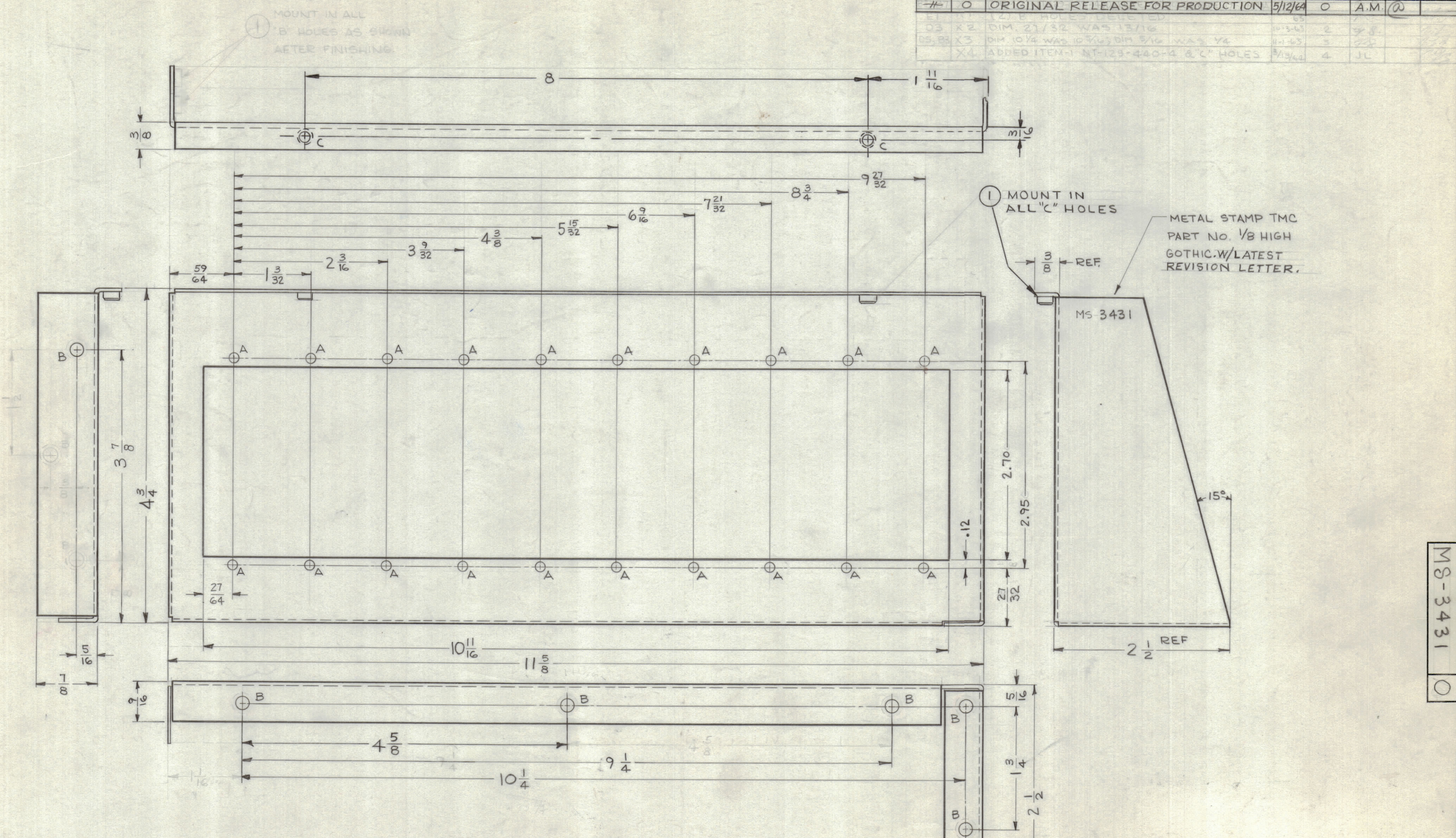


REVISIONS						
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD APPD
0		ORIGINAL RELEASE FOR PRODUCTION	5/12/64	0	A.M.	@
03	X2	DIM. 27/32 WAS 13/16	10-3-63	2		
05	X3	DIM. 10/4 WAS 10 9/16 DIM 3/16 WAS 1/4	11-1-63	3		
	X4	ADDED ITEM-1 NT-129-440-4 & C HOLES	5/13/64	4	JL	



LEGEND		
HOLE	DESCRIPTION	REQ.
A	1/8 DIA.	20
B	11/64 DIA.	6
C	.161-.164 DIA	2

UNLESS OTHERWISE SPECIFIED:

- USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS.
- ALL ANGULAR BENDS 90°.
- REMOVE ALL BURRS AND SHARP EDGES.
- MOUNT INSERTS AFTER FINISHING.

Q'TY./UNIT	MODEL USED ON	ASS'Y. NO.
1	VLR-1	

SCALE	CODE
1:1	A

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REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
2	1	NT-129-440-4	NUT, ROUND, SWAGE TYPE	

MATERIAL		THE TECHNICAL MATERIEL CORP.	
.062, ALUMINUM 5052-H32		MAMARONECK, NEW YORK	
FINISH		TITLE	
S404-YELLOW IRIDITE		BRACKET, MOUNTING-CONNECTORS	

DRAWN	DATE	FINAL APPROVAL	DATE
<i>G. S. S.</i>	6-11-63	<i>R.C.</i>	
CHECKED	DATE		
<i>@</i>	5-8-64		
ELECT. DES.	DATE		
<i>ME</i>			
MECH. DES.	DATE		
<i>M. S. S.</i>			

REF: LD-1353

MS-3431