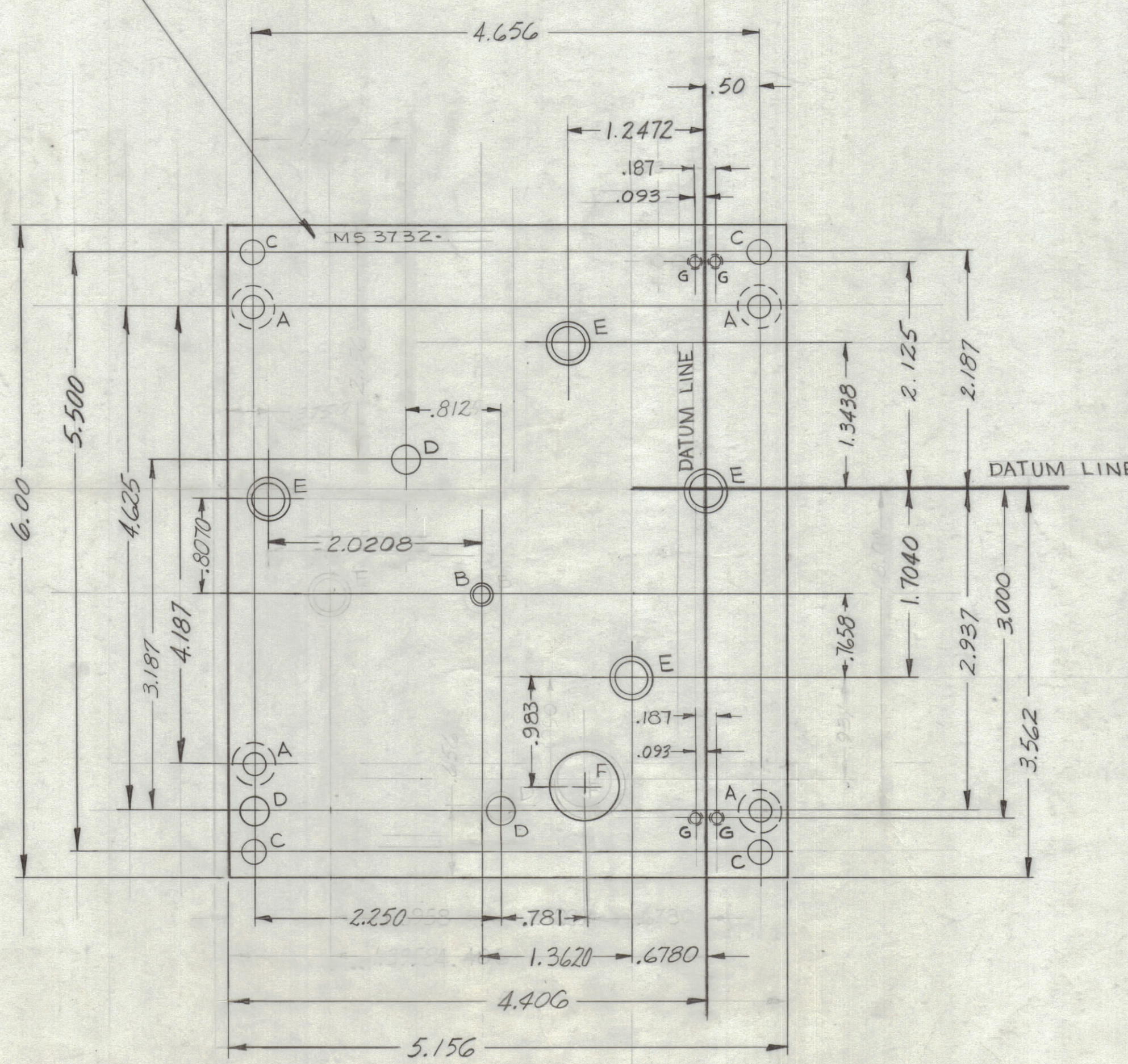


REVISIONS						
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD APPD
-	X	EXPERIMENTAL RELEASE	3/24/64	-	AK	
+	X <sub>1</sub>	DIMENSIONS .983 & .781 WERE .937 & .750	5/20/64	+	Schuy	
	Ø	ORIGINAL RELEASE FOR PRODUCTION	9-14-64	Ø	R.L.	
F2	A	CHG'D "B" HOLE C'BORE FR .125 TO .109	9-14-66	16843	RME	AK

METAL STAMP TMC PART NO. 1/8 HIGH GOTHIC. WITH LATEST REVISION LETTER



HOLE LEGEND		
HOLE	DESCRIPTION	REQD
A	.196 DIA - CSK 82° X .390 DIA (#10-32)	4
B	.125 DR. X 3/124/3121 C'BORE X .109 <sup>+0.003</sup> DR	1
C	13/64 DIA	4
D	1/4 DIA	3
E	.312 DR X .3749/.3746 C'BORE X .125 <sup>+0.003</sup> DR	4
F	5/8 DIA	1
G	DR # TAP # 2-56	4

- UNLESS OTHERWISE SPECIFIED:
1. - PLATE MUST BE FLAT WITHIN .003
  2. - ALL DIMS. MUST START AT DATUM LINES
  3. - REMOVE ALL BURRS & SHARP EDGES

QTY./UNIT	MODEL USED ON	ASSY. NO.
1	HFRR-2	A3625
1	HFRR-2A	A3624

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
T. KRUY	E3112B	LIST OF MATERIAL		
MATERIAL		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK		
.156 THK ALUMINUM 5052-H32		TITLE PLATE, BOTTOM, TUNING		
FINISH S404 YELLOW IRIDITE		DRAWN <i>AK</i> DATE 3/24/64		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		CHECKED <i>@</i> DATE 5-11-64		
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005		ELECT. DES. DATE		
FRACTIONS ± 1/64 ANGLES ± 0° 30'		MECH. DES. DATE		
TOLERANCES		SHEET MS 3732 A		
		REV. LTR.		

NOTES

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MS 3732 A