IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES


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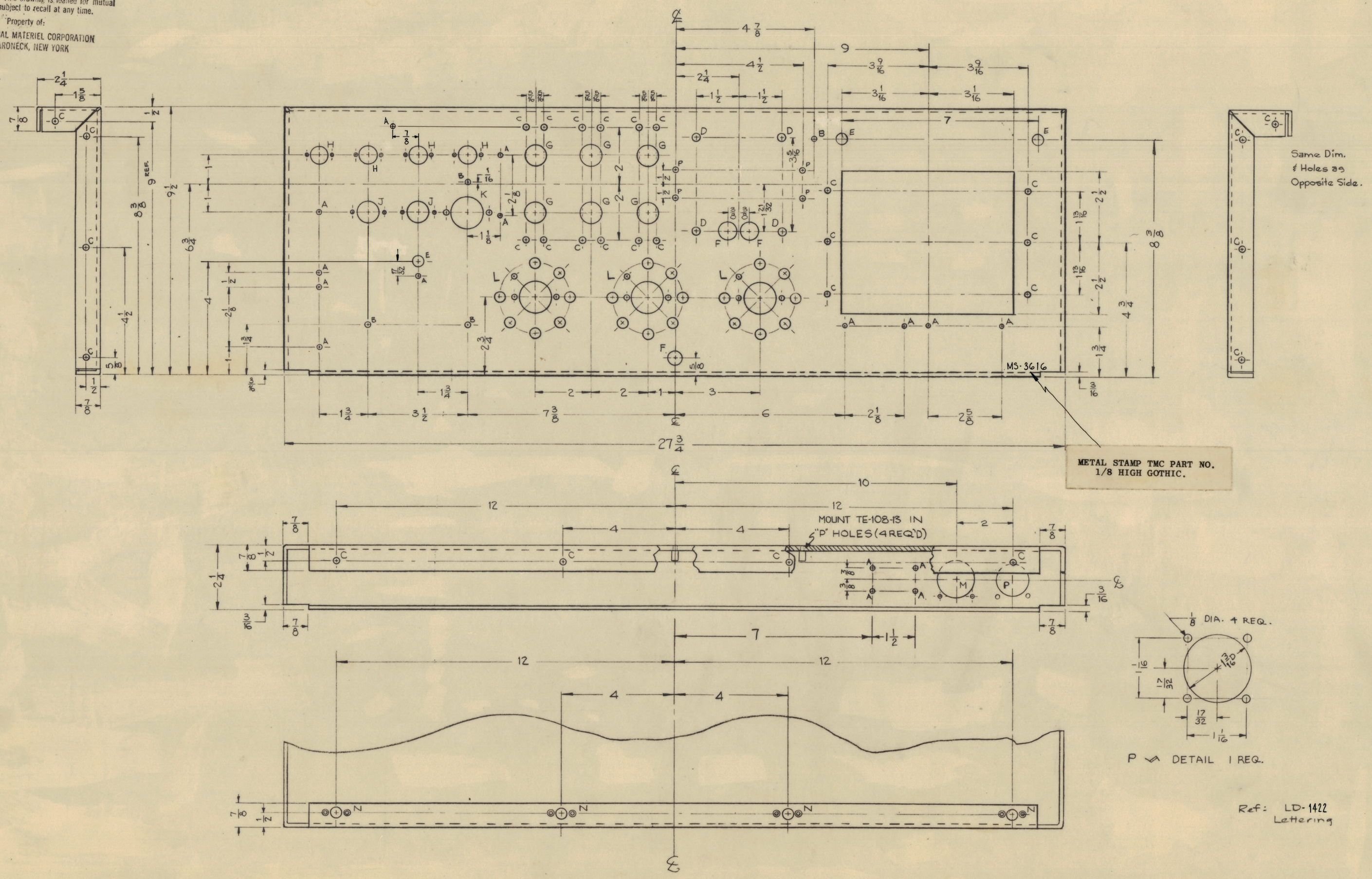
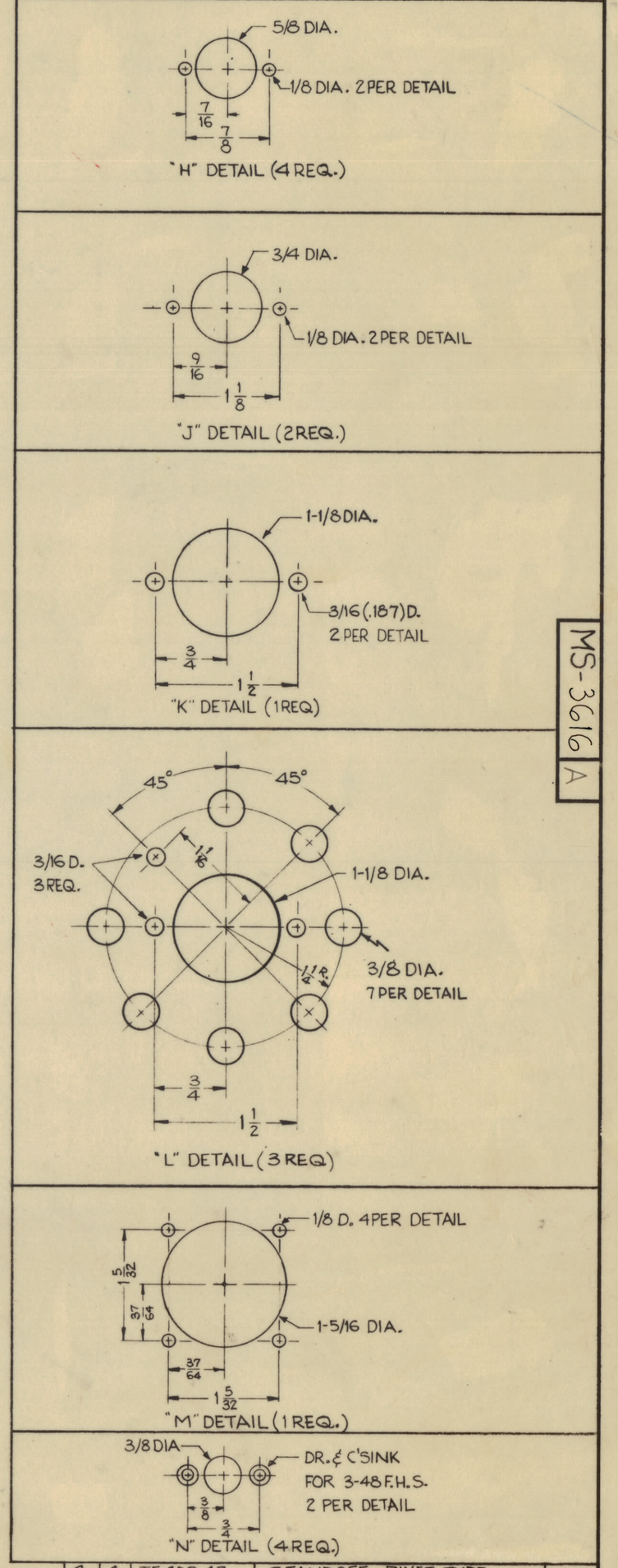



Ref: LD-1422 Lettering

| HOLES | REQ |
|---|---|
| A ~ 9/64 (.140) DIA. | 16 |
| B ~ 11/64 (.171) " | 4 |
| C ~ 7/32 (.218) " | 30 |
| D ~ 9/32 (.281) " | 4 |
| E ~ 3/8 (.375) " | 3 |
| F ~ 5/8 (.625) " | 3 |
| G ~ 3/4 (.750) " | 6 |
| P ~ #12 Dr. (.189) " For TE-108-13 | 4 |
| | 1 |




MS-3616 A

| REQ. | ITEM | PART NO. | DESCRIPTION | SYMBOL |
|---|---|---|---|---|
| 4 | 1 | TE-108-13 | STANDOFF, RIVET TYPE | |
| | | | F. BUDETTI | |

STOCK SIZE: 1/8 THK.

MATERIAL: ALUMINUM — WEIGHT PER PC.

TYPE & TEMPER: 5052-H32

HEAT TREAT. SPEC.

FINISH & SPEC. NO.: 5-404 IRIDITE

THE TECHNICAL MATERIEL CORP.
MAMARONECK. NEW YORK

CHASSIS, MAIN
(BIAS SUPPLY DRAWER)

DRAWN: W.A. FRANCO — ELEC. DES. APP. — MECH. DES. APP.

CHECKED: J.C. Biele — FINAL APPROVAL: Kane

MS-3616 A

| REQ PER UNIT | MODEL | PROJECT NO. | ASS'Y. NO. | DATE |
|---|---|---|---|---|
| 1 | GPT-40K(C)4 | AP-117 | | 11-27-63 |

USED ON

| ISSUE | ITEM | CHANGED FROM | DATE | CN. NO. | DRAFTS | CHECKER | ENG. APP. |
|---|---|---|---|---|---|---|---|
| A | | DIM 1" DELETED | 7/9/65 | 14423 | [illegible] | [illegible] | [illegible] |

TOLERANCES — SCALE: 1/2

ALL OTHERS: DEC. DIM. ± FRAC. DIM. ± 1/64 ANGULAR DIM. ±

DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

FORM—111