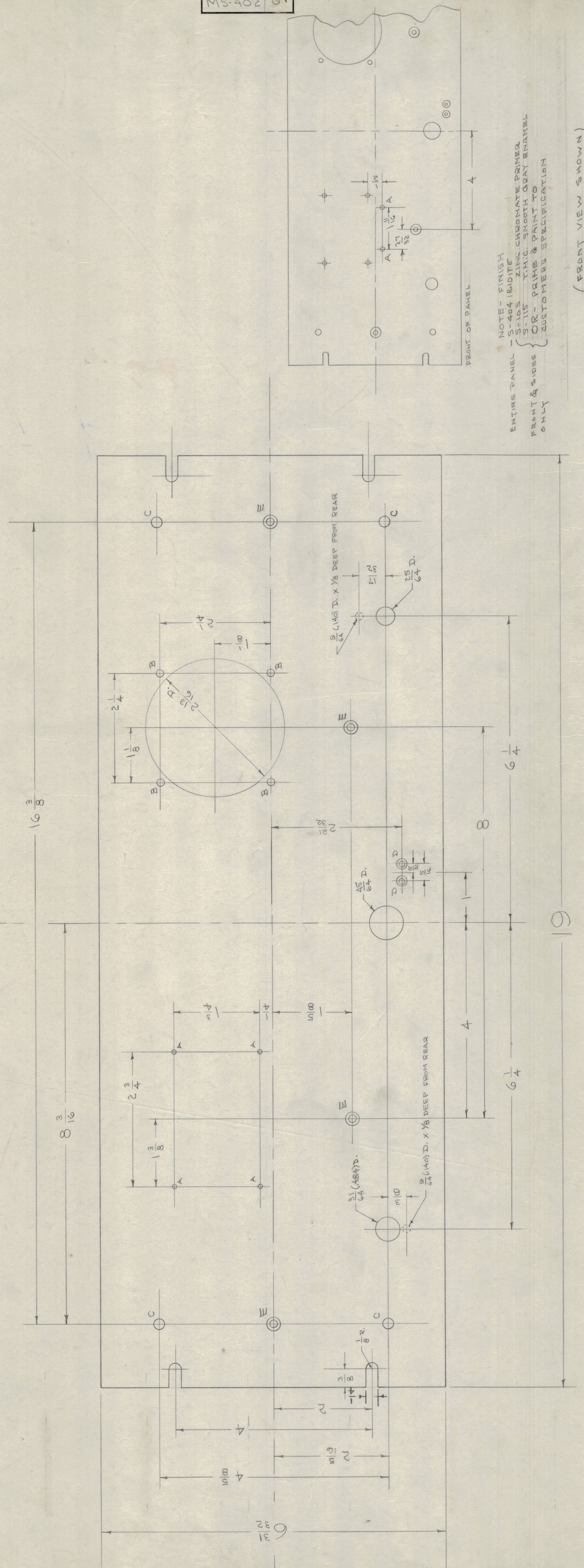


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Property of:
THE TECHNICAL MATERIEL CORPORATION
 MAMARONECK, NEW YORK

MS-402 G



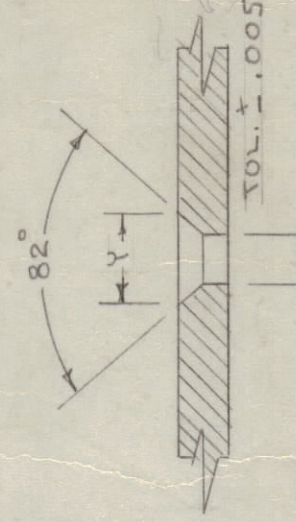
NOTE - FINISH
 ENTIRE PANEL - S-404 IRIDIUM
 S-105 ZINC CHROMATE PRIMER
 S-115 ZINC SMOOTH GRAY ENAMEL
 FRONT & SIDES {
 OR - PAINTS & PAINT TO
 ONLY CUSTOMER'S SPECIFICATION

(FRONT VIEW SHOWN)

NOTE:
 MS-402-1 AS SHOWN
 MS-402-2 FOR ALL CANADIAN UNITS.
 SEE DETAIL ABOVE FOR ADDED HOLES.

REQ. ITEM	PART NO.	DESCRIPTION	BY/NO.
3/16		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
ALUMINUM		PANEL, FRONT	
ZAS T3		RSM-2	
TYPE & TEMPER		CDD-53053	
HEAT TREAT. SPEC.		DRWN: H.J.J.	
SEE NOTE		CHECKED: RSM-1	
FINISH & SPEC. NO.		FINAL APPROVAL: MS-402 G	

DIM.	#	F.R.S.	#	F.C.H.S.
X	31(1.120)	18(1.60)		
Y	.230	.331		



DRILLING DETAIL FOR 'D' & 'E' HOLES
 DIM. SHOWN ARE AFTER PAINTING

A - NO. 47(.078) DRILL - 4 HOLES REG.
 B - 9/64(.140) D. - 4 HOLES REG.
 C - 13/64(.203) D. - 4 HOLES REG.
 D - DRILL & SINK FOR 4-10 } SEE DETAIL 2REQ.
 E - DRILL & SINK FOR 8-32 } 4 HOLES REG.

ISSUE ITEM	CHANGED FROM	DATE	BY/NO. DRAFTS	CHECKER	ENG. APP.
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IT IS FURNISHED TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.
 MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED TO MAINTAIN THE FUNCTION.
 REMOVE ALL BURRS AND SHARP EDGES.