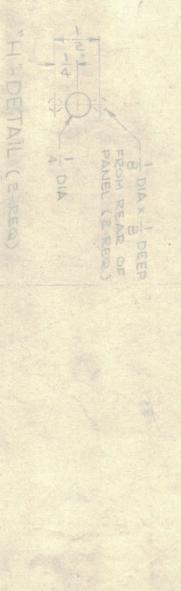
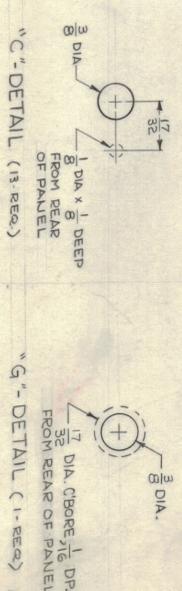
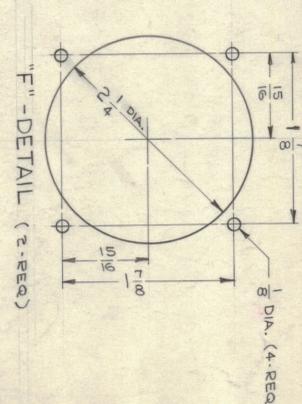
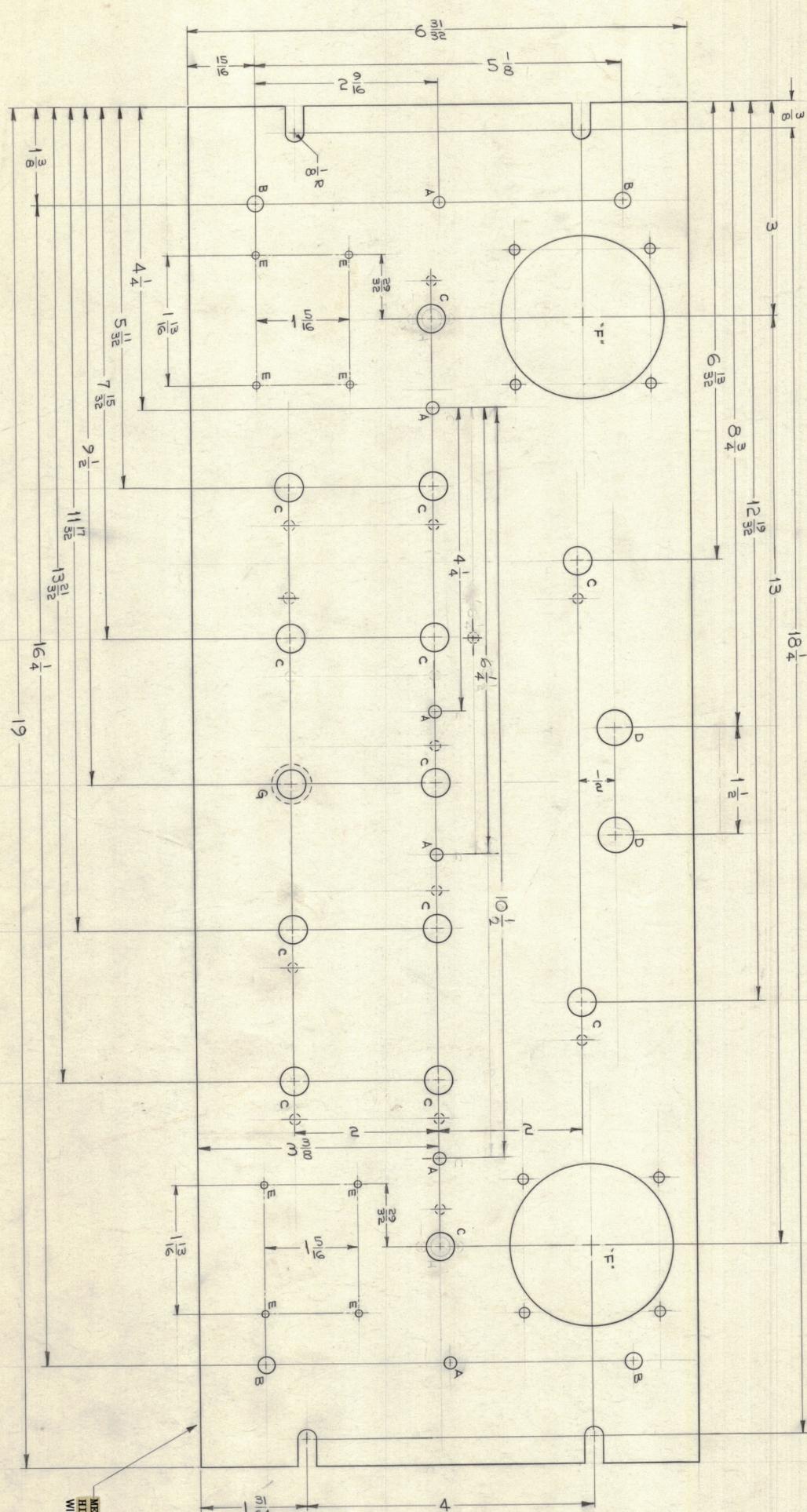


ZONE	REV	DESCRIPTION	DATE	ENGR. NO.	DRAWN	CHKD	APPD
3	X	EXPANDED SET BASES	1/23/44	2			
3	Y	13 HOLES DELETED (17 C HOLES ADDED)	2/11/45	2			
3	Z	CHANGES CARRIED ON 7/32 DIA	5/1/45	2			
3	1	5" HOLES WERE 7/32 DIA	9/16/45	AA	JC		
3	2	ORIGINAL RELEASE FOR PRODUCTION	1/15/45	AA	JC		

HOLE	DESCRIPTION	REQ.
A	5/32 DIA.	6
B	15/64 DIA.	4
C	SEE DETAIL	13
D	15/32 DIA.	2
E	.076 DIA.	2
F	SEE DETAIL	2
G	SEE DETAIL	1
H	SEE DETAIL	2



METAL STAMP TMC PART NO. 1/8  
HIGH GOTHIC ON REAR OF PANEL.  
WITH LATEST REVISION LETTER.

- MACHINING:**
1. MILL ALL EDGES.
  2. HOLES MUST BE DRILLED, UNLESS OTHERWISE SPECIFIED.
  3. LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
  4. PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

- FINISH NOTES:**
1. S404 - IRIDIUM 14-2 AL-COAT.
  2. S114 - ZINC CHROMATE PRIMER FRONT AND
  3. S115 - SMOOTH GRAY ENAMEL EDGES ONLY

**NOTES**

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QTY./UNIT	585-7	ASST. NO.	A28772
SCALE	1:1	WORKING	A

REV.	DATE	BY	CHKD.	DESCRIPTION
1	1/15/45	MS 3746		PANEL, FRONT

REF: LD 1489 (8) 2 SHEETS

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE DECIMALS UNLESS OTHERWISE SPECIFIED. TOLERANCES ±.001