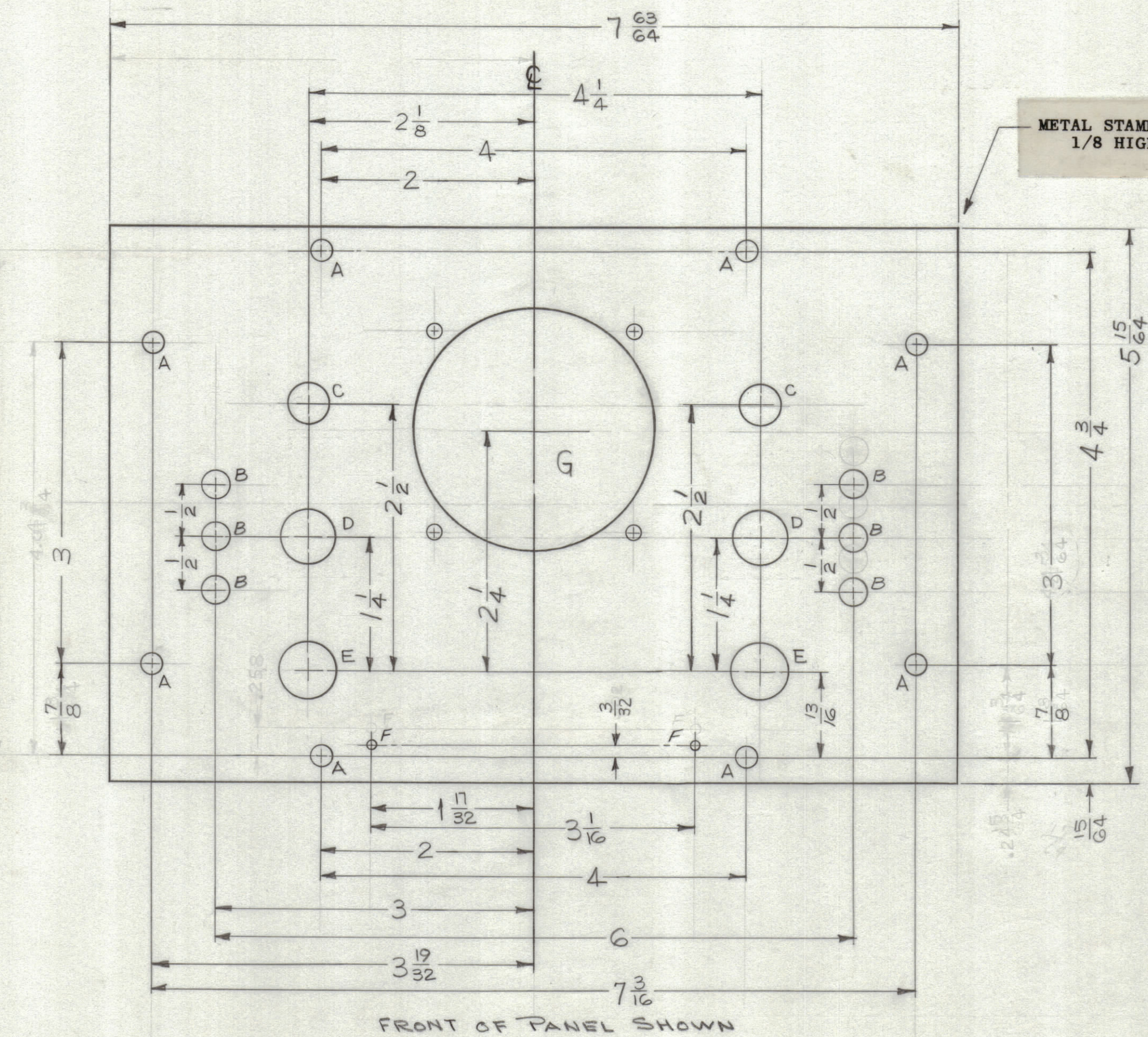
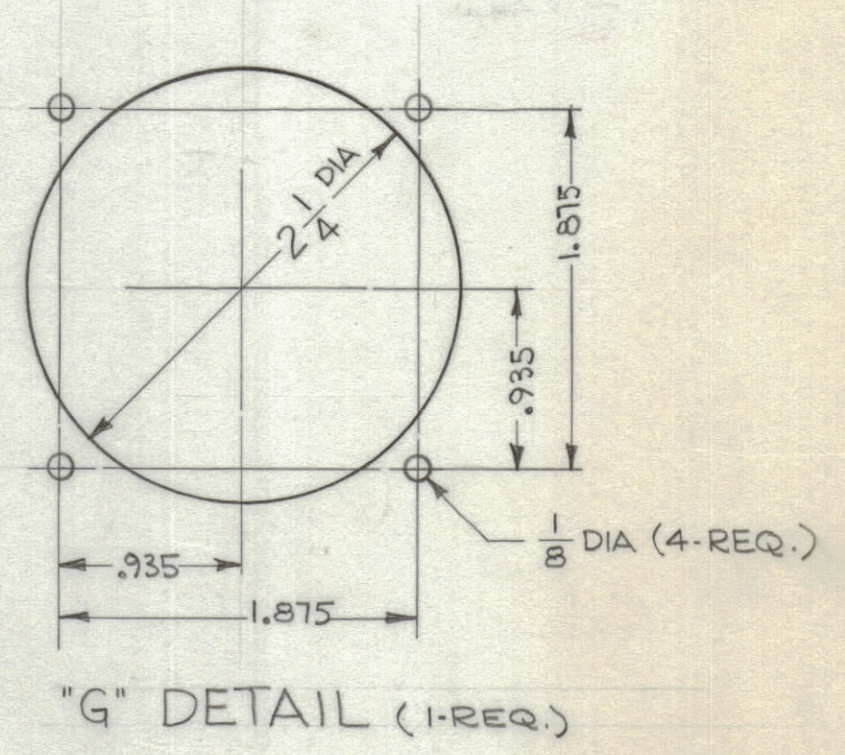


REVISIONS							
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD



METAL STAMP TMC PART NO. (MS-3452)
1/8 HIGH GOTHIC, ON REAR OF PANEL.

LEGEND		
HOLE	DESCRIPTION	REQ
A	3/16 DIA.	8
B	.257 DIA.	6
C	3/8 DIA.	2
D	1/2 DIA.	2
E	17/32 DIA.	2
F	.076 DIA.	2
G	SEE DETAIL	1



MS-3452

MACHINING:

- MILL ALL EDGES.
- HOLES MUST BE DRILLED, UNLESS OTHERWISE SPECIFIED.
- LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
- PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

FINISH NOTES:

- S404 - IRIDITE 14-2 AL-COAT.
- S114 - ZINC CHROMATE PRIMER) FRONT AND
- S115 - SMOOTH GRAY ENAMEL) EDGES ONLY

NOTES

1	TMX-TMXI	
QTY./UNIT	MODEL USED ON	ASS'Y. NO.
SCALE 1:1	CODE	

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REF: LD-1343

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
I. JOHNSON LIST OF MATERIAL				
MATERIAL		3/16, ALUMINUM 2024-T3	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
FINISH		SEE FINISH NOTES	TITLE PANEL, FRONT, MULTIPLEXER	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		DRAWN <i>[Signature]</i>	DATE 7-24-63	FINAL APPROVAL <i>[Signature]</i>
DECIMALS X ± .05 .XX ± .01 .XXX ± .005		TOLERANCES	ELECT. DES. <i>[Signature]</i>	DATE 7-27-63
FRACTIONS ± 1/64 ANGLES ± 0° 30'		MECH. DES. <i>[Signature]</i>	DATE 7-27-63	DATE 7-27-63
			SHEET	REV. LTR.

MS-3452