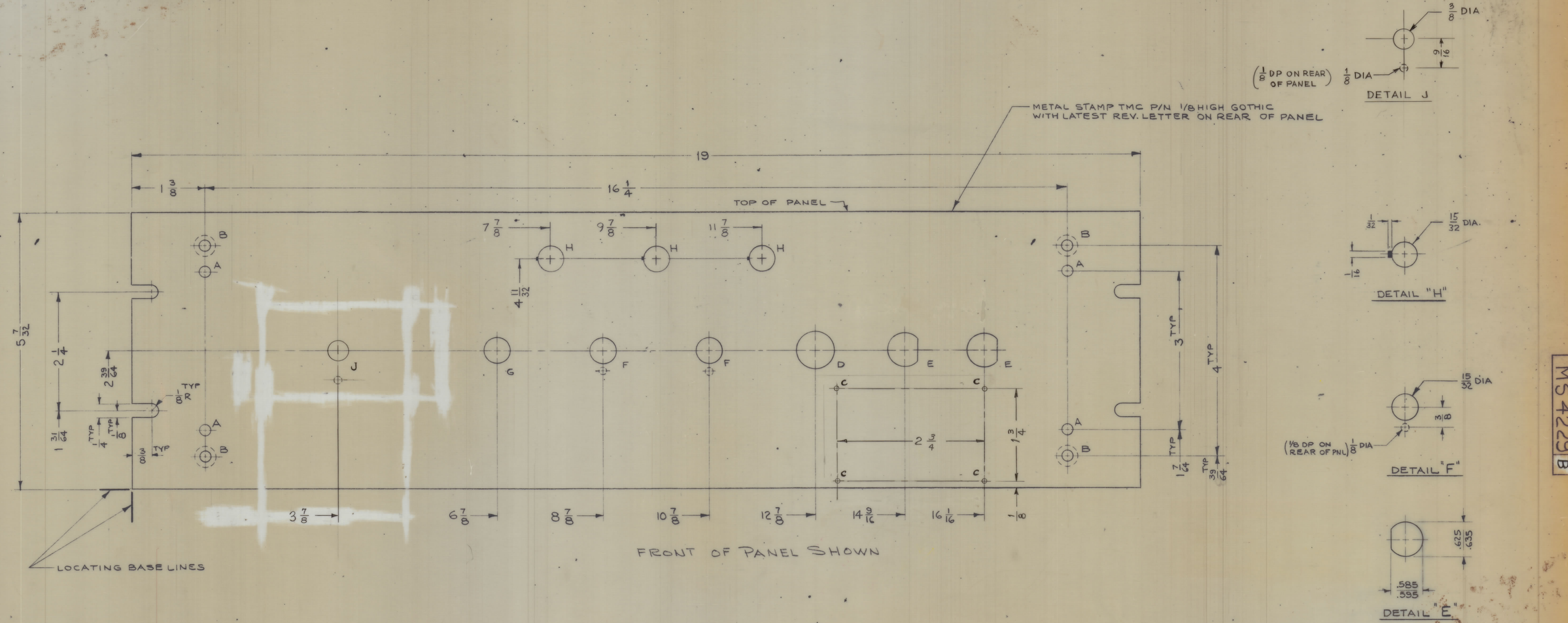


HOLE	DESCRIPTION	REQ
A	3/16 DIA	4
B	.196 DIA C'SK 82° TO .390 DIA (REAR OF PNL)	4
C	.078 DIA	4
D	11/16 DIA	1
E	SEE DETAIL "E"	2
F	SEE DETAIL "F"	2
G	15/32 DIA	1
H	SEE DETAIL "H"	3
J	SEE DETAIL "J"	1

REVISIONS						
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD
	X	EXPERIMENTAL RELEASE	3.6.45	X		
	0	ORIGINAL RELEASE FOR PRODUCTION	3.31.45			
	A	3 "H" HOLES & DETAIL "H" ADDED.	4.29.45	13987		
	B	ADDED "J" HOLE AND RELOCATED "C" HOLES	9-1-65	14757	MJT	



- MACHINING:**
- MILL ALL EDGES.
  - HOLES MUST BE DRILLED, UNLESS OTHERWISE SPECIFIED.
  - LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
  - PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

- FINISH NOTES:**
- S404 - IRIDITE 14-2 AL-COAT.
  - S114 - ZINC CHROMATE PRIMER FRONT AND
  - S115 - SMOOTH GRAY ENAMEL EDGES ONLY

REF: LD1709

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
LIST OF MATERIAL				
MATERIAL	3/16 THK ALUMINUM 2024-T3		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
FINISH	SEE NOTES		PANEL FRONT	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES				
QUANTITY	1	MODEL USED ON	DATE	FINAL APPROVAL
SCALE	1:1	CODE	DATE	DATE
THE CONTENTS OF THIS DRAWING ARE THE EXCLUSIVE PROPERTY OF THE TECHNICAL MATERIEL CORP. ITS UNAUTHORIZED USE OR REPRODUCTION IN WHOLE OR IN PART IS STRICTLY FORBIDDEN.				
DECIMALS	± .05	FRACTIONS	± 1/64	
	± .01		ANGLES	
	± .005		± 9° 30'	

QTY/UNIT	SCALE	CODE	ASSY. NO.
1	1:1	A	

NOTES

MS 4229 B