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MAMARONECK, NEW YORK

MOUNT ITEM 1 IN 'B' HOLES AS SHOWN (4) REQ

MOUNT ITEM (1) AS SHOWN (SEE DETAIL "B" FOR REF)

MS4806 METAL STAMP TMC PART 1/8 HIGH GOTHIC (AS SHOWN) WITH LATEST REVISION LETTER.

OPPOSITE SIDE IDENTICAL WITH EXCEPTION OF 1 X 3/8 NOTCH (SEE NOTCH DETAIL ABOVE)

(2) MOUNT ITEM (2) IN ALL (N) HOLES AS SHOWN AFTER FINISHING.

HOLES	REQ
A ~ 5/32 (.156) D.	13
B ~ .139 – .136 DIA.	4
C ~ 11/64 D. 2 REQ.	2
D ~ 13/64 (.203) D.	26
E ~ 13/64 X 13/32 SLOTS	3
F ~ 3/8 (.375) D	1
J ~ 1 1/8 (1.125) D	2
K ~ 1/4 (.250) D	4
M ~ 3/4 DIA.	1
N ~ .191 – .194 DIA.	2
P ~ 5/16 DIA.	1
R ~ 1/2 DIA.	1

USE MATERIAL THICKNESS FOR MAX. RADIUS ON ALL BENDS UNLESS OTHERWISE SPECIFIED

MOUNT INSERTS AFTER FINISHING

REF. ~ LD2018 (8)

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
2	2	NT-129-632-4	NUT, ROUND, SWAGE TYPE	N
4	1	NT-129-256-4	NUT, ROUND, SWAGE TYPE	B

STOCK SIZE	064
MATERIAL	ALUMINUM
TYPE & TEMPER	5052 ~ H32
HEAT TREAT. SPEC.	
FINISH & SPEC. NO.	S404 YELLOW IRIDITE

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

CHASSIS, ELECTRICAL EQUIPMENT, MAIN

DRAWN	ENGR. DES. APP.	MECH. DES. APP.
BM 11-16-65		
CHECKED 11/16/65		FINAL APPROVAL

MS4806 Ø

REQ PER UNIT	MODEL	SECTION	ASSY. NO.	DATE
1	CSS-3			11-16-65

USED ON

ISSUE	ZONE	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
Ø		ORIGINAL RELEASE	11-16-65	Ø			

TOLERANCES
DEC. DIM. ±
FRAC. DIM. ±
ANGULAR DIM. ±

SCALE: FULL

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

FORM—111

M/L 7/8