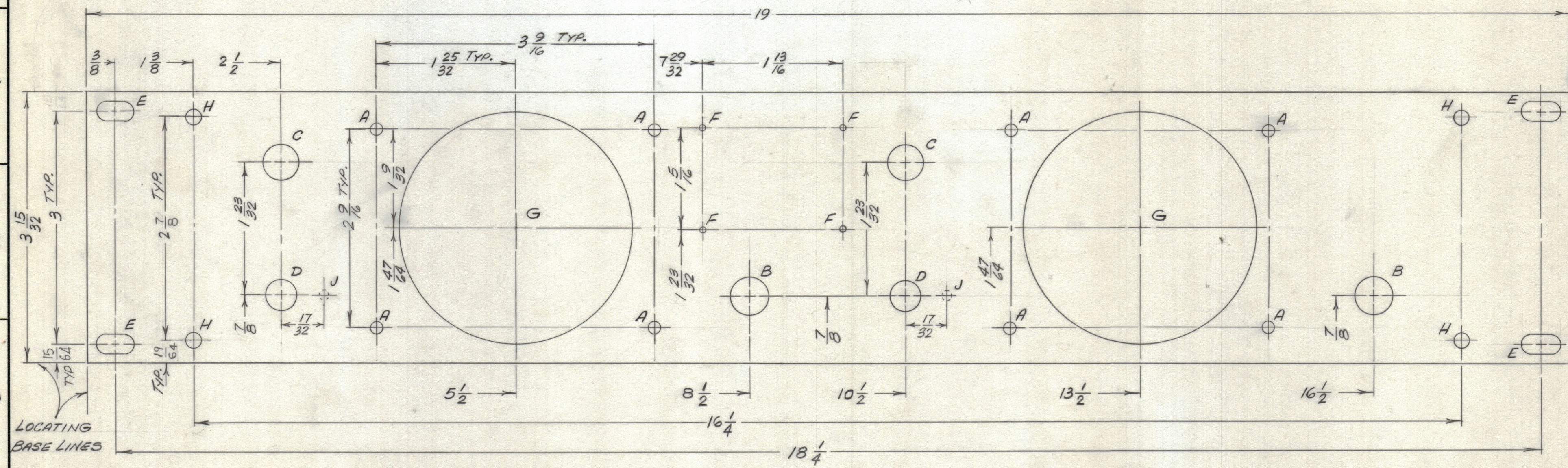


HOLE	DESCRIPTION	QTY.
A	5/32 DIA.	8
B	1/2 DIA.	2
C	15/32 DIA.	2
D	25/64 DIA.	2
E	1/4 DIA. x 29/64 SLOT	4
F	NO. 50 DRILL (.070) DIA.	4
G	3 DIA.	2
H	13/64 DIA.	4
J	1/8 DIA. x 1/8 DEEP ON REAR OF PANEL	2

REVISIONS					
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	APPD
	Ø	ORIGINAL RELEASE FOR PRODUCTION	6-7-65	-M-	HLP
	A	DIMS. 2 7/8 WAS 2 29/32 & 1 1/4 WAS 9/32	8-6-65	14529	AVL. JCB/MA



METAL STAMP TMC PART NO. 1/8  
HIGH GOTHIC ON REAR OF PANEL  
(W/LATEST REV. LETTER)

FRONT VIEW SHOWN

**FINISH NOTES:**  
 1. S404 - IRIDITE 14-2 AL-COAT.  
 2. S114 - ZINC CHROMATE PRIMER FRONT AND  
 3. S115 - SMOOTH GRAY ENAMEL ) EDGES ONLY

**MACHINING:**  
 1. MILL ALL EDGES.  
 2. HOLES MUST BE DRILLED, UNLESS OTHERWISE SPECIFIED.  
 3. LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.  
 4. PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES  
 AND SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL  
 WITH NO. 120 GRIT SANDPAPER.

REF.: LD1920

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
R. HAY LIST OF MATERIAL				
MATERIAL		3/16 THK. ALUMINUM 2024-73		
FINISH		SEE NOTES		
THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK		TITLE PANEL, FRONT		
DRWN	H. AUSTIN	DATE	6-7-65	FINAL APPROVAL
CHECKED	JCB	DATE	6-8-65	DATE
ELECT. DES.		DATE		MS4620
MECH. DES.		DATE		A
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		TOLERANCES		
DECIMALS	± .05	FRACTIONS	± 1/64	ANGLES
XX ± .01			± 0° 30'	
XXX ± .005				

Q'TY./UNIT	MODEL USED ON	ASS'Y. NO.
1	BSP-5	
SCALE	CODE	
1:1		

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NOTES