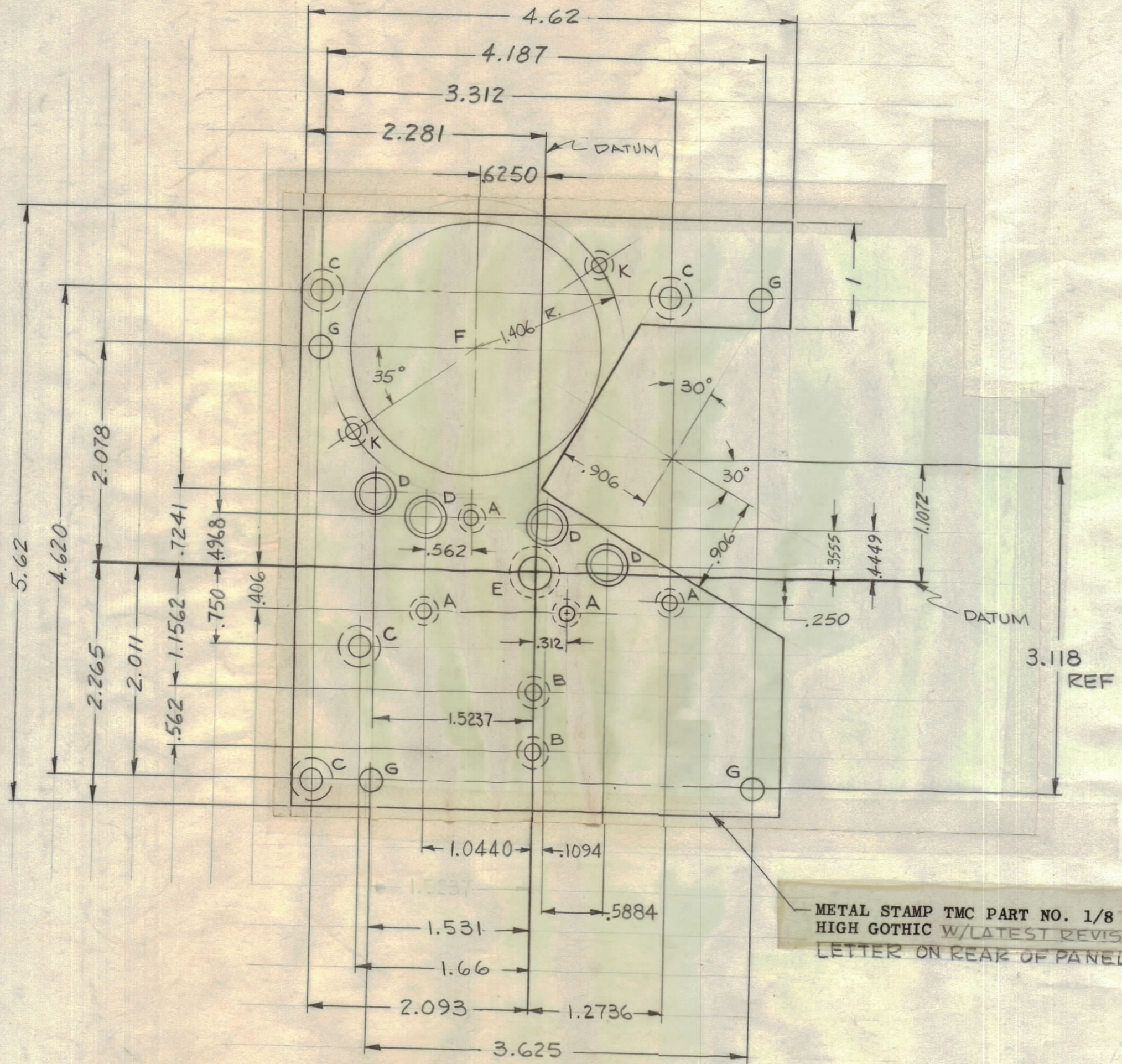


REVISIONS						
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD
#	X	EXPERIMENTAL RELEASE	8/24/64			
#	Ø	ORIGINAL RELEASE FOR PRODUCTION	8-14-64			
E5, F1 F2 F2	A	"A" HOLE ADDED, ON HOLE LEGEND NOTE ADD TO "E" "A" WAS .120 DIA. CSK 82° X .230 DIA. (#4-40) "D" WAS DR. .312 THRU C'BORE .3749 X .125 ± .0005 DP. "E" WAS DR. .281 THRU C'BORE .3121 X .125 ± .0005 DP.	11.4.64	12861		
	B	"B" HOLE WAS .144 DIA. CSK 82° X .284 DIA. (#6-32)	9-26-64	16086	RME	



HOLE LEGEND		
HOLE	DESCRIPTION	REQD
A	.169 DIA. CSK 82° X .339 DIA. (#8-32)	4
B	.156 DIA. THRU, C'BORE .312 DIA X .062 DP.	2
C	.196 DIA. CSK 82° X .390 DIA. (#10-32)	4
D	DR. .312 THRU # C'BORE .3749 X .128 ± .0005 DP.	5
E	DR. .375 THRU # C'BORE .4999 X .128 ± .0005 DP.	1
F	2.3750 ± .0005 DIA	1
G	13/64 DIA	4
K	DR # TAP #4-40	2

NOTE C'BORE IN THE REVERSE DIRECTION AS SHOWN

- UNLESS OTHERWISE SPECIFIED:
- 1.- PLATES MUST BE FLAT WITHIN .003
 - 2.- TOL. ON 4 PLACE DECIMAL ± .0005
 - 3.- ALL DIMS. MUST START AT DATUM LINES
 - 4.- REMOVE ALL BURRS & SHARP EDGES

- UNLESS OTHERWISE SPECIFIED:
- 1.- PLATES MUST BE FLAT WITHIN .003
 - 2.- TOL. ON 4 PLACE DECIMAL ± .0005
 - 3.- ALL DIMS. MUST START AT DATUM LINES
 - 4.- REMOVE ALL BURRS & SHARP EDGES

QTY./UNIT	MODEL USED ON	ASS'Y. NO.
1	HFR-2	A3533
1	HFR-2	A3548

THE CONTENTS OF THIS DRAWING ARE THE EXCLUSIVE PROPERTY OF THE TECHNICAL MATERIEL CORP. ITS UNAUTHORIZED USE OR REPRODUCTION IN WHOLE OR IN PART IS STRICTLY FORBIDDEN.

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
T. KRUY				
LIST OF MATERIAL				
MATERIAL			THE TECHNICAL MATERIEL CORP.	
.156 THK ALUMINUM			MAMARONECK, NEW YORK	
5052-H32			TITLE	
FINISH			PLATE, BOTTOM, TURRET	
S404 YELLOW IRIDITE			DRAWN	
UNLESS OTHERWISE SPECIFIED			DATE	
DIMENSIONS ARE IN INCHES AND INCLUDE			2-6-64	
CHEMICALLY APPLIED OR PLATED FINISHES			CHECKED	
DECIMALS			DATE	
.X ± .05			2-27-64	
.XX ± .01			ELECT. DES.	
.XXX ± .005			DATE	
TOLERANCES			MECH. DES.	
FRACTIONS			DATE	
± 1/64			2-7-64	
ANGLES			SHEET	
± 0° 30'			REV. LTR.	

NOTES

MS 3702 B

C

B

A