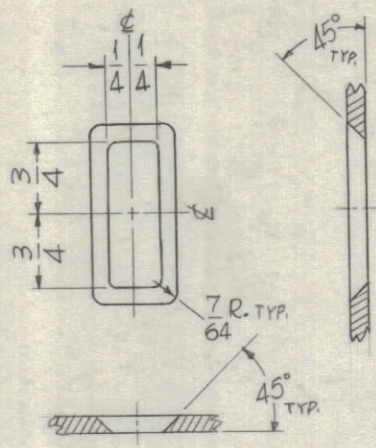
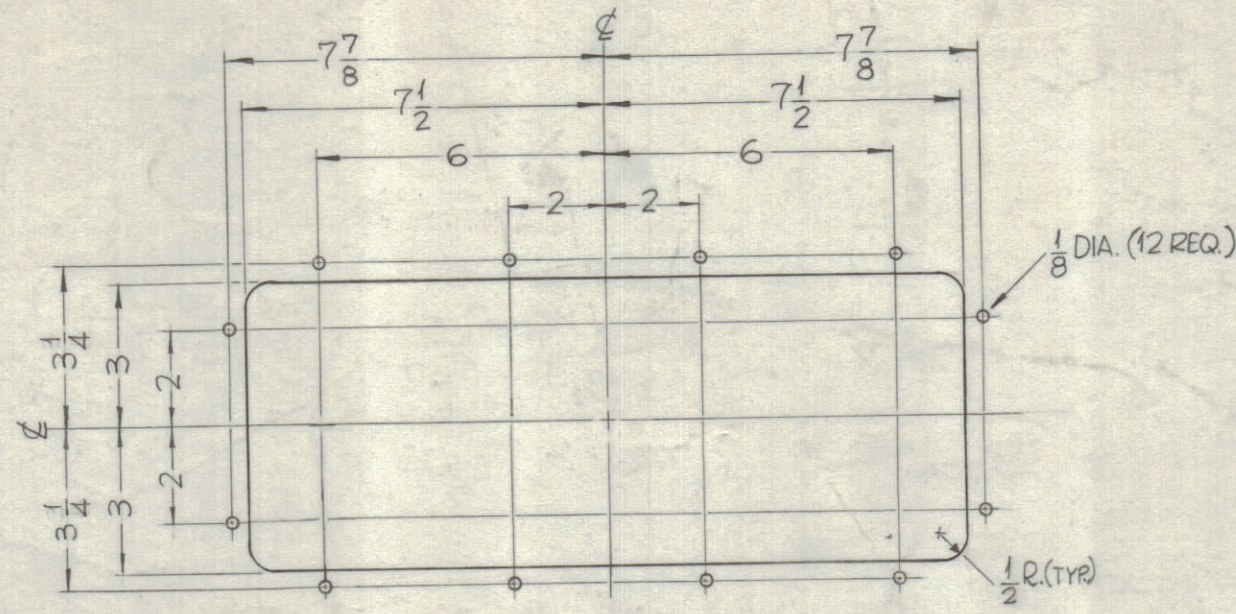


HOLES:
 A ~ 15/64 DIA. — 18 REQ.
 B ~ 1/2 DIA. — 2 REQ.
 C ~ .078 DIA. — 2 REQ.
 E ~ 3/8 DIA. — 1 REQ.



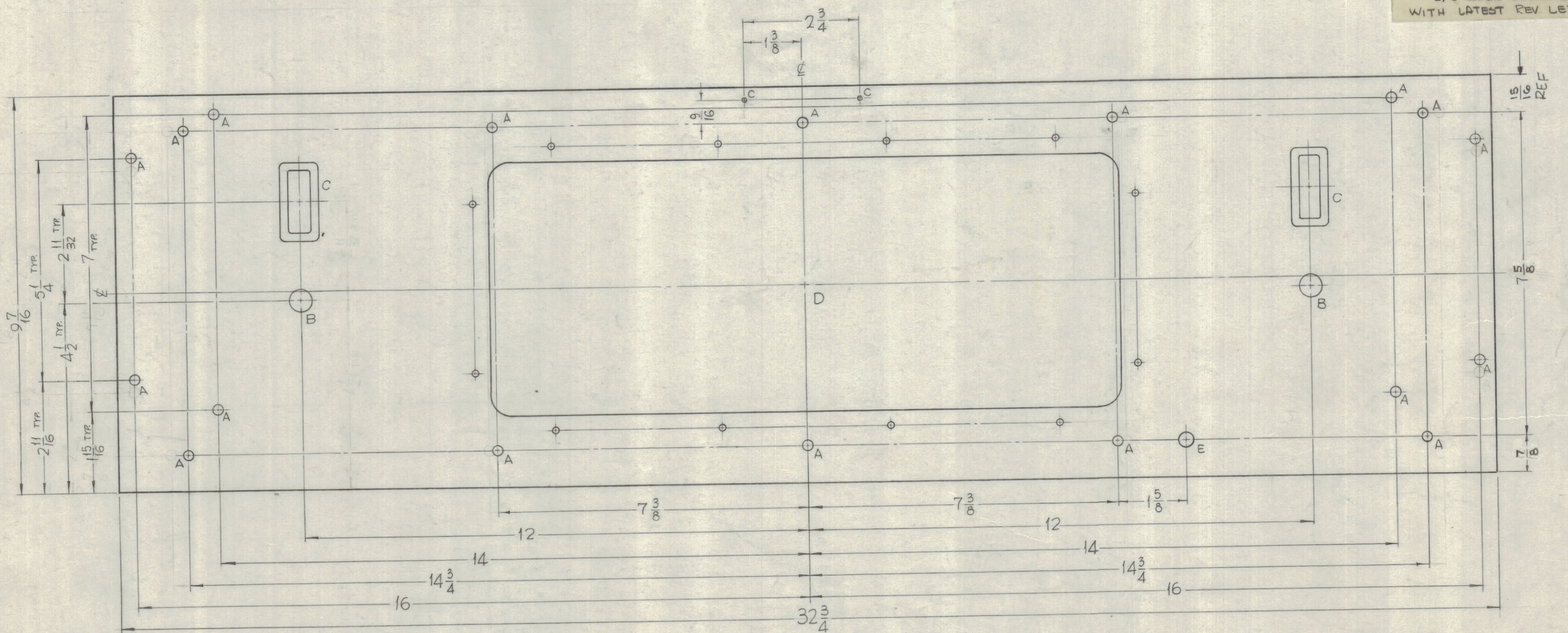
C-DETAIL
2REQ.



D-DETAIL
(1REQ.)

| REVISIONS | | | | | |
|---------------|-----|--|----------|------------|-------------|
| ZONE | SYM | DESCRIPTION | DATE | E.M.N. NO. | APPD |
| X2 | | "E" HOLE ADDED | 10-29-63 | | |
| O | | ORIGINAL RELEASE FOR PRODUCTION | 5/12/64 | | |
| C, D, E, F, I | A | DIMS: 7/8 WAS 15/16; 7 5/8 WAS 7 9/16; 15/16 ADDED (18) "A" HOLES WERE 7/32 DIA. | 3-22-65 | 13642 | Shen JCB DB |

METAL STAMP TMC PART NO.
 1/8 HIGH GOTHIC. ON REAR
 WITH LATEST REV LETTER.



FRONT VIEW SHOWN

MACHINING:
 1. MILL ALL EDGES.
 2. HOLES MUST BE DRILLED, UNLESS OTHERWISE SPECIFIED.
 3. LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
 4. PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

FINISH NOTES:
 1. S404 - IRIDITE 14-2 AL-COAT.
 2. S114 - ZINC CHROMATE PRIMER) FRONT AND
 3. S115 - SMOOTH GRAY ENAMEL) EDGES ONLY

NOTES

REF: TMC DWG LD-1217 PX

| REQ'D. | ITEM | PART NUMBER | DESCRIPTION | SYMBOL |
|---|------|-------------|--|--------|
| F. BUDETTI LIST OF MATERIAL | | | | |
| MATERIAL | | | THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK | |
| 3/16 THICK ALUMINUM 2024-T3 | | | TITLE -PANEL FRONT, P.S. "B" | |
| FINISH | | | SEE NOTE | |
| 1 GPT-200K AT-105 | | | DRAWN SRG DATE 7-2-63 | |
| SCALE 1/2 A | | | CHECKED [Signature] DATE [Signature] | |
| UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES | | | ELECT. DES. [Signature] DATE 5/9/68 | |
| DECIMALS .X ± .05 .XX ± .01 .XXX ± .005 | | | MECH. DES. [Signature] DATE 5/11/64 | |
| FRACTIONS ± 1/64 ANGLES ± 0° 30' | | | MS-3191 SHEET | |
| THE CONTENTS OF THIS DRAWING ARE THE EXCLUSIVE PROPERTY OF THE TECHNICAL MATERIEL CORP. ITS UNAUTHORIZED USE OR REPRODUCTION IN WHOLE OR IN PART IS STRICTLY FORBIDDEN. | | | REV. LTR. A | |