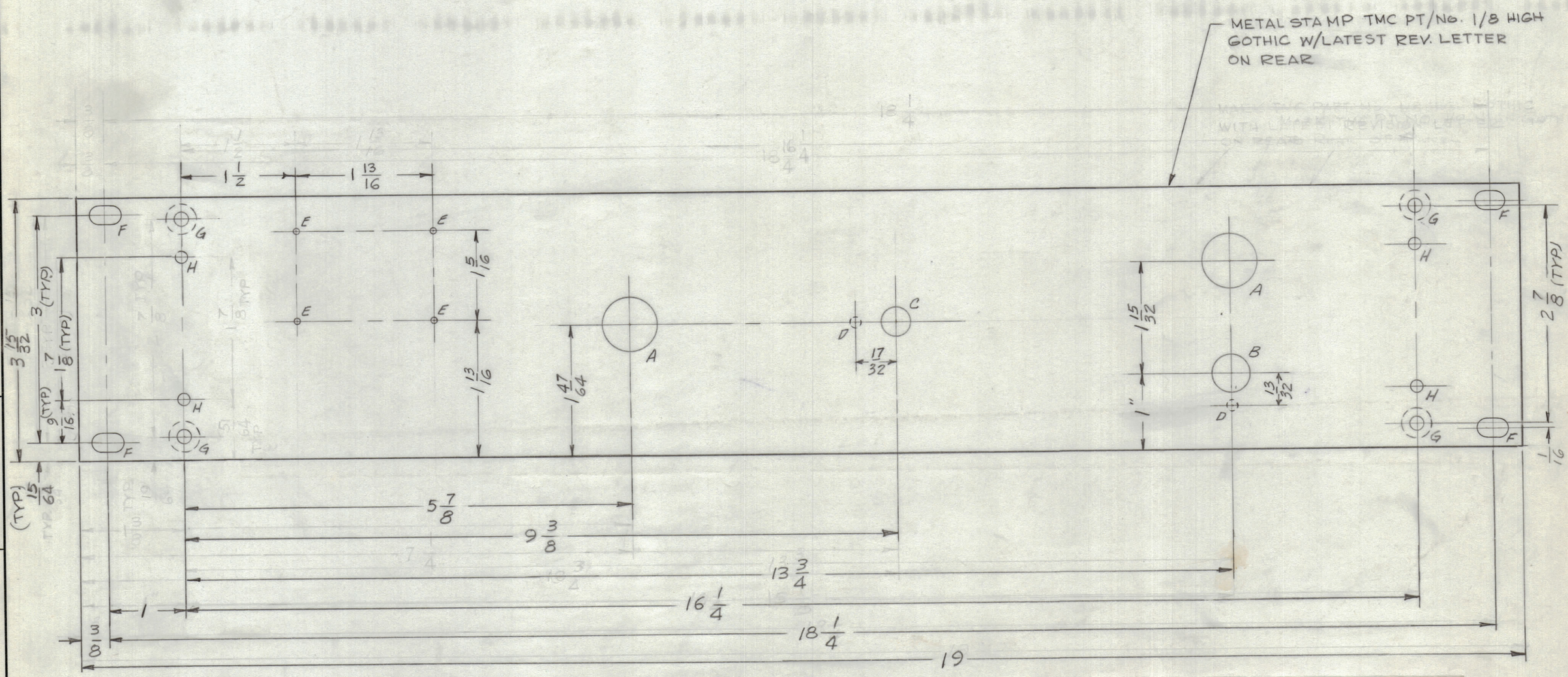
| REVISIONS | | | | | | | |
|---|---|---|---|---|---|---|---|
| ZONE | SYM | DESCRIPTION | DATE | E.M.N. NO. | DRAFT | CHKD | APPD |
| | X1 | "F" SLOT WAS 1/4 X 7/16 | 1-18-66 | ~~M~~ | JC | QCB | |
| | Ø | ORIGINAL RELEASE FOR PRODUCTION | 1/27/66 | | JL | | |




FRONT VIEW SHOWN

| HOLE LEGEND | | |
|---|---|---|
| HOLE | DESCRIPTION | REQ. |
| A | 23/32 DIA | 2 |
| B | 1/2 DIA. | 1 |
| C | 13/32 DIA | 1 |
| D | 5/32 DIA × 3/32 DEEP ON REAR | 2 |
| E | .076 DIA. | 4 |
| F | 1/4 × 29/64 SLOT | 4 |
| G | .196 DIA. & 82° C'SINK TO .390 DIA. FACE ON REAR | 4 |
| H | 11/64 DIA | 4 |

MACHINING:

1. MILL ALL EDGES.
2. HOLES MUST BE DRILLED, UNLESS OTHERWISE SPECIFIED.
3. LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
4. PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

FINISH NOTES:

1. S404 - IRIDITE 14-2 AL-COAT.
2. S114 - ZINC CHROMATE PRIMER } FRONT AND
3. S115 - SMOOTH GRAY ENAMEL } EDGES ONLY
   OR
   PRIME AND PAINT PER CUSTOMER'S SPECIFICATIONS.

REF: LD 2017

| REQ'D. | ITEM | PART NUMBER | DESCRIPTION | SYMBOL |
|---|---|---|---|---|
| POSE | | | LIST OF MATERIAL SK 3226-MS9 | |

| | | | |
|---|---|---|---|
| MATERIAL 3/16 ALUMINUM 2024-T3 | | THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK | |
| FINISH SEE FINISH NOTES | | TITLE PANEL, FRONT | |
| UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES | DRAWN D.A.C | DATE 12-16-65 | FINAL APPROVAL [signature] DATE 1/27/66 |
| | CHECKED QCB | DATE 1-18-66 | MS4803 Ø |
| DECIMALS .X ± .05 .XX ± .01 .XXX ± .005 TOLERANCES FRACTIONS ± 1/64 ANGLES ± 0° 30' | ELECT. DES. | DATE | SHEET REV. LTR. |
| | MECH. DES. | DATE | |

| Q'TY./UNIT | MODEL USED ON | ASS'Y. NO. |
|---|---|---|
| 1 | CDN-3 | |

SCALE 1:1 CODE A

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NOTES

M/L PABC

MS4803 Ø

TMC FORM 110

REPROVEL NO. 440H 21539