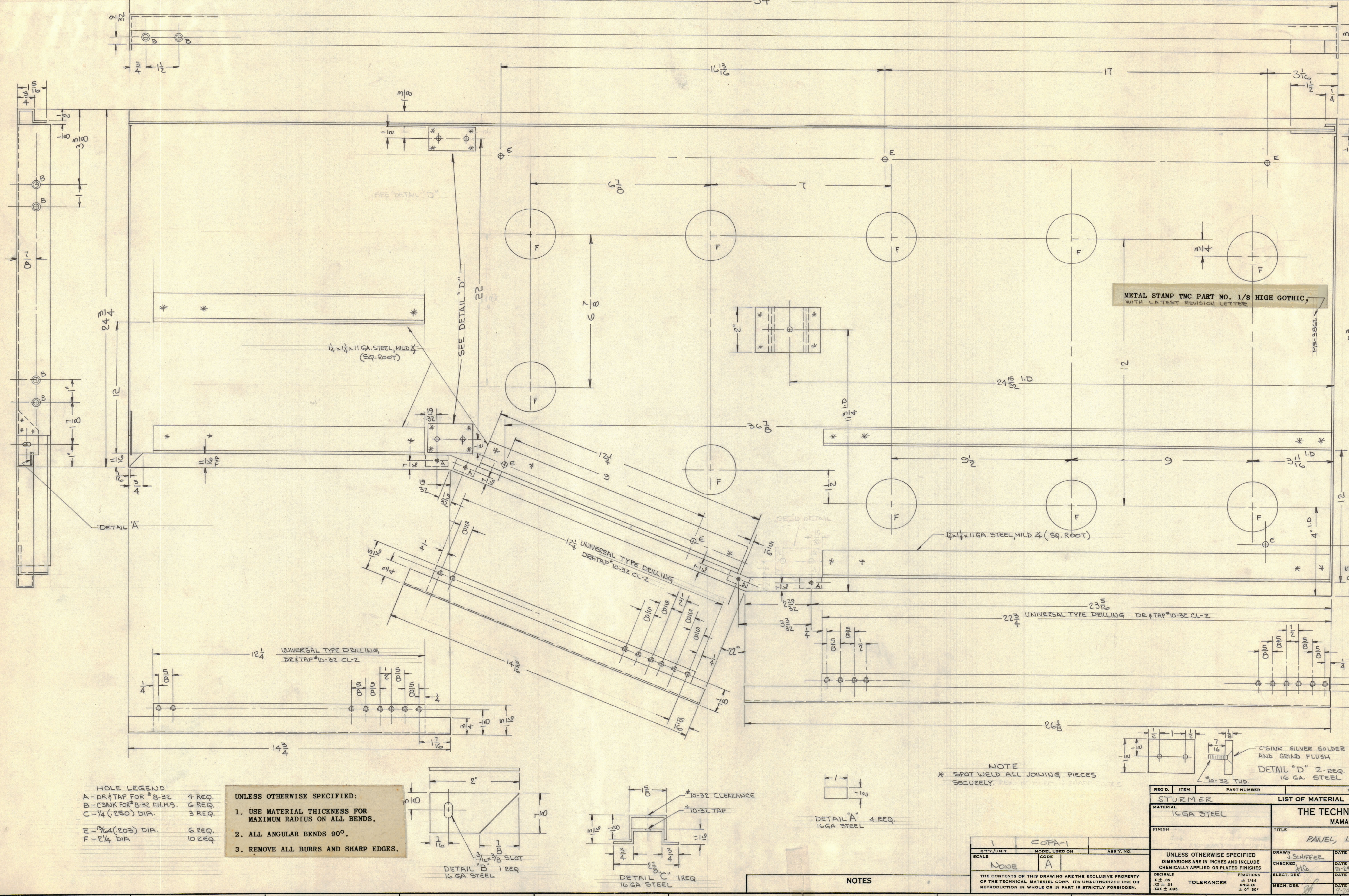
REVISIONS

ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
~~#~~	X	EXPER. RELEASE	7-23-64	X	[illegible]		
~~#~~	X1	"D" DETAIL ADDED; (2) 1 1/4 x 1 1/4 x 11 GA STL PIECES ADDED	9-24-64	X1	[illegible]		
	Ø	ORIGINAL RELEASE FOR PRODUCTION	9-24-64	Ø	J.L.		



HOLE LEGEND

A – DR & TAP FOR #8-32 — 4 REQ.
B – C'SINK FOR #8-32 F.H.M.S. — 6 REQ.
C – 1/4 (.250) DIA. — 3 REQ.

E – 13/64 (.203) DIA. — 6 REQ.
F – 2 1/4 DIA — 10 REQ.

UNLESS OTHERWISE SPECIFIED:

1. USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS.
2. ALL ANGULAR BENDS 90°.
3. REMOVE ALL BURRS AND SHARP EDGES.

NOTE
* SPOT WELD ALL JOINING PIECES SECURELY.

NOTES

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
STURMER		LIST OF MATERIAL		

1	COPA-1		
Q'T'Y./UNIT	MODEL USED ON	ASS'Y. NO.	
SCALE: NONE	CODE: A		

MATERIAL: 16 GA STEEL

FINISH:

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

TITLE: PANEL, LEFT, INSIDE

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

TOLERANCES — DECIMALS: .X ± .05, .XX ± .01, .XXX ± .005 — FRACTIONS ± 1/64 — ANGLES ± 0° 30'

DRAWN: J. SCHIFFER — DATE:
CHECKED: [illegible] — DATE: 9-24-64
ELECT. DES. — DATE:
MECH. DES. [illegible] — DATE: 9-24-64
FINAL APPROVAL: [illegible] — DATE:

SHEET: MS-3862 — REV. LTR.: Ø

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TMC FORM 111