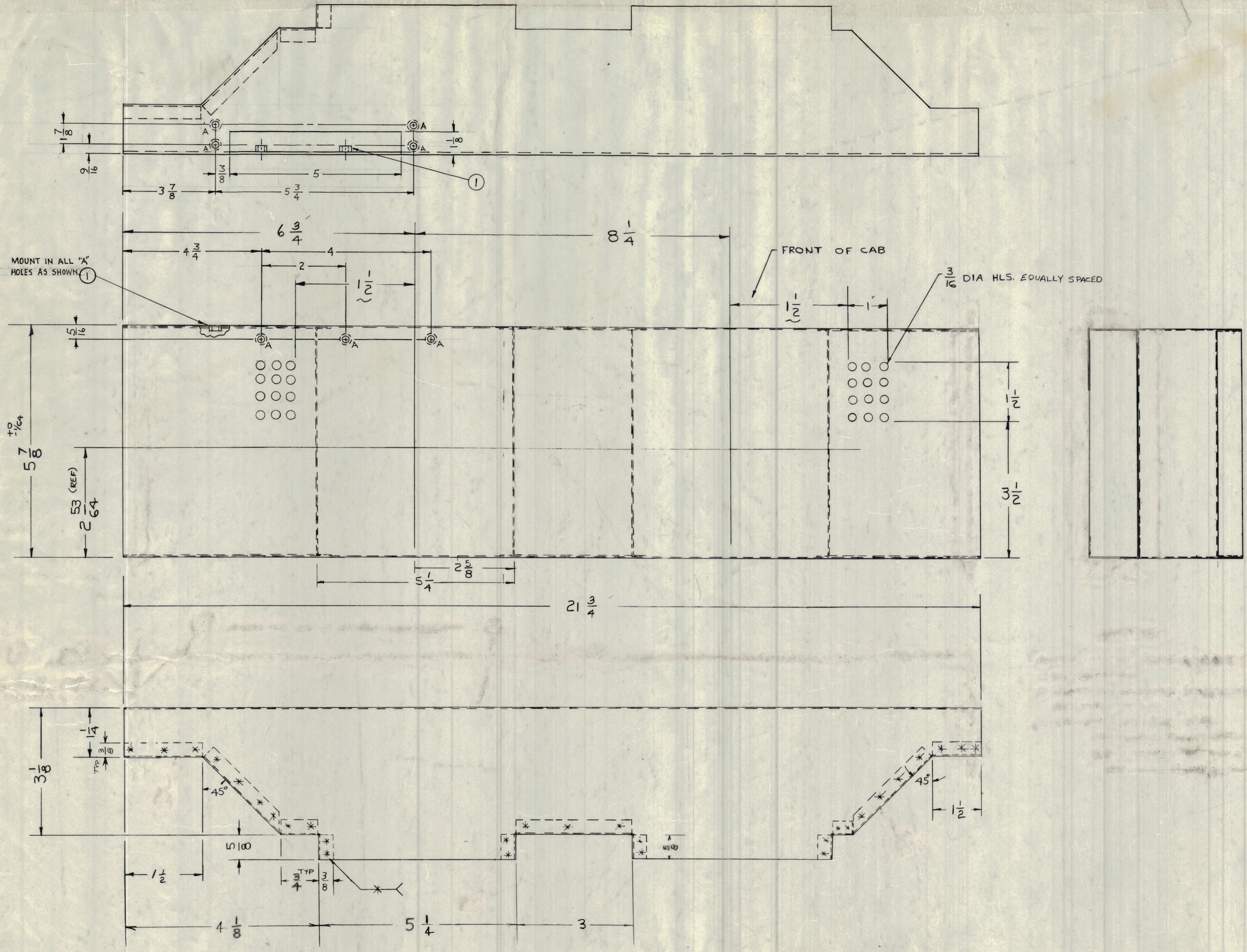


REVISIONS						
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD
X		EXPER. RELEASE	10-19-64	X		
B		ORIGINAL RELEASE FOR PRODUCTION	11-25-64			
A		REAR VIEW & 7 "A" HOLES ADD; NOTES A & B ADD; IT. (1) ADD. TO B/H.	2-10-65	13461	92	



NOTE:
 A - WHEN DUCT REQUIRED, SEE DRAWINGS MS 4191 & MS 4192
 B - WHEN COVER REQUIRED, SEE DRAWING MS 4179

HOLE LEGEND
 "A" - .191-.194 DIA. - 7 REQ'D.

NOTES:
 1- REMOVE ALL BURRS AND SHARP EDGES.
 2- NO SPOTWELD MARKS TO BE VISIBLE ON THE OUTSIDE.
 3- FINISH-
 a) DEGREASE AND CLEAN.
 b) S523- PAINT, BLUE-GRAY SMOOTH.

QTY/UNIT	1	MODEL USED ON	RAK 102-2	ASSY. NO.	A3868
SCALE	A				
THE CONTENTS OF THIS DRAWING ARE THE EXCLUSIVE PROPERTY OF THE TECHNICAL MATERIEL CORP. ITS UNAUTHORIZED USE OR REPRODUCTION IN WHOLE OR IN PART IS STRICTLY FORBIDDEN.					
DECIMALS	X ± .05		FRACTIONS		± 1/64
ANGLES	XX ± .01		TOLERANCES		± 0° 30'
XXX ± .005					

REQ'D.	7	ITEM	1	NT129-632-2	DESCRIPTION	NUT, PLN, SPLINE	SYMBOL	A
STURMER LIST OF MATERIAL								
MATERIAL #20 GA. GALVANEAL ST						THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK		
FINISH SEE NOTE						TITLE PRESSURE TANK ASSEMBLY		
DRAWN	DATE	FINAL APPROVAL	DATE					
CHECKED	DATE	DATE	DATE					
ELECT. DES.	DATE	DATE	DATE	MS-3887				
MECH. DES.	DATE	DATE	DATE	A				

AMS 3887