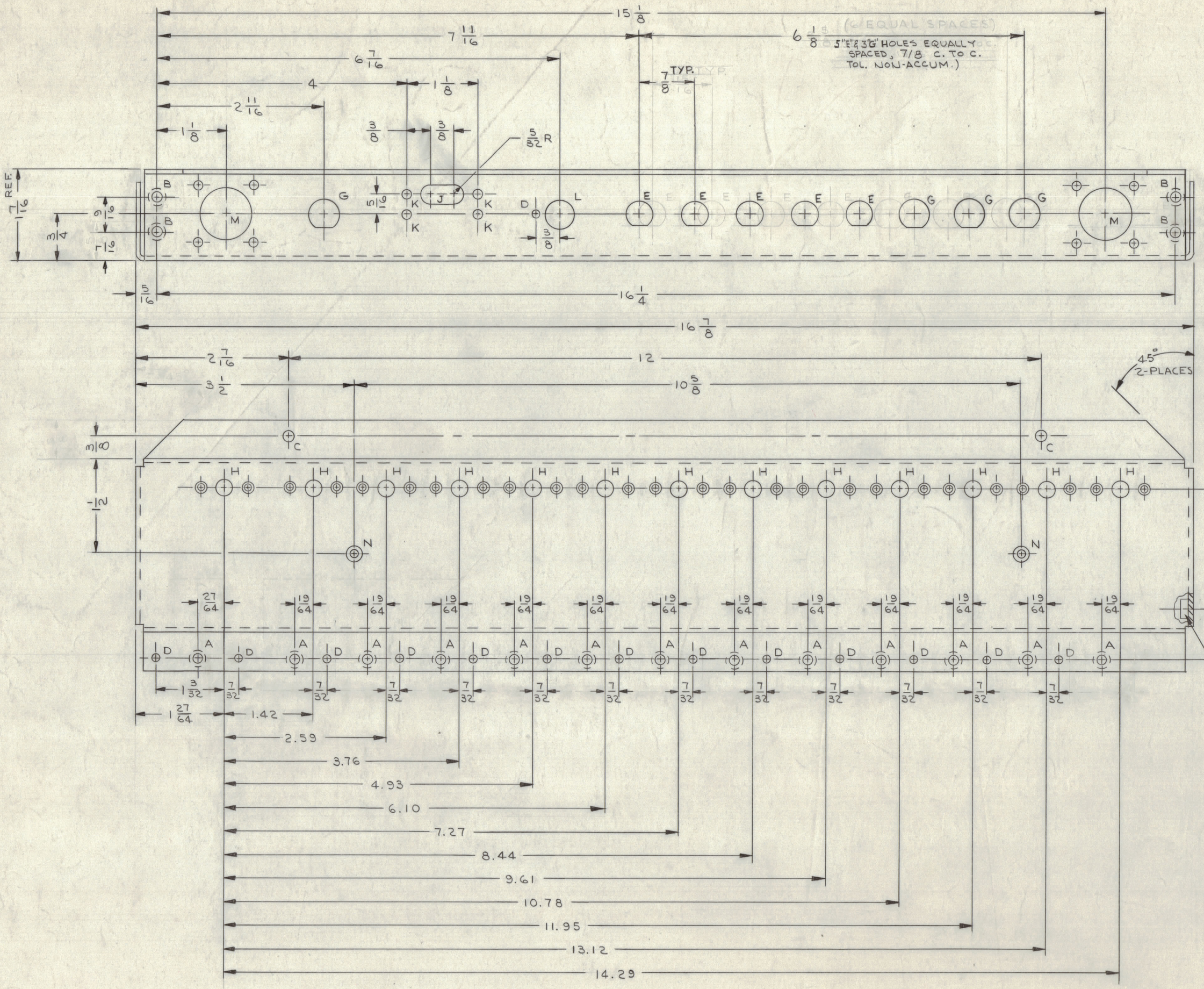
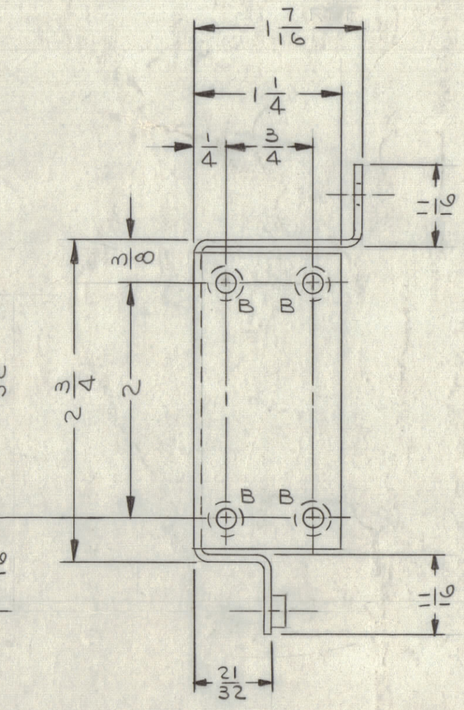
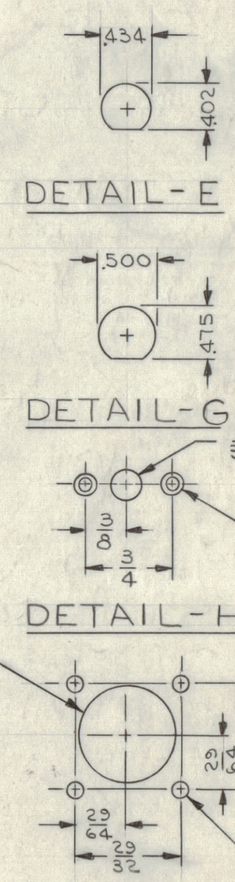
REVISIONS							
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
	X3	COMPLETELY REDRAWN, WITH CHANGES	11/11/63		JL		
D5 D10	X4	REMOVED "D" HOLE ADDED "D" HOLE, 27/64 "A" HOLE LOCATION WAS 13/64	11/20/63		JL		
F5 F10	X5	7/16 DIM. WAS 5/8; ADDED 5/16 DIM.; "B" HOLE QTY WAS 10; ITEM 2 QTY WAS 10; ADDED (2) "N" HOLES.	4/16/64		JL		
—	Φ	ORIGINAL RELEASE FOR PRODUCTION	72764	Φ			
	A	ON PICT. "E" HOLE ADD; 7-11/16 DIM. WAS 7-5/16; 6-7/8 DIM. WAS 5-5/8 (7 HOLES EQUALLY SPACED, 15/16 C TO C) HOLE CHART: "E" QTY. WAS 4.	2-12-65	13405	KZ		



OPPOSITE END IDENTICAL



LEGEND		
HOLE	DESCRIPTION	REQ'D
A	.161-.164 DIA.	13
B	.191-.194 DIA.	12
C	3/16 DIA	2
D	.125 DIA	14
E	SEE DETAIL	5
F	DELETED	—
G	SEE DETAIL	4
H	SEE DETAIL	13
J	5/16 X 11/16 SLOT	1
K	11/64 DIA	4
L	.484 DIA	1
M	SEE DETAIL	2
N	.144 DIA. THRU & C'SINK 82° X .284 DIA. (#6-32)	2



METAL STAMP TMC PART NO. 1/8 HIGH GOTHIC, WITH LATEST REVISION LETTER

NOTES

UNLESS OTHERWISE SPECIFIED:

1. USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS.
2. ALL ANGULAR BENDS 90°.
3. REMOVE ALL BURRS AND SHARP EDGES.
4. MOUNT INSERTS AFTER FINISHING.

REF. LD-1419

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
12	2	NT-129-632-4	NUT, ROUND, SWAGE TYPE	B
13	1	NT-129-440-4	NUT, ROUND, SWAGE TYPE	A

GELLMAN — LIST OF MATERIAL

MATERIAL: .062 ALUMINUM 5052-H32

FINISH: S4041RIDITE 14-2AL-COAT

THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK

TITLE: CHASSIS, ELECTRICAL, MAIN-REAR

Q'TY./UNIT	MODEL USED ON	ASS'Y. NO.
1	LFS-1	

SCALE 1:1 — CODE A

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

TOLERANCES: DECIMALS .X ± .05, .XX ± .01, .XXX ± .005; FRACTIONS ± 1/64; ANGLES ± 0° 30'

DRAWN J. LESHINSKI 11/11/63 — CHECKED 72764 — ELECT. DES. — MECH. DES. 11-27-63 — FINAL APPROVAL — DATE

MS-3601 A — SHEET — REV. LTR.

THE CONTENTS OF THIS DRAWING ARE THE EXCLUSIVE PROPERTY OF THE TECHNICAL MATERIEL CORP. ITS UNAUTHORIZED USE OR REPRODUCTION IN WHOLE OR IN PART IS STRICTLY FORBIDDEN.

TMC FORM 111