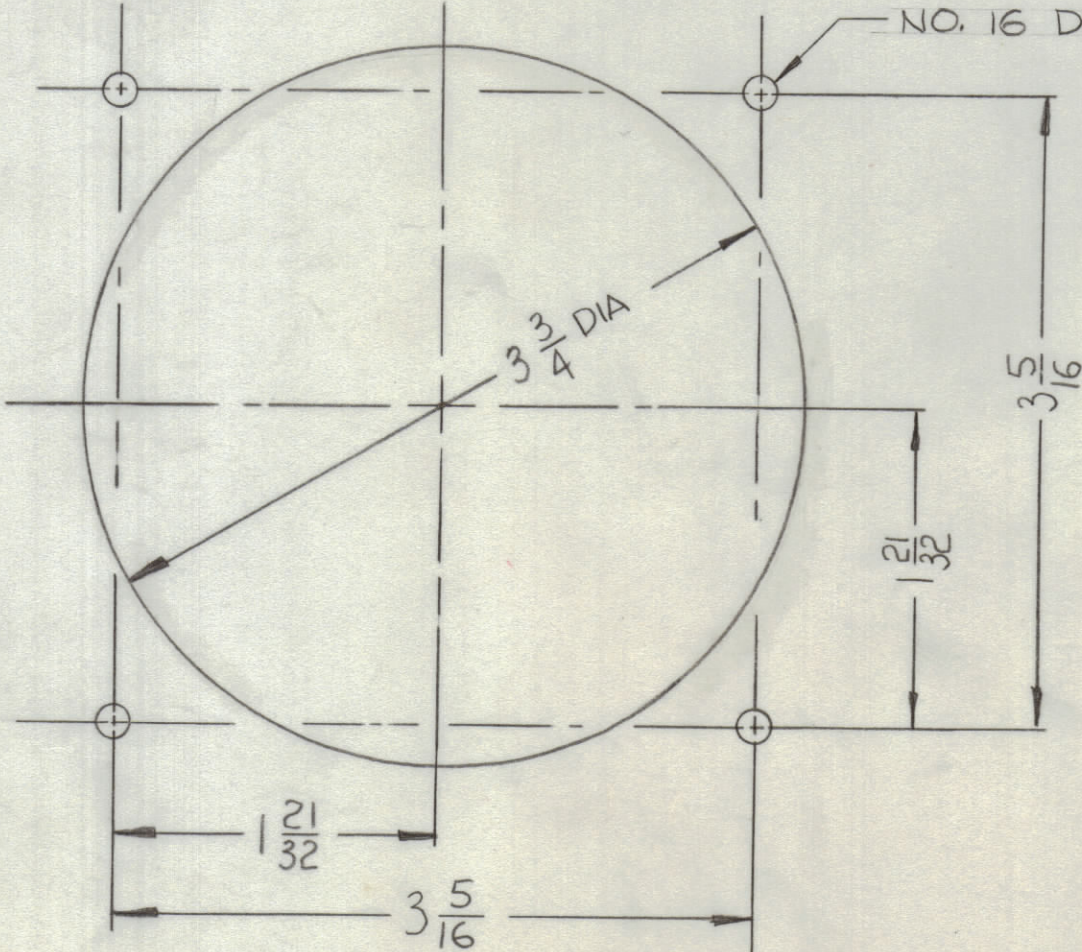
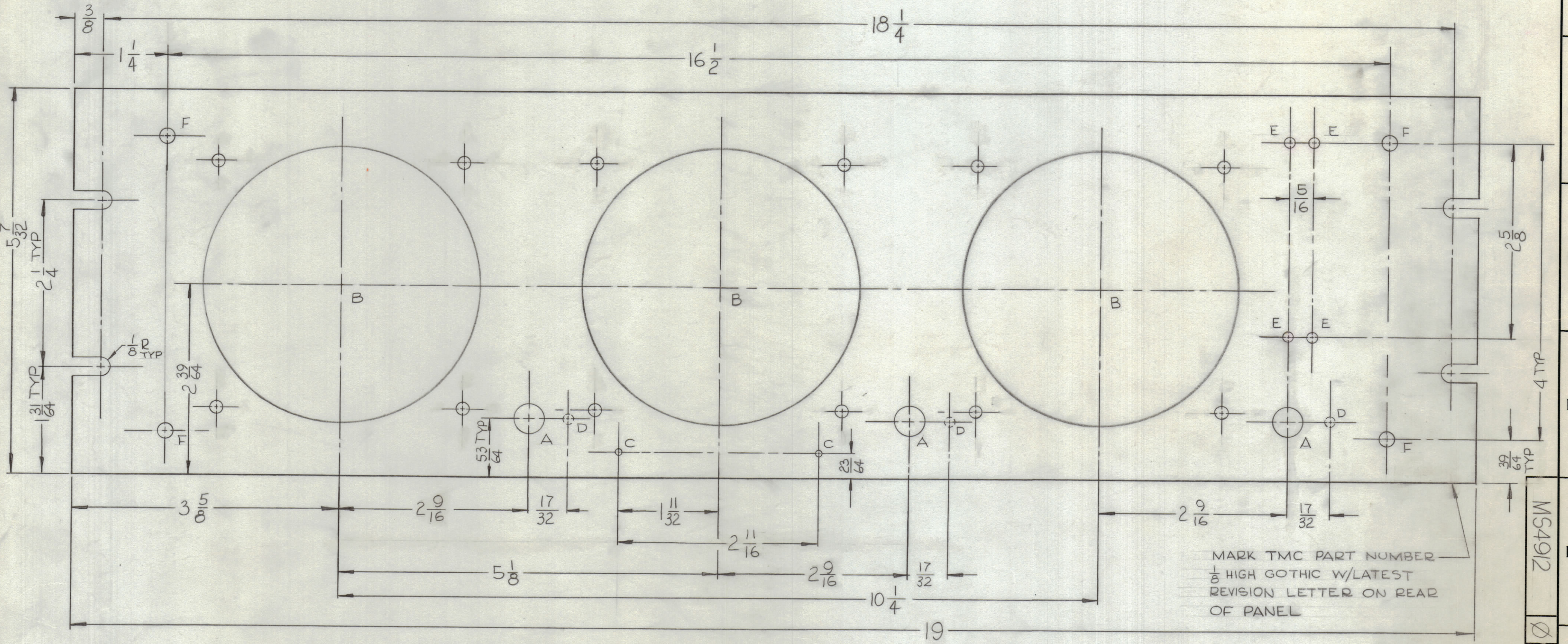


REVISIONS							
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
	Ø	ORIGINAL RELEASE FOR PRODUCTION	4-18-66		WHD		JLB



**MACHINING:**

- MILL ALL EDGES.
- HOLES MUST BE DRILLED, UNLESS OTHERWISE SPECIFIED.
- LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
- PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

**FINISH NOTES:**

- S404 - IRIDITE 14-2 AL-COAT.
- S114 - ZINC CHROMATE PRIMER } FRONT AND EDGES ONLY
- S115 - SMOOTH GRAY ENAMEL } OR PRIME AND PAINT PER CUSTOMER'S SPECIFICATIONS.

LEGEND		
HOLE	DESCRIPTION	REQ'D
A	.390 DIA	3
B	SEE DETAIL	3
C	#47 DRILL	2
D	SEE NOTE*	3
E	9/64 DIA	4
F	15/64 DIA	4

\*NOTE - (3) "D" HOLES 1/8 DIA TO BE DRILLED FROM REAR OF PANEL, 1/8 DEEP.

REF: LD 2073 (4) (2 SHEETS)

REQ'D	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
HAY LIST OF MATERIAL				
MATERIAL 3/16 ALUMINUM 2024-T3			THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
FINISH SEE FINISH NOTES			TITLE PANEL, FRONT, MACHINING	
DRAWN		DATE	FINAL APPROVAL	
CHECKED		DATE	DATE	
ELECT. DES.		DATE	DATE	
MECH. DES.		DATE	DATE	
SHEET			REV. LTR.	

QTY/UNIT	MODEL USED ON	ASSY. NO.
1	LSP-8A	
SCALE	CODE	
FULL		

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**NOTES**

MS4912  
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