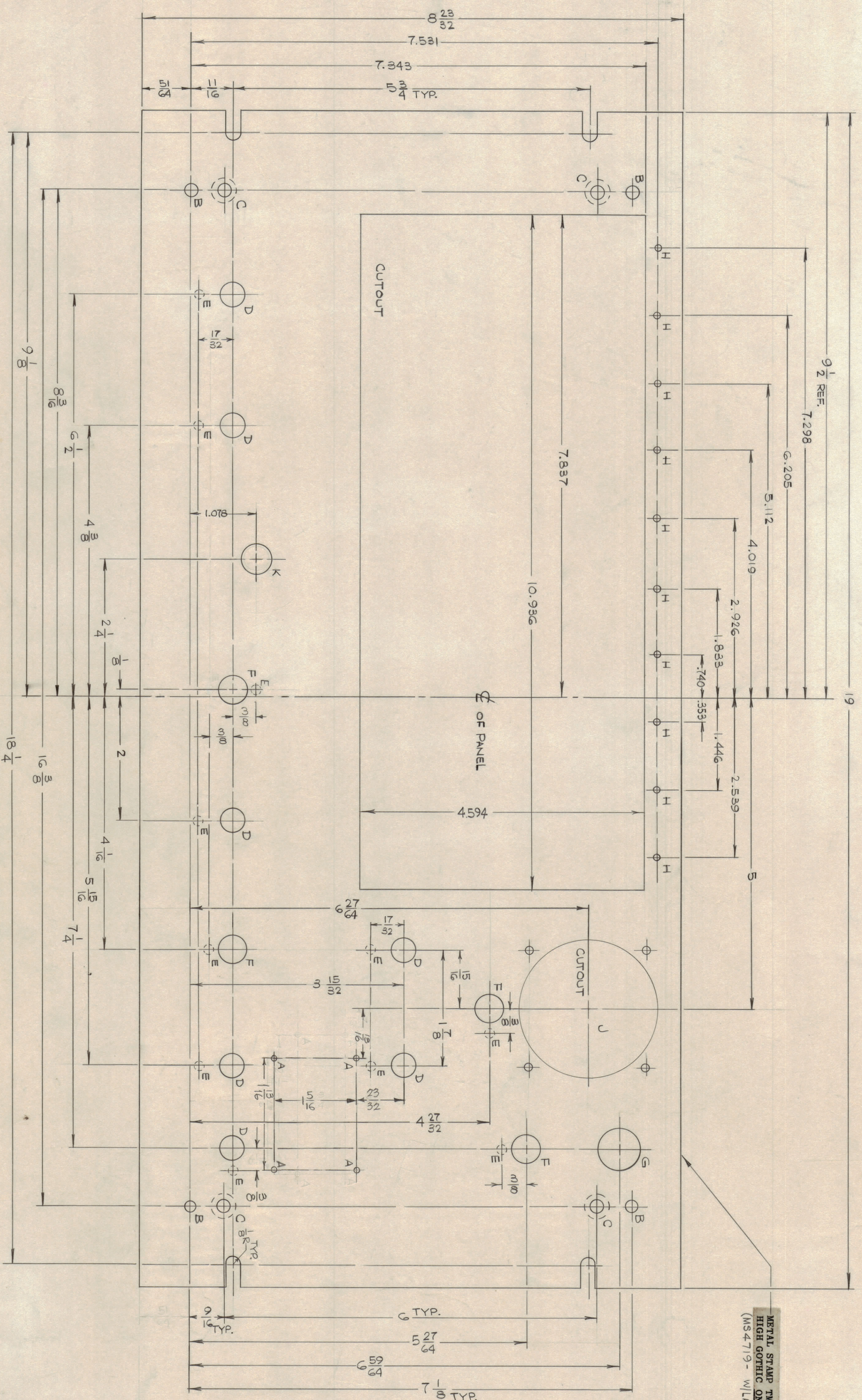


ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAWN	CHKD	APPR
A		ORIGINAL RELEASE FOR PRODUCTION	1/19/66				
		4 X 4 HOLES RELOCATED. DIM. 8/16 DIA. 1/8 HIGH GOTHIC ON REAR OF PANEL.	1/19/66				
		WAS 2/4, 5/6 WAS 3/4, 2/32 WAS 1/16	1/19/66				

REV	DATE	DESCRIPTION
1	1/19/66	ORIGINAL RELEASE FOR PRODUCTION
2	1/19/66	4 X 4 HOLES RELOCATED. DIM. 8/16 DIA. 1/8 HIGH GOTHIC ON REAR OF PANEL.
3	1/19/66	WAS 2/4, 5/6 WAS 3/4, 2/32 WAS 1/16

METAL STAMP TWO PART NO. 1/8 HIGH GOTHIC ON REAR OF PANEL. (MS4719 - W/LATEST REV. LETTER.)



FRONT VIEW SHOWN

DETAIL "J"

HOLE	DESCRIPTION	REQ.
A	.076 DIA.	4
B	.196 DIA.	4
C	.196 DIA. C-SINK 8.28 TO 8.90 DIA. ON REAR OF PANEL	4
D	.406 DIA.	7
E	.156 DIA. 3/32 DEEP ON REAR OF PANEL	11
F	.484 DIA.	4
G	.687 DIA.	1
H	.116 DIA.	10
J	SEE DETAIL	1
K	1/2 DIA.	1

FINISH NOTES:
 1. S404 - IRIDITE 14-2 AL-COAT. FRONT AND REAR.
 2. S114 - ZINC CHROMATE PRIMER. EDGES ONLY.
 3. S115 - SMOOTH GRAY ENAMEL. EDGES ONLY.

MACHINING:
 1. MILL ALL EDGES.
 2. HOLES MUST BE DRILLED, UNLESS OTHERWISE SPECIFIED.
 3. LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
 4. PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

NOTES

SCALE	PROJ. USED	ASST. NO.
1:1	A	

REV.	DATE	DESCRIPTION
1	1/19/66	ORIGINAL RELEASE FOR PRODUCTION
2	1/19/66	4 X 4 HOLES RELOCATED. DIM. 8/16 DIA. 1/8 HIGH GOTHIC ON REAR OF PANEL.
3	1/19/66	WAS 2/4, 5/6 WAS 3/4, 2/32 WAS 1/16