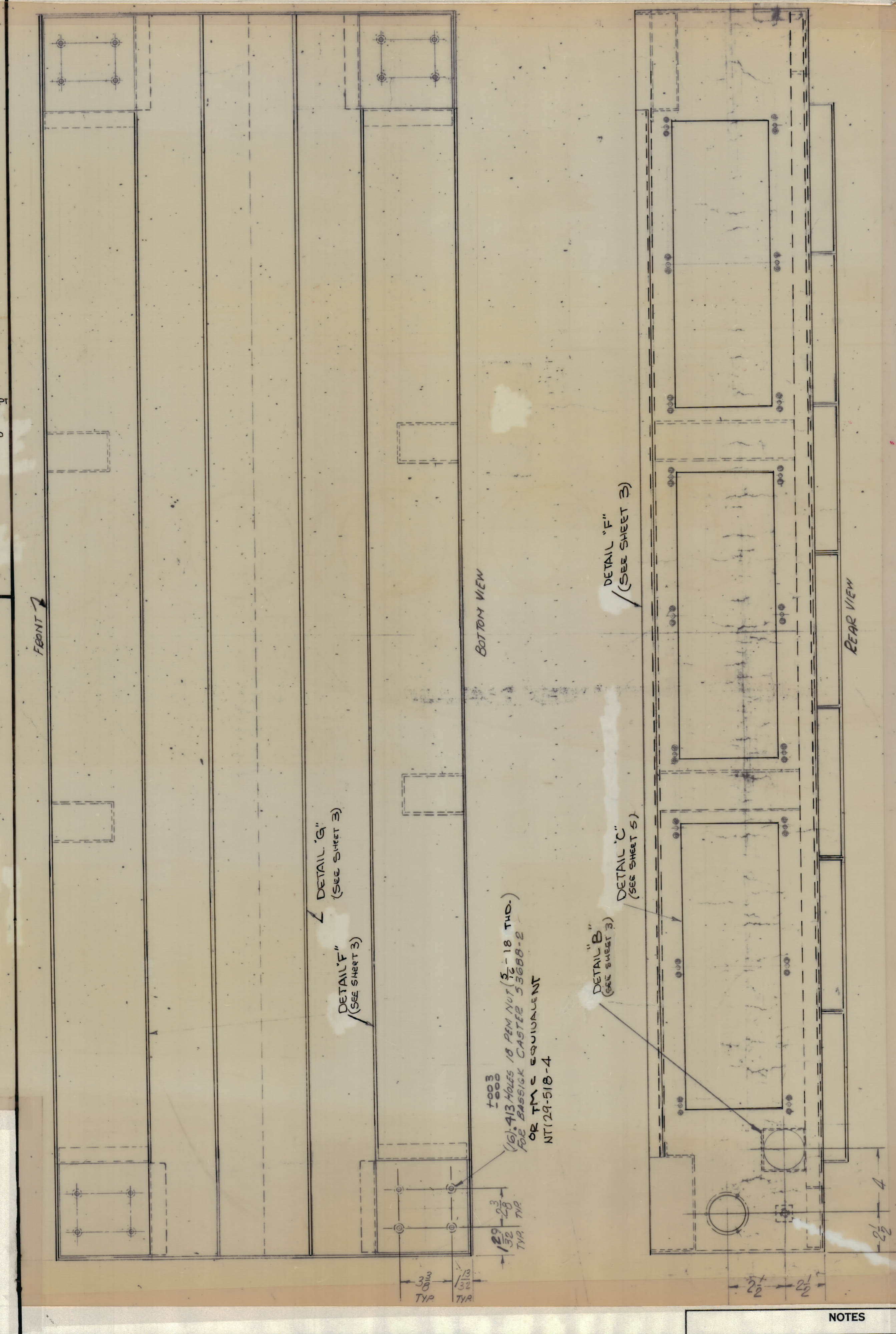
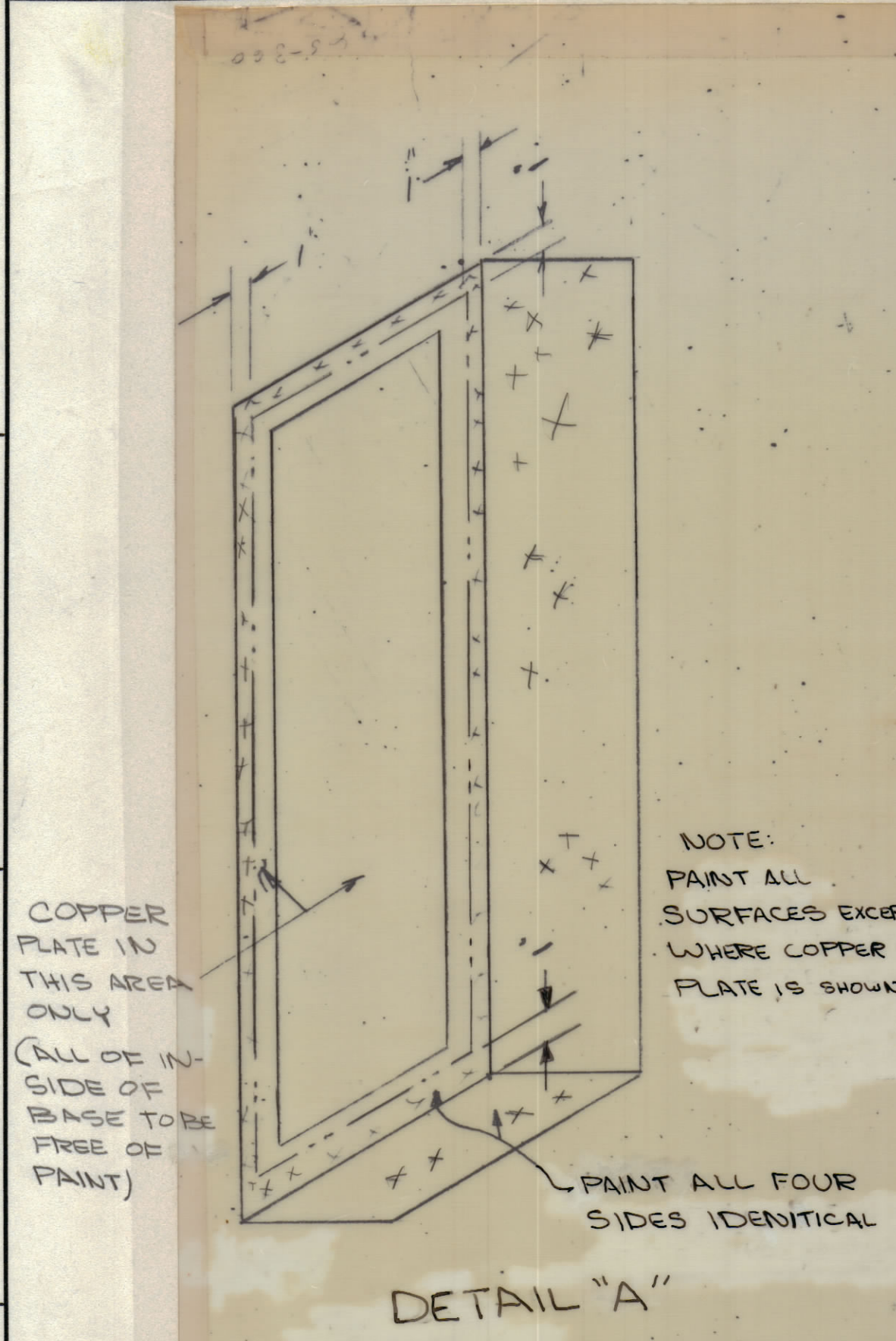


REVISIONS							
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
	Ø	ORIGINAL RELEASE FOR PRODUCTION	7/17/65				



- UNLESS OTHERWISE SPECIFIED
1. CONSTRUCTION 13 GA. STEEL
 2. MOUNT ALL INSERTS AFTER FINISHING.
 3. ALL WELD JOINTS TO BE VEE'D OUT PRIOR TO WELDING.
 4. WELDING TO BE PER MIL-T-5021C, TUNGSTEN INERT GAS PROCESS.
 5. ALL JOINTS SHOULD BE WELDED INSIDE AND OUTSIDE.
 6. ALL OUTSIDE WELDS TO BE GROUND FLUSH.
 7. OUTSIDE SURFACES TO BE REASONABLY FREE OF SCRATCHES AND TOOL MARKS AND HAVE A SURFACE ROUGHNESS NOT TO EXCEED $\sqrt{25}$.

- FINISH:
1. COPPER PLATE & CLEAR IRIDITE PER S425 ALL OVER
 2. BLUE TEXTURED ⁵⁵²⁰ WHERE INDICATED. MASK PER DET. "A" (THIS SHEET)
 3. FINISH IMPROVED

NOTES

AS NOTED	TER-100K	ASSY. NO.
QTY/UNIT	MODEL USED ON	
SCALE	CODE	3401-189
DO NOT SCALE		

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
BUDETTI LIST OF MATERIAL				
MATERIAL		THE TECHNICAL MATERIEL CORP.		
AS NOTED		MAMARONECK, NEW YORK		
SHEETS 1 THRU 6		TITLE		
SEE NOTE SHEET ①		BASE ASSY		
DRAWN	DATE	FINAL APPROVAL	DATE	
CANZA	7-7-65			
CHECKED	DATE			
SOLO	10/5/65			
ELECT. DES.	DATE			
			MS3141	
MECH. DES.	DATE		SHEET 1 OF 6	
			REV. LTR.	

MS3141