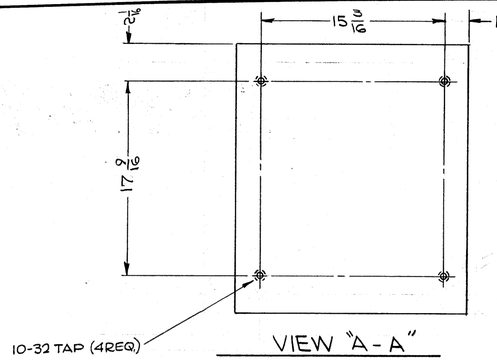
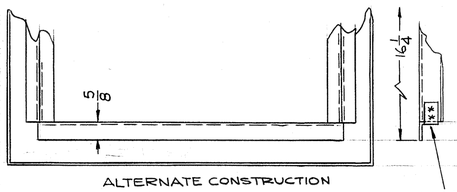
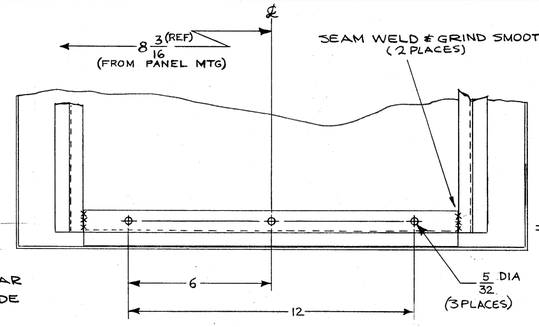
REVISIONS							
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
	X1	REAR MTG & SIDE MTGS EXTENED HOLES ON REAR MTG. ADDED	8-10-64	X1	NP		
	X2	ITEMS (1) THRU (7), AND VIEW "A-A" ADDED CALLOUTS & PICTORIAL UPDATED	8-18-64	X2			
—		ORIGINAL RELEASE FOR PRODUCTION	8-18-64	0	SRG		
	A	COVER & ALT. CONSTRUCTION DETAILS ADDED. REAR MOUNT DETAIL REV. DIM 19 5/16 WAS 19 1/32, 18 3/16 WAS 18 1/8, 1 25/32 WAS 1 25/32, 1 11/16 WAS 1 5/8 17 9/16 WAS 16 9/16, .25/32 WAS .49/64	9-18-64	12365	SRG		

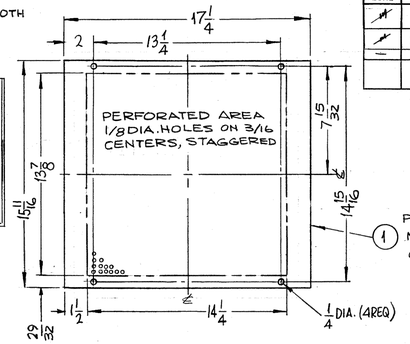


VIEW "A-A"

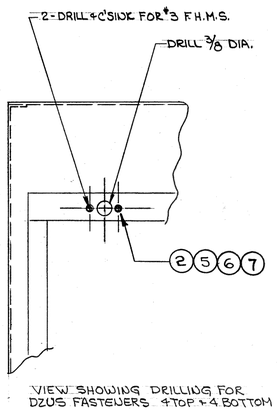




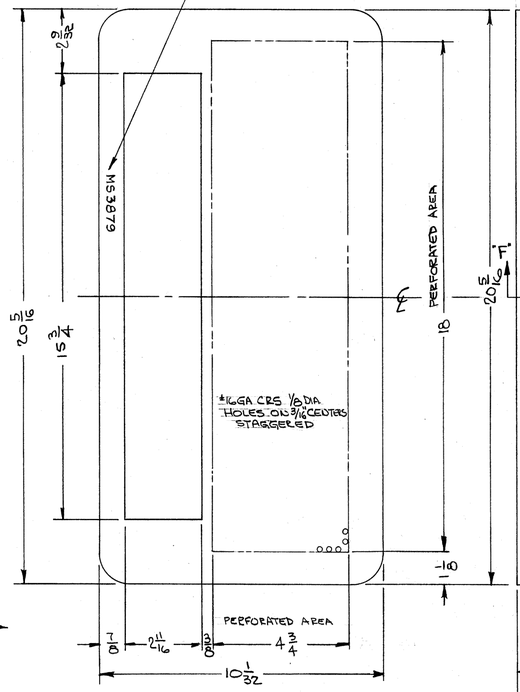
SECTION G-G
HOLE DIMENSIONS OF REAR PANEL

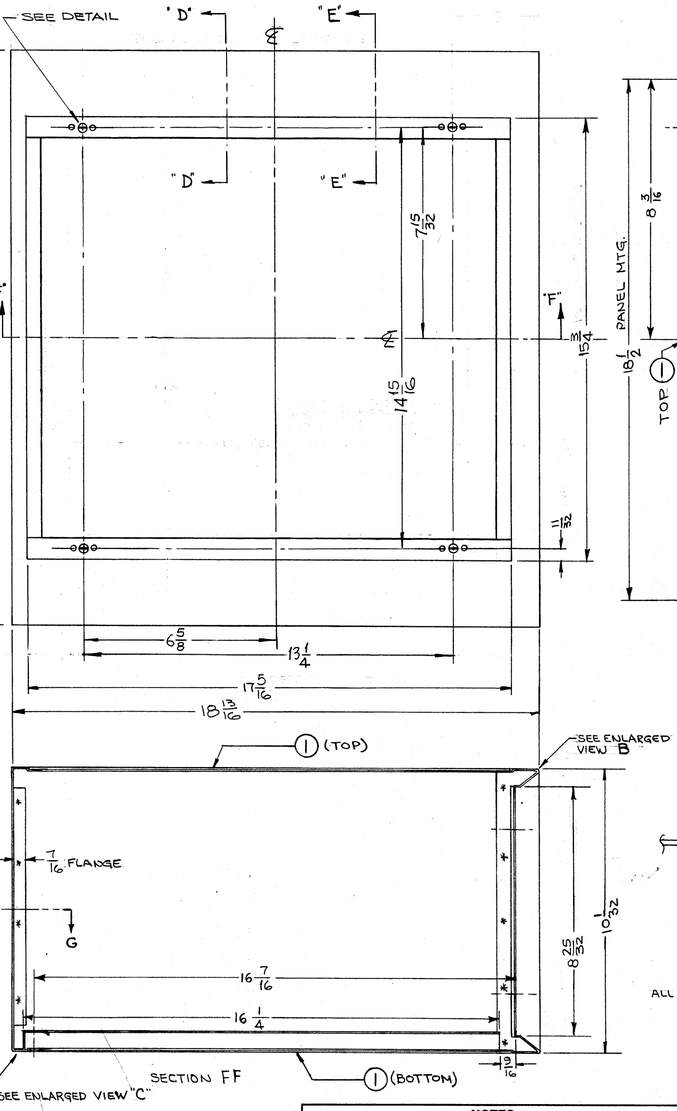


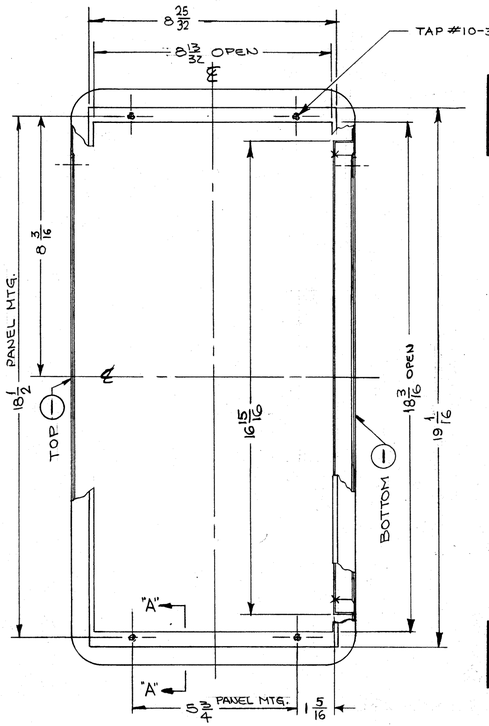
METAL STAMP TMC PART NO. 1/8 HIGH GOTHIC. WITH LATEST REVISION LETTER



VIEW SHOWING DRILLING FOR DZUS FASTENERS 4 TOP + 4 BOTTOM

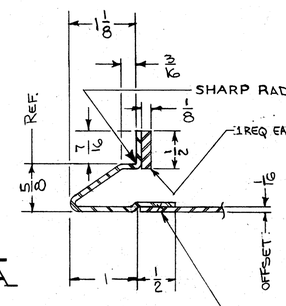




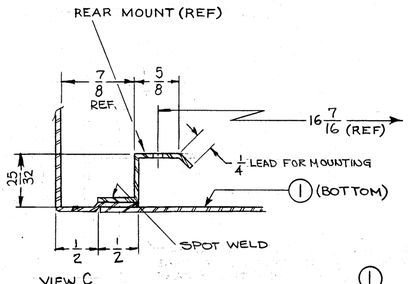


FRONT VIEW
FRONT FRAME REMOVED TO SHOW MOUNTING ANGLES, TOP & BOTTOM COVER

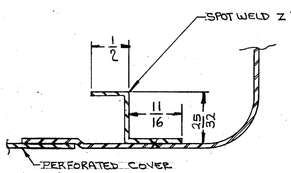
NOTES
1- SEAM WELD AND GRIND SMOOTH WHERE REQUIRED.
2- SPOT WELD ALL JOINING PARTS SECURELY.
3- USE MATERIAL THICKNESS FOR MAX. RADIUS ON ALL BENDS UNLESS OTHERWISE NOTED.
4- ALL ANGULAR BENDS 90° UNLESS NOTED.
5- REMOVE ALL BURRS AND SHARP EDGES.
6- FINISH: 5520-BLUE-GRAY TEXTURED VINYL PAINT, OR CUSTOMMER SPECIFICATIONS.
7- ONE TOP COVER & ONE BOTTOM COVER TO BE SUPPLIED BY MANUFACTURER.



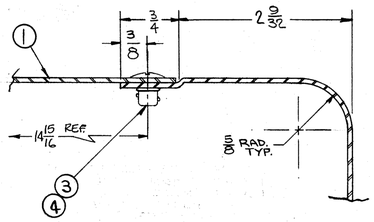
SECTION "AA"
TYP. RIGHT & LEFT SIDE



VIEW C

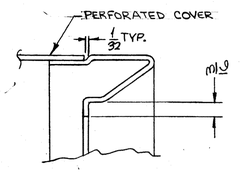


SECTION DD
TYP. BOTTOM RIGHT & LEFT SIDE



SECTION EE
TYP. TOP RIGHT & LEFT SIDE

SECTION FF



VIEW B: NOTE:
ALL DIM. SAME AS SECT. AA EXCEPT AS NOTED

QTY	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
16	7	NTH0348BNG	NUT, HEX.	
16	6	LW503MRN	WASHER, LOCK	
16	5	SCFP0348BN6	SCREW, MACHINE	
8	4	FS110-1	STUD, SLOTTED HEAD	
8	3	FS109-1	RING, STUD RETAINING	
8	2	FS102-1	SPRING, TYPE "S"	
X	1	SEE NOTE #7	COVER, TOP & BOTTOM	

LIST OF MATERIAL

GELLMAN

MATERIAL: #16 (059) GA CRS + AS NOTED
FINISH: AS NOTED

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

TITLE: CABINET, GPR-92

QTY/UNIT	MODEL USED ON	ASS'Y. NO.
1	CAB-11	
SCALE: NONE	CODE: A	S-401-184 J. SCHIFFER

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

TOLERANCES: DECIMALS .X ± .05, .XX ± .01, .XXX ± .005; FRACTIONS ± 1/64; ANGLES ± 0° 30'

		DATE
DRAWN	S431-184 J. SCHIFFER	
CHECKED		8-19-64
ENGINEER		
MECH. DES.	MP	
FINAL APPROVAL		DATE
SHEET	MS 3879	REV. LTR. A

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NOTES

TMC FORM 111

STOCK NO. 6401

MS3879 A