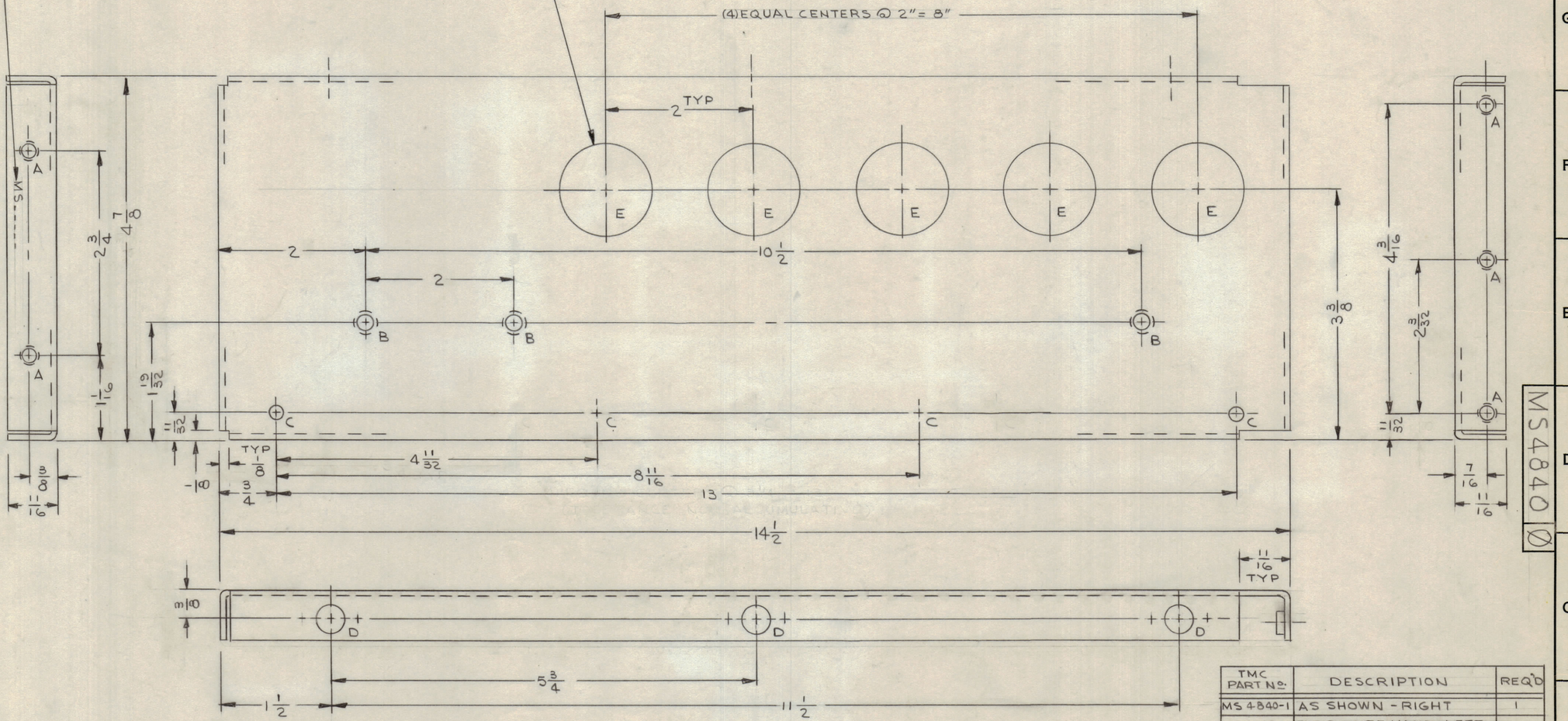
REVISIONS							
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
	X_1	ADDED "E" HOLES & NOTES	3/29/66		JL		B/B
	Ø	ORIGINAL RELEASE FOR PRODUCTION	4/18/66	—	JL		

MARK 1/8 HIGH GOTHIC, TMC PT. NO. W/LATEST REV. LETTER

"E" HOLES ON MS4840-1 ONLY

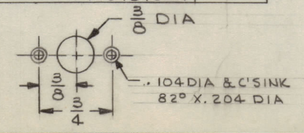


(TYPICAL ON OPPOSITE FLANGE)
ALL DIMENSIONS

TMC PART NO.	DESCRIPTION	REQ'D
MS 4840-1	AS SHOWN - RIGHT	1
MS 4840-2	OPPOSITE HAND - LEFT (WITHOUT "E" HOLES)	1

HOLE LEGEND		
HOLE	DESCRIPTION	REQ'D
A	.221 - .224	5
B	.250 - .253	3
C	13/64 DIA	4
D	SEE DETAIL	6
E	1 1/4 DIA (USED ONLY ON MS4840-1)	5

DETAIL-D-



UNLESS OTHERWISE SPECIFIED:

1. USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS
2. ALL ANGULAR BENDS 90 DEGREES
3. REMOVE ALL BURRS AND SHARP EDGES
4. MOUNT INSERTS AFTER FINISHING

NOTES

3	2	NT129-1032-4	NUT, PLAIN, SPLINE	B
5	1	NT129-832-4	NUT, PLAIN, SPLINE	A
REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL

F. E. EATON — LIST OF MATERIAL — SK3229-3

1 EA.	RTIH-1	
Q'T'Y./UNIT	MODEL USED ON	ASS'Y. NO.

SCALE: NONE — CODE:

MATERIAL: .081 THK ALUMINUM 5052-H32

FINISH: YELLOW IRIDITE PER SQ04

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

DECIMALS .X ± .05, .XX ± .01, .XXX ± .005 — FRACTIONS ± 1/64 — ANGLES ± 0° 30' — TOLERANCES

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THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

TITLE: PLATE, SIDE - RIGHT & LEFT

		DATE	FINAL APPROVAL	DATE
DRAWN	J. LESHINSKI	11/19/65	F E Eaton	4/18/66
CHECKED		4/11/66		
ELECT. DES.				
MECH. DES.				

MS4840 Ø — SHEET — REV. LTR.

TMC FORM 110 — REPROVEL NO. 440H 21539