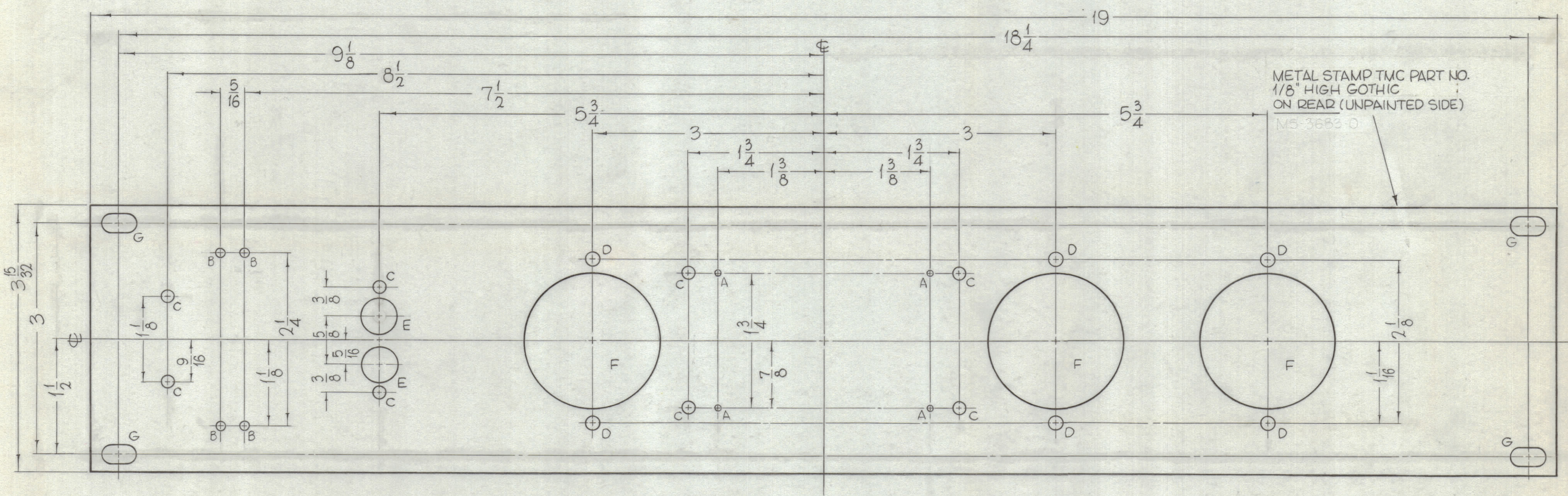


HOLES	REQ.	HOLES	REQ.
A- NO. 47 DRILL	4	G- 1/4 X 29/64 SLOT	4
B- 1/8 DIA.	4		
C- 11/64 DIA.	8		
D- 3/16 DIA.	6		
E- 15/32 DIA.	2		
F- 1-3/4 DIA.	3		

REVISIONS					
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	APPD
	O	ORIGINAL RELEASE FOR PRODUCTION			



FRONT VIEW SHOWN

MS-3683-0

- MACHINING:**
1. MILL ALL EDGES.
  2. HOLES MUST BE DRILLED, UNLESS OTHERWISE SPECIFIED.
  3. LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
  4. PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.
- FINISH NOTES:**
1. S404 - IRIDITE 14-2 AL-COAT.
  2. S114 - ZINC CHROMATE PRIMER) FRONT AND
  3. S115 - SMOOTH GRAY ENAMEL ) EDGES ONLY

Q'TY./UNIT	MODEL USED ON	ASSY. NO.
1	APP-9	

THE CONTENTS OF THIS DRAWING ARE THE EXCLUSIVE PROPERTY OF THE TECHNICAL MATERIEL CORP. ITS UNAUTHORIZED USE OR REPRODUCTION IN WHOLE OR IN PART IS STRICTLY FORBIDDEN.

REF - TMC DWG. LD-1387

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
F. BUDETTI LIST OF MATERIAL				
MATERIAL 3/16 THICK ALUMINUM, 2024-T3			THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
FINISH SEE NOTES			TITLE PANEL, FRONT	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		DRAWN John C. Biele	DATE 1-28-64	FINAL APPROVAL <i>[Signature]</i>
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005		CHECKED <i>[Signature]</i>	DATE	DATE
FRACTIONS ± 1/64 ANGLES ± 0° 30'		ELECT. DES. <i>[Signature]</i>	DATE	DATE
TOLERANCES		MECH. DES. <i>[Signature]</i>	DATE	DATE
			MS-3683-0	0
			SHEET	REV. LTR.

NOTES