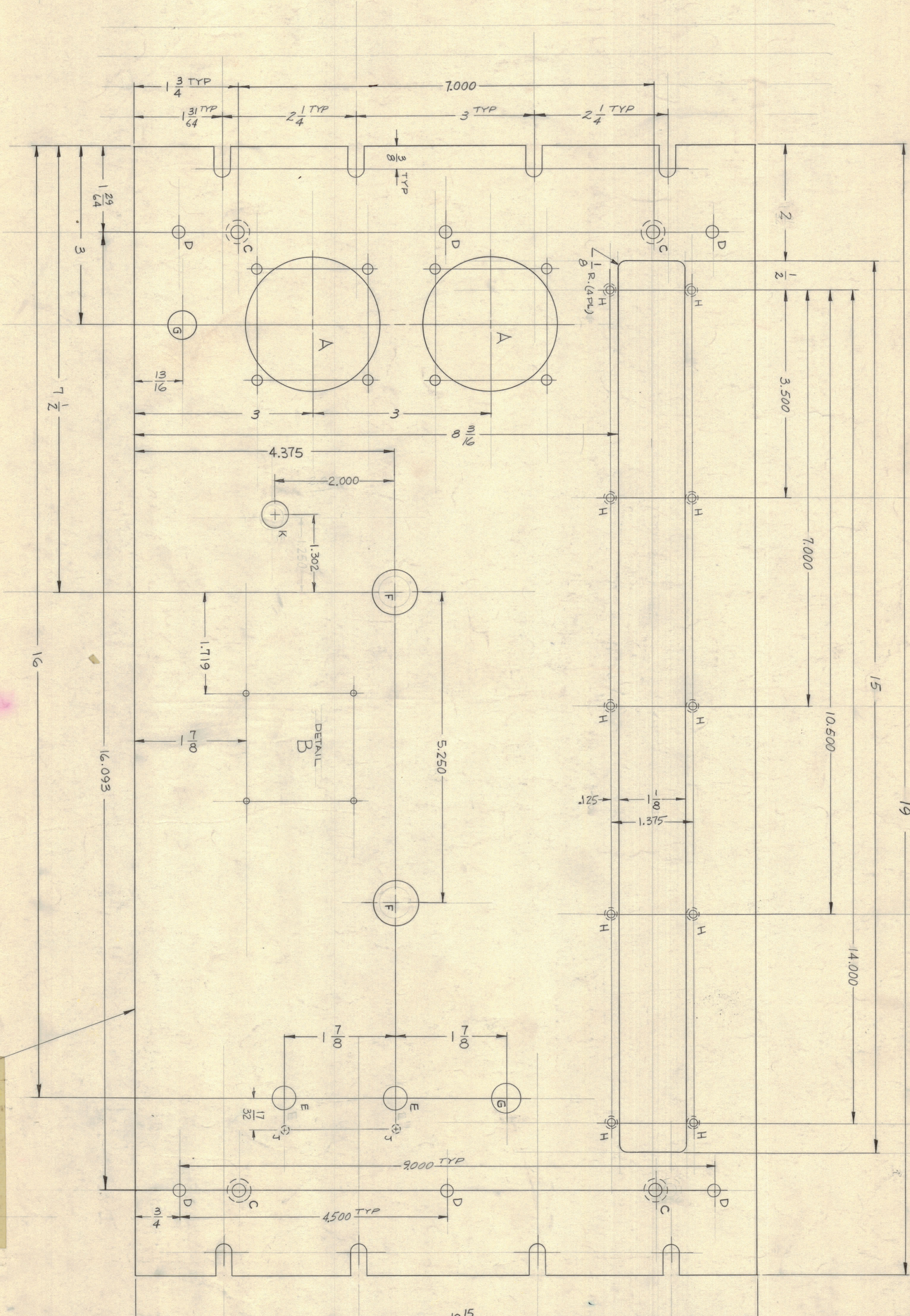


ZONE	REV	DESCRIPTION	DATE	ENGR. NO.	DRAFT	CHKD	APPR
X	1	EXPERIMENTAL RELEASE	4/21/44	5144	H	Shelley	
X2	2	2" HOLES ADDED	5-14-44				
D7	X2	DIMENSIONS 2.000 & 1.302 & 1.250	5-20-44				
X3	X3	1" HOLES WERE 1/20A. "K" HOLE WAS 5" HOLE	7-28-44				
		ORIGINAL RELEASE FOR PRODUCTION	9/14/44				



HOLE	DESCRIPTION	REQD
A	SEE DETAIL	2
B	SEE DETAIL	1
C	1.94 DIA. GSK 827 X.390 DIA. (10-30)	4
D	3/16 DIA	4
E	3/8 DIA	2
G	15/32 DIA	2
H	DR # TAP # 3-48	10
F	3/4 DIA	2
J	1.300 DIA. X 3/32 DEEP ON REAR OF PANEL	2
K	7/16 DIA	1

MACHINING:

- MILL ALL EDGES.
- HOLES MUST BE DRILLED, UNLESS OTHERWISE SPECIFIED.
- LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
- PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

FINISH NOTES:

- S404 - IRIDITE 14-2 AL-COAT, FRONT AND
- S114 - ZINC CHROMATE PRIMER, FRONT AND
- S115 - SMOOTH GRAY ENAMEL, EDGES ONLY

METAL STAMP TWC PART NO. 1/8 HIGH GOTHIC ON REAR OF PANEL W/LATEST REVISION LETTER

REF: LD 1523

REV	DATE	DESCRIPTION
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MS 3781