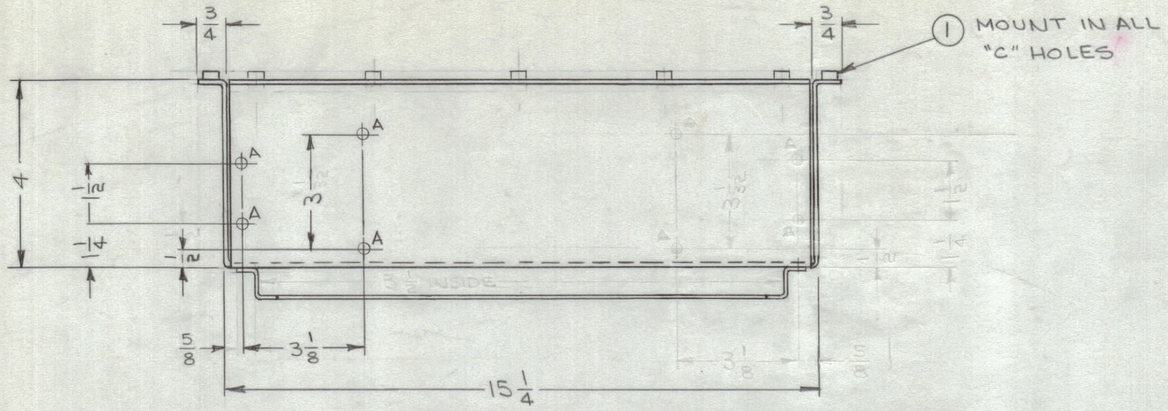
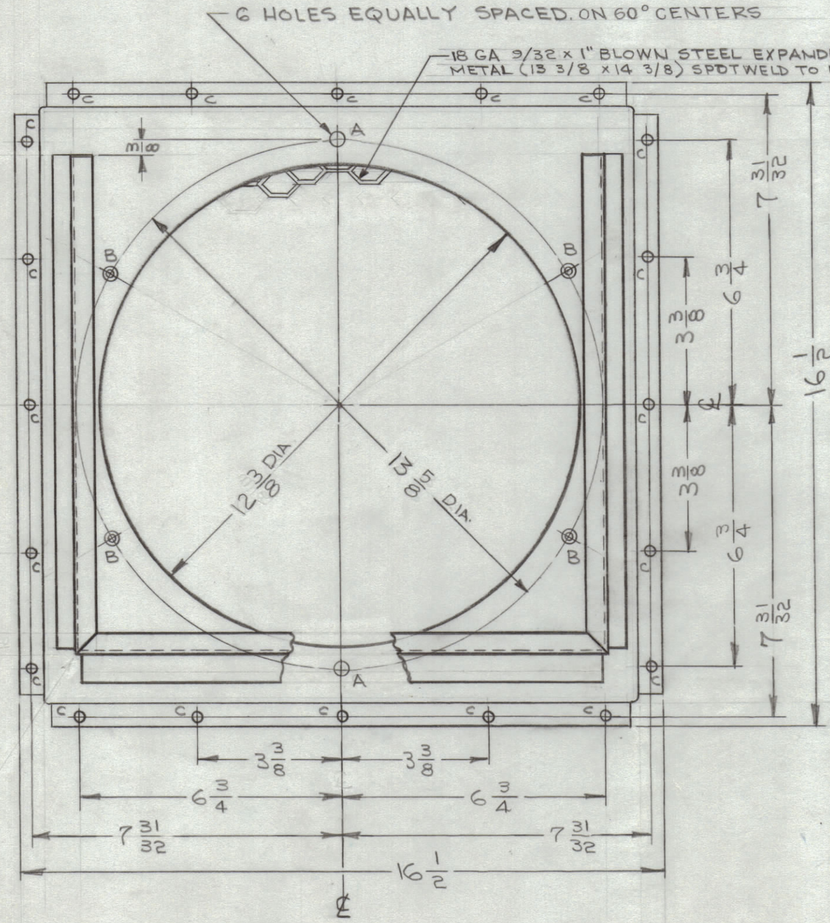
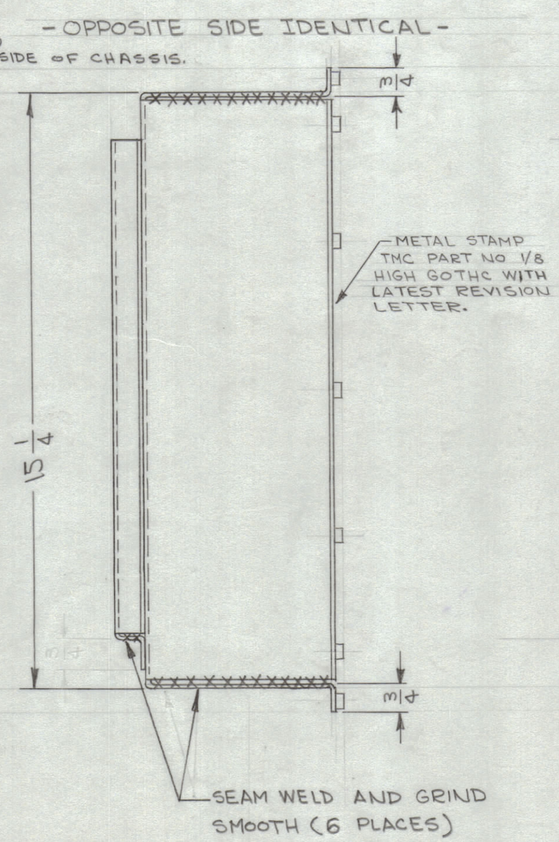
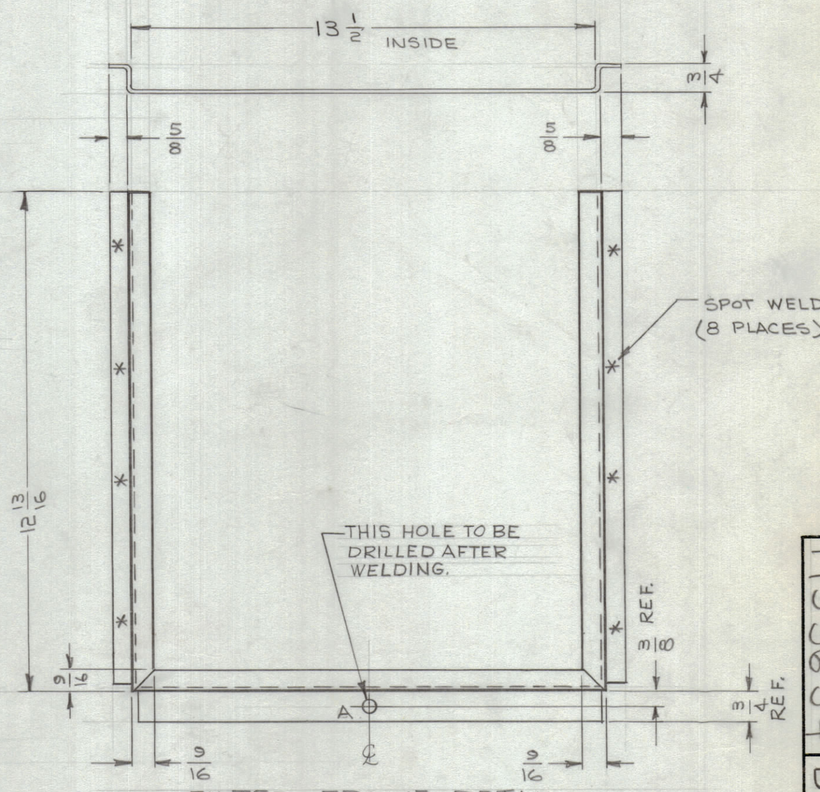
REVISIONS							
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
#	X1	REDRAWN WITH CHANGES; SCALE ADDED	6-8-64	1			
#	X2	4 DIM. ADDED, 12 3/8 DIA WAS 6 3/16 R. 15 5/8 DIA, WAS 6 3/16 R. NOTE THIS HOLE TO BE DRILLED AFTER WELDING ADDED, ON 60° CENTERS ADDED TO 6 HOLES = SPACED	6/15/64	X2	A.M.	@	
#	Ø	ORIGINAL RELEASE FOR PRODUCTION	6/16/64	Ø	A.M.	@	
E6	A	ON PICT. 13 5/8 DIA. WAS 15 5/8	10.2.64	12501	J.L.	@	
G2	B	ON FILTER FRAME DETAIL DIM. 13 1/2 INSIDE WAS 3 1/2	11.18.64	12927			









-FILTER FRAME DETAIL-
16 GA COLD ROLLED STEEL. SPOT WELD TO CHASSIS AT INDICATED POINTS.

LEGEND		
HOLE	DESCRIPTION	REQ'D.
A	11/64 DIA.	7
B	.169 DIA HOLE, C'SINK 82° TO .337 DIA	4
C	.221 - .224 DIA	20

FINISH NOTES:
S114 - ZINC CHROMATE PRIMER
S520 - TMC BLUE GRAY TEXT.

UNLESS OTHERWISE SPECIFIED:

1. USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS.
2. ALL ANGULAR BENDS 90°.
3. REMOVE ALL BURRS AND SHARP EDGES.
4. MOUNT INSERTS AFTER FINISHING.

NOTES

1	RAK-31C	A3206-2
1	RAK-31A	A3206-1
Q'TY./UNIT	MODEL USED ON	ASS'Y. NO.

SCALE 1:3 | CODE A

THE CONTENTS OF THIS DRAWING ARE THE EXCLUSIVE PROPERTY OF THE TECHNICAL MATERIEL CORP. ITS UNAUTHORIZED USE OR REPRODUCTION IN WHOLE OR IN PART IS STRICTLY FORBIDDEN.

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
20	1	NT129-832-5	NUT, ROUND, SWAGE TYPE	C

STURMER — LIST OF MATERIAL

MATERIAL: 11 GA STEEL UNLESS OTHERWISE SPECIFIED
FINISH: SEE NOTES

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

TITLE: CHASSIS, BLOWER

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

TOLERANCES: DECIMALS .X ± .05, .XX ± .01, .XXX ± .005; FRACTIONS ± 1/64; ANGLES ± 0° 30'

DRAWN		DATE 6-8-64	FINAL APPROVAL
CHECKED		DATE 6-16-64	DATE
ELECT. DES.		DATE	MS3634 B
MECH. DES.		DATE 6-16-64	SHEET / REV. LTR.

MS3634 B

TMC FORM 110

REPROVEL NO. 440H 16100