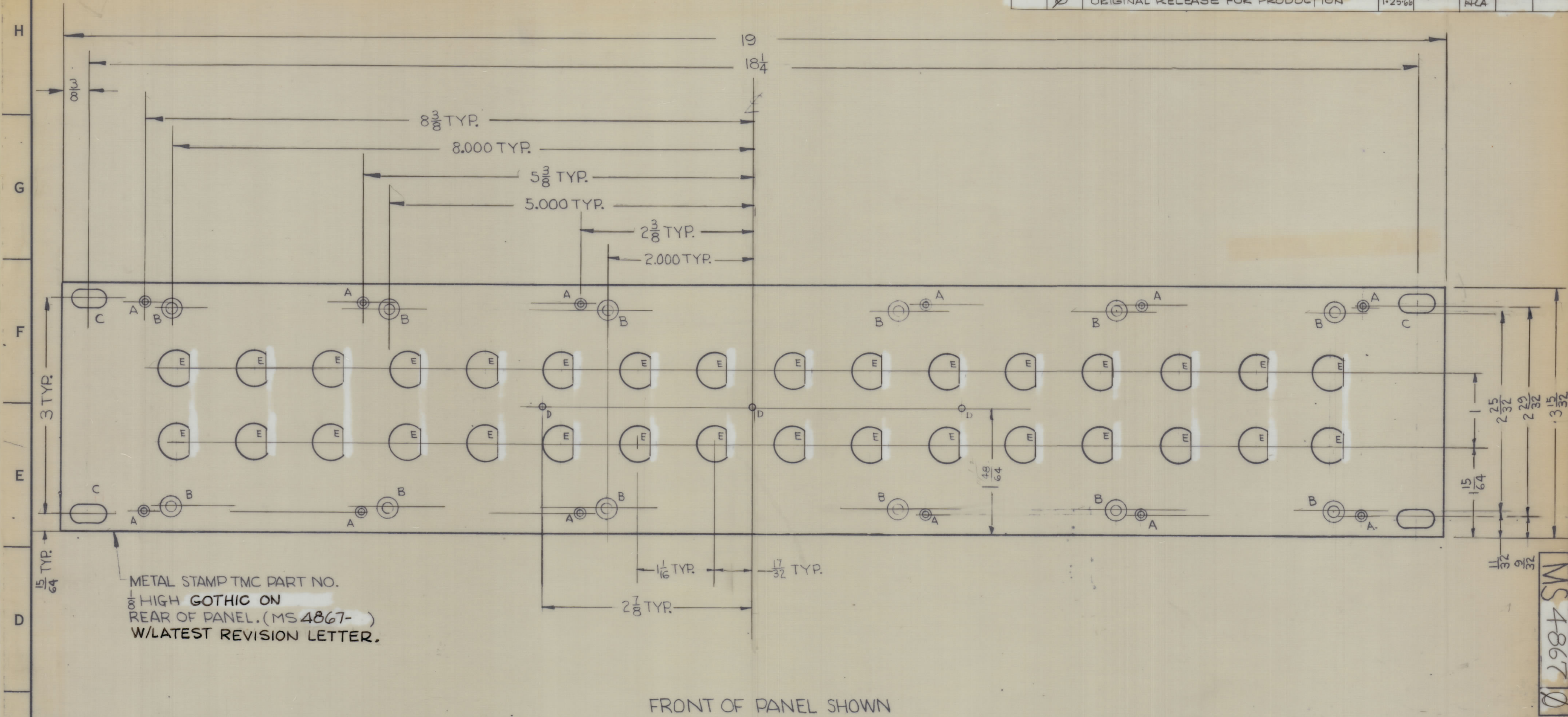


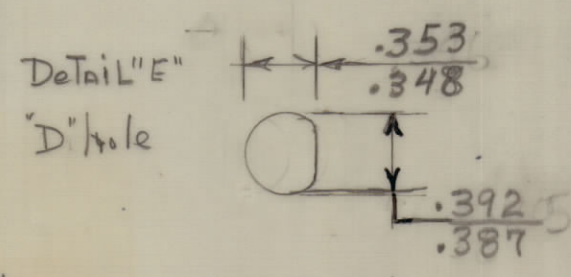
REVISIONS						
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD
		ORIGINAL RELEASE FOR PRODUCTION	1-25-66			HCA



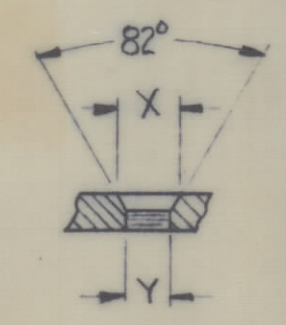
FRONT OF PANEL SHOWN

FINISHING NOTES:
 S404 IRIDITE
 S114 ZINC CHROMATE PRIMER
 S115 TMC SMOOTH GREY ENAMEL OR PRIME & PAINT TO CUST. SPEC. FRONT & EDGES ONLY

HOLE	DESCRIPTION	REQ
A	SEE DETAIL C'SINK	12
B	SEE DETAIL C'SINK	12
C	29/64x1/4 SLOT	4
D	.0785 DIA.	3
E	SEE "D" hole Det.	32



C'SINK DETAIL



HOLE	TYPE	"X"	"Y"
A	3-48	.224	.234 Tap 3-48
B	6-32	.284	.289 .144

MACHINING NOTES:
 1- LATERAL .BOW OF PANEL MUST BE KEPT .031 TOL.
 2- MILL ALL EDGES.
 3- HOLES MUST BE DRILLED.
 4- HOLES MUST BE FREE OF ALL MACHINING MARKS, GOUGES & SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
MATERIAL LIST OF MATERIAL				
MATERIAL		ALUMINUM 2024 T3		
FINISH		SEE FINISHING NOTES		
DRAWN		DATE 1-21-65		
CHECKED		DATE 1-21-65		
ELECT. DES.		DATE 1-21-65		
MECH. DES.		DATE 1-21-65		
DECIMALS		TOLERANCES		
.XX ± .01		± 1/64 ANGLES ± 0° 30'		
.XXX ± .005		± 0° 30'		
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TITLE		PANEL, FRONT MACHINING		
DATE		OCTAUID		
DATE		MS 4867		
DATE		SHEET		

NOTES

MS 4867 10