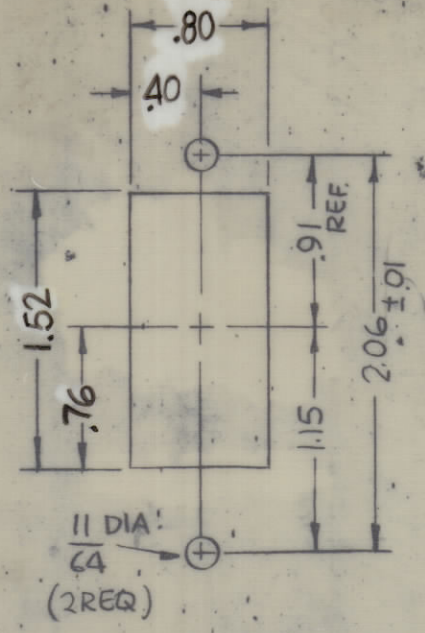
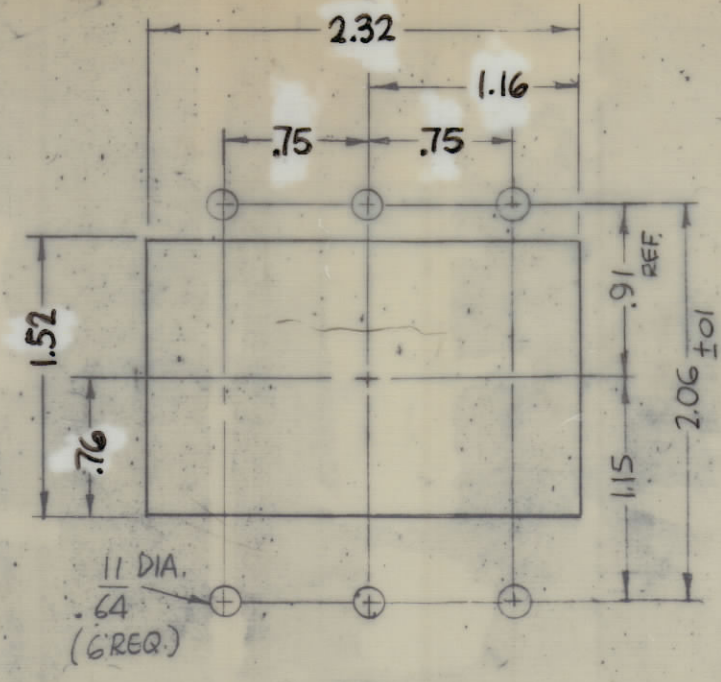


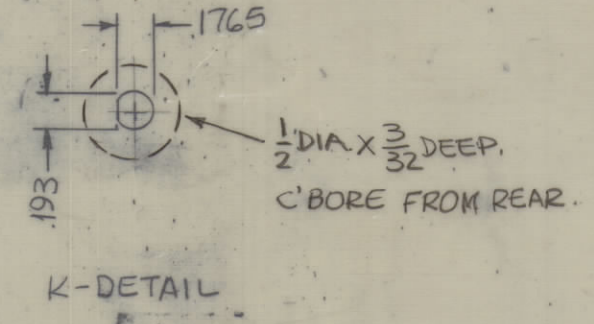
REVISIONS						
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD
	X	EXPERIMENTAL RELEASE	7-11-66	X		
	X1	F&G DETAILS REVISED, C'BORE ADDED TO K DETAIL	9-8-66	X1		
	X2	L HOLE WAS D HOLE	9-15-66	X2		
	Ø	ORIGINAL RELEASE FOR PRODUCTION	1/30/66	Ø		



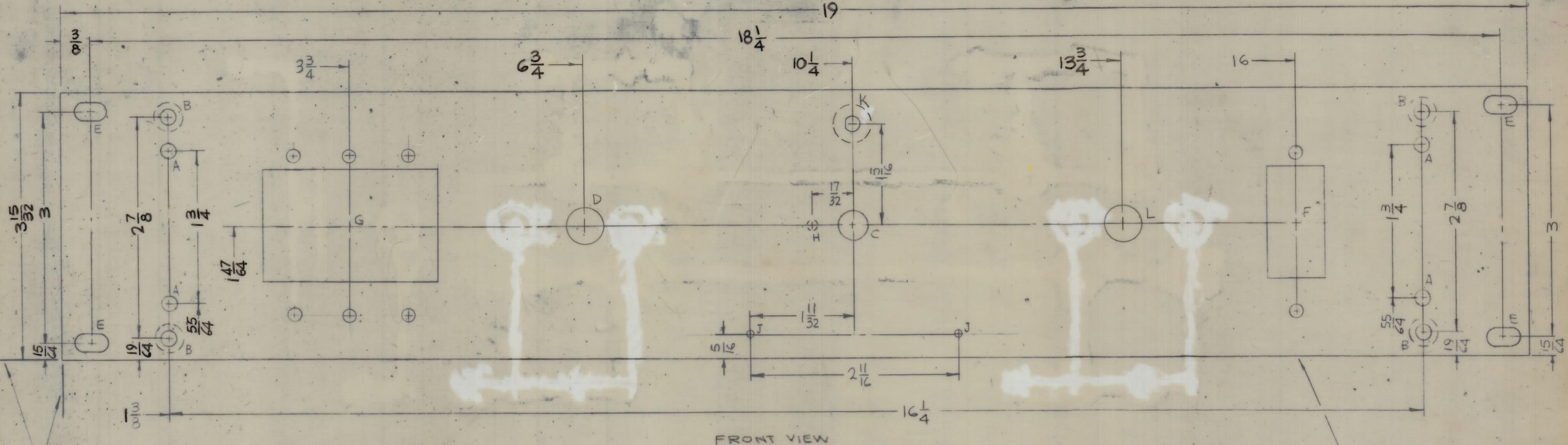
F-DETAIL



G-DETAIL



K-DETAIL



FRONT VIEW

LOCATING BASE LINES

MARK TMC P/N MS5009-  
1/8 HIGH GOTHIC W/LATEST  
REV LETTER (ON REAR)

MACHINING:

- MILL ALL EDGES.
- Holes must be drilled, unless otherwise specified.
- LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
- PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

FINISH NOTES:

- S404 - IRIDITE 14-2 AL-COAT
- S114 - ZINC CHROMATE PRIMER FRONT AND EDGES ONLY
- S115 - SMOOTH GRAY ENAMEL OR PRIME AND PAINT PER CUSTOMER'S SPECIFICATIONS.

HOLES	DESCRIPTION	REQ
A	13/64 DIA	4
B	DR. 19/64 DIA C'SINK 82° TO .390 D	4
C	3/8 DIA	1
D	15/32 DIA	1
E	1/4 X 29/64 SLOT	4
F	SEE DETAIL	1
G	SEE DETAIL	1
H	1/8 DIA X 1/16 DP FROM REAR	1
J	.078 DIA	2
K	SEE DETAIL	1
L	1/2 DIA	1

NOTES

1	TCP-3	BMA133
Q'TY/UNIT	MODEL USED ON	ASS'Y. NO.
SCALE	CODE	
1:1	A	

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REF LD2111

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
F BUDETTI LIST OF MATERIAL				
MATERIAL		THE TECHNICAL MATERIEL CORP.		
3/16 THICK ALUMINUM 2024-T3		MAMARONECK, NEW YORK		
FINISH		TITLE		
SEE NOTES		PANEL FRONT		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		DATE	FINAL APPROVAL	DATE
		7-8-66	[Signature]	11/1/66
		DATE		
		11-23-66		
ELECT. DES.		MS5009		
MECH. DES.		SHEET		
DECIMALS		FRACTIONS		
.X ± .05		± 1/64		
.XX ± .01		ANGLES ± 0° 30'		
.XXX ± .005				

MS5009