ISSUE	ITEM	CHANGED FROM	DATE	CN NO.	DRAFTS	CHECKER	ENG. APP.
C	/	INITIAL FOR EFM. HOLE ARD	6/4/61	3	MM	[illegible]	[illegible]
B	/	8 HOLE RELOCATED FOR ADJC SWITCH	8-9-61	2	MM	[illegible]	[illegible]
A	3	9-#8X HOLES WERE 3/8					
	2	D HOLE WAS 11/16	3/4/61	1	GGS	MM	[illegible]
	1	C HOLES WERE 1/2					

TOLERANCES	
SCALE:	
DRILL, PUNCH COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.	
DEC DIM ±	
FRAC DIM ± 1/64	
ANGULAR DIM ±	
ALL OTHERS	

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
			THE TECHNICAL MATERIEL CORP. MAMARONECK. NEW YORK	
	3/16 THK		STOCK SIZE	
	ALUMINUM	—	MATERIAL WEIGHT PER PC	
	24ST3		TYPE & TEMPER	
	—		HEAT TREAT SPEC.	
			FINISH & SPEC. NO.	
			PANEL, FRONT	
			RSC-2	
			DRAWN	
			ELEC. DES. APP.	
			MECH. DES. APP.	
			CHECKED	
			FINAL APPROVAL	
			SEE NOTE	
			MS-575	D

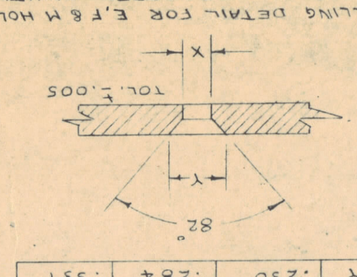
C.D.B. 11/15/61 M.H.S. K2 M.H.S.

USED ON				
MODEL	PROJECT NO.	ASSY. NO.	DATE	
RSC-2	1710		11-12-54	

QTY. REQ'D	
1	

REF. DWG LD-203 ENGRAVING.

DRILLING DETAIL FOR E,F & H HOLES
DIM. SHOWN ARE AFTER PAINTING



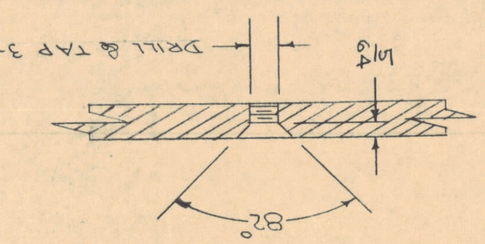
DIM.	"A" F.H.S.	"B" F.H.S.
X	"A" (.120)	"B" (.116)
Y	.230	.284

FRONT & EDGES ONLY
S-114 - ZINC CHROMATE PRIMER
S-115 - SMOOTH GREY ENAMEL
OR PRIME & PAINT TO
CUSTOMERS SPECIFICATION.

NOTE - FINISH
S-101 - EASPIC BM

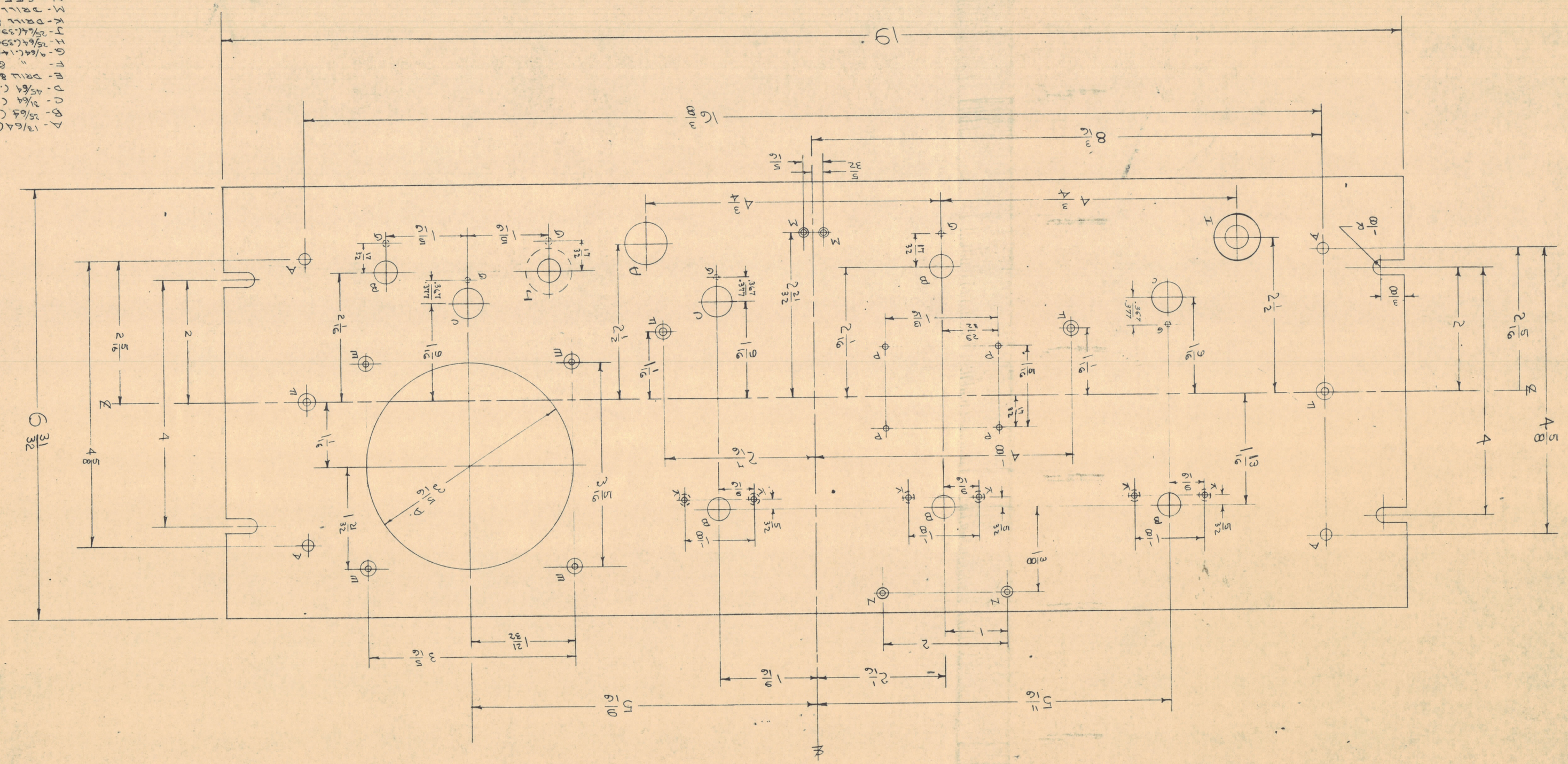
BTM'SI -P042

FRONT OF PANEL



DETAIL "N" HOLES

A	.13/64 (.203) D.	4	AREA
B	.25/64 (.390) D.	3	"
C	.31/64 (.484) D.	1	"
D	.45/64 (.703) D.	1	"
E	DRILL & SINK 6-32	4	"
F	" " 8-32 } SEE DETAIL	4	"
G	.9/64(.140) D X .9 DEEP FROM REAR	6	AREA
H	.15/64(.390)D - .1/4(.750) C'BORE FROM FRONT .9 DEEP	1 REQ.	
J	.25/64(.390)D- .1/4 (.750) " " REAR .9 "		
K	DRILL & TAP 4-40	6	REQ
M	DRILL & SINK 4-40 SEE DETAIL	2	"
N	SEE DETAIL	2	"
P	NO.47 DRILL (.078)	4	"



IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN OBTAINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION

REMOVE ALL BURRS AND SHARP EDGES

NOTICE TO PERSONS RECEIVING THIS DRAWING

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