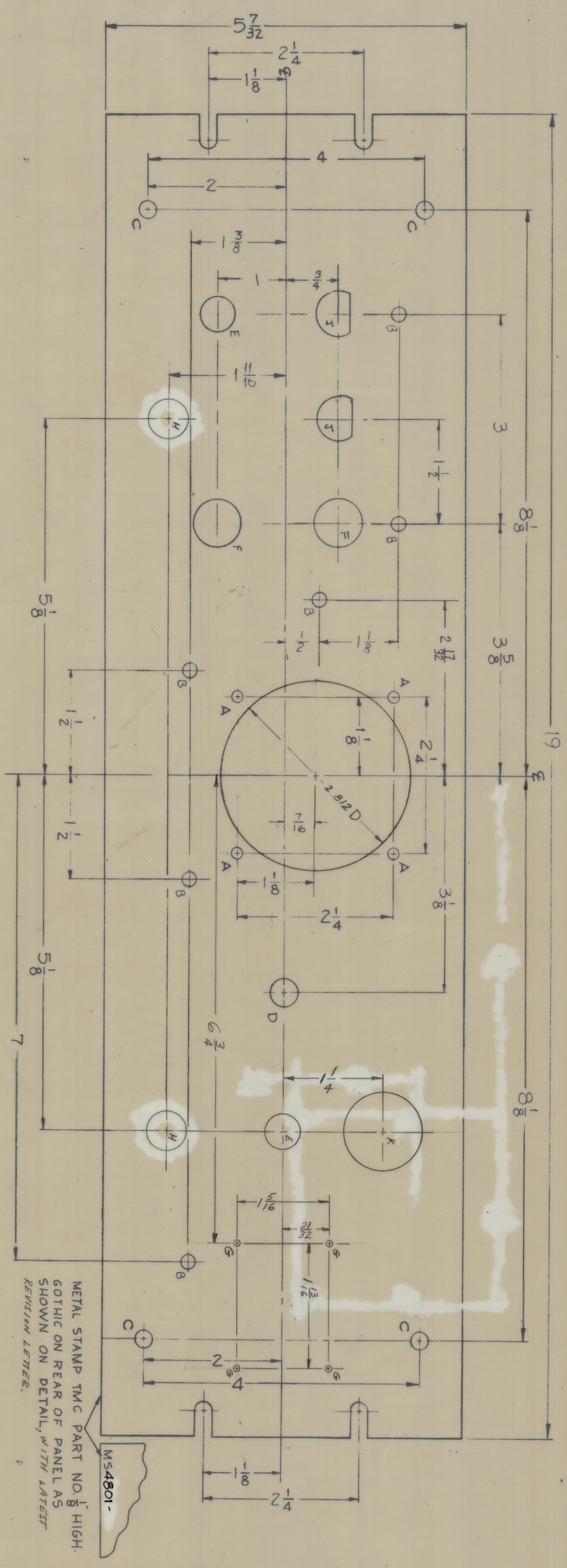


IF IT IS FOUND NECESSARY TO CHANGE ANY TOLERANCE OR DIMENSION, THE DRAWING ENGINEER MUST BE NOTIFIED IMMEDIATELY BY THE CUSTOMER. MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN ESTABLISHED AND DEVIATIONS WILL BE CAUSED BY REACTION. REMOVE ALL BURRS AND SHARP EDGES.

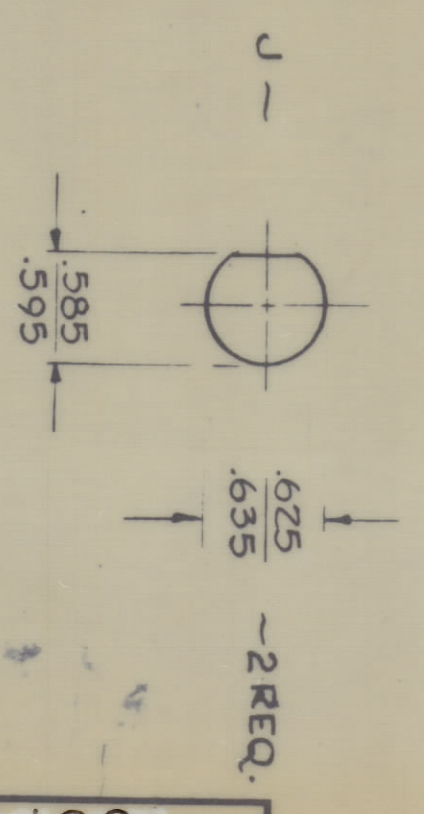
THE TECHNICAL MATERIAL CORPORATION
 100 WEST 42ND STREET
 NEW YORK 36, N.Y.



MACHINING~
 1~ LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
 2~ MILL ALL EDGES.
 3~ HOLES MUST BE DRILLED.
 4~ PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES, AND SCRATCHES.
 IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

FINISH~
 S404 YELLOW IRIDITE
 S114 ZINC CHROMATE PRIMER } FRONT & EDGES ONLY.
 S115 TMC SMOOTH GRAY ENAMEL }

- HOLES~
- A ~ 5/32 (1.56) DIA. 4 REQ.
 - B ~ 13/64 (.203) DIA. 6 REQ.
 - C ~ 1/4 (.250) DIA. 4 REQ.
 - D ~ 13/32 (.406) DIA. 1 REQ.
 - E ~ 1/2 (.500) DIA. 2 REQ.
 - F ~ 11/16 (.687) DIA. 2 REQ.
 - G ~ #47 DRILL (.078) DIA. 4 REQ.
 - H ~ 1/2 DIA. 2 REQ.
 - K ~ 1 5/8 DIA. 1 REQ.



M54801-
 METAL STAMP TMC PART NO. 1/8 HIGH.
 GOING ON REAR OF PANEL AS
 SHOWN ON DETAIL WITH LATEST
 REVISION LETTER.

REV	DATE	DESCRIPTION
1	11-11-65	ORIGINAL RELEASE
2	11-11-65	CHANGED FROM
3	11-11-65	SCALE FULL (00 NOT SCALE)
4	11-11-65	DRILL PUNCH COMMERCIAL STOCK
5	11-11-65	TOLERANCES ARE .001 UNLESS NOTED

REQ. QTY	1
REQ. UNIT	PCS
REQ. NO.	CSS-3
MOOD	
PROJECT NO.	
USED ON	
APPY. NO.	
DATE	11-11-65

REF. TO	SEE SHEETS 1 & 2
REQ. ITEM	3/16 THICK
PART NO.	ALUMINUM
STOCK SIZE	2024-T3
MATERIAL	TYPE B TEMPER
WEIGHT PER SQ. FT.	
DESCRIPTION	PANEL, FRONT
MANUFACTURER	THE TECHNICAL MATERIAL CORP. MANHATTEN, NEW YORK
FINISH & SPEC. NO.	CSS-3
HEAT TREAT. SPEC.	
SEE NOTES	
DATE	11-11-65
DESIGNED BY	
CHECKED BY	
APPROVED BY	
DATE	11-11-65
PART NO.	M54801 A