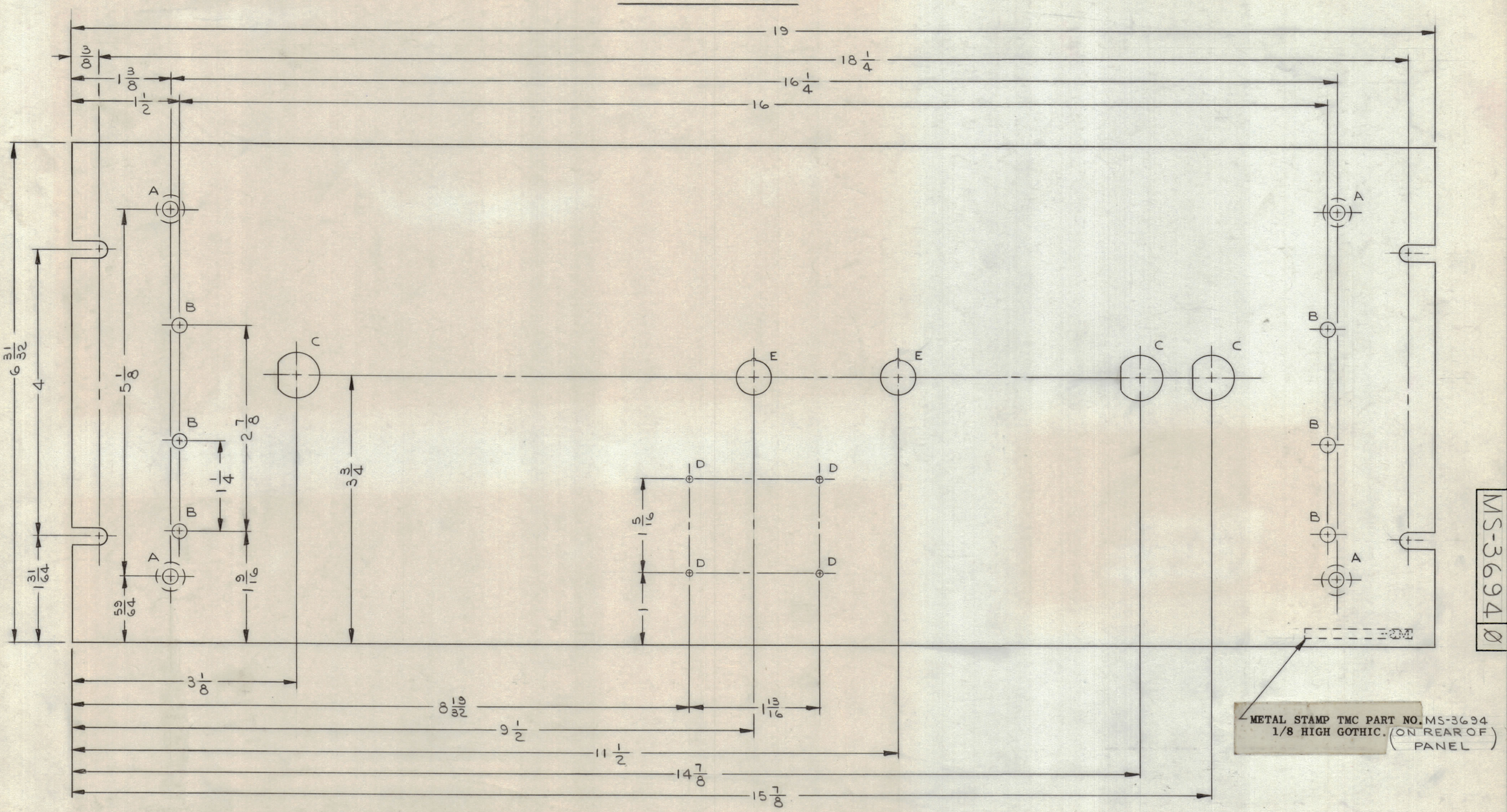
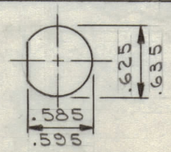
REVISIONS							
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
	X1	DETAIL "C" WAS 5/8 DIA.	2/5/64		JL		
	X	EXPERIMENTAL RELEASE	4.29.64		WB	@	
	Ø	ORIGINAL RELEASE FOR PRODUCTION	9·2·64	Ø	JL		

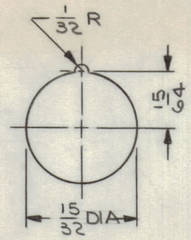
FRONT VIEW



HOLE LEGEND		
HOLE	DESCRIPTION	REQ'D
A	.196 DIA HOLE & C'SINK 82° TO .390 DIA	4
B	7/32 DIA.	6
C	SEE DETAIL	3
D	.076 DIA	4
E	SEE DETAIL	2



DETAIL ~C~



DETAIL ~E~

MACHINING:

1. MILL ALL EDGES.
2. HOLES MUST BE DRILLED, UNLESS OTHERWISE SPECIFIED.
3. LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
4. PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

FINISH NOTES:

1. S404 - IRIDITE 14-2 AL-COAT.
2. S114 - ZINC CHROMATE PRIMER) FRONT AND
3. S115 - SMOOTH GRAY ENAMEL) EDGES ONLY

NOTES

REF. LD-1448

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
T. AALTONEN			LIST OF MATERIAL	

MATERIAL: 3/16 THK ALUMINUM 2024-T3	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
FINISH: SEE NOTES	TITLE: PANEL, FRONT	
1 / Q'TY./UNIT	MFP-1 / MODEL USED ON	/ ASS'Y. NO.
SCALE: 1:1	CODE: A	

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

TOLERANCES — DECIMALS: .x ± .05, .xx ± .01, .xxx ± .005; FRACTIONS ± 1/64; ANGLES ± 0° 30'

DRAWN: J. LESHINSKI	DATE: 1/30/64	FINAL APPROVAL	DATE	
CHECKED: @	DATE: 4/28/64			
ELECT. DES.	DATE: 4/28/64	MS-3694	Ø	
MECH. DES.	DATE: 4-31-64	SHEET	REV. LTR.	

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MS-3694 Ø

TMC FORM 110 — STOCK NO. 440H