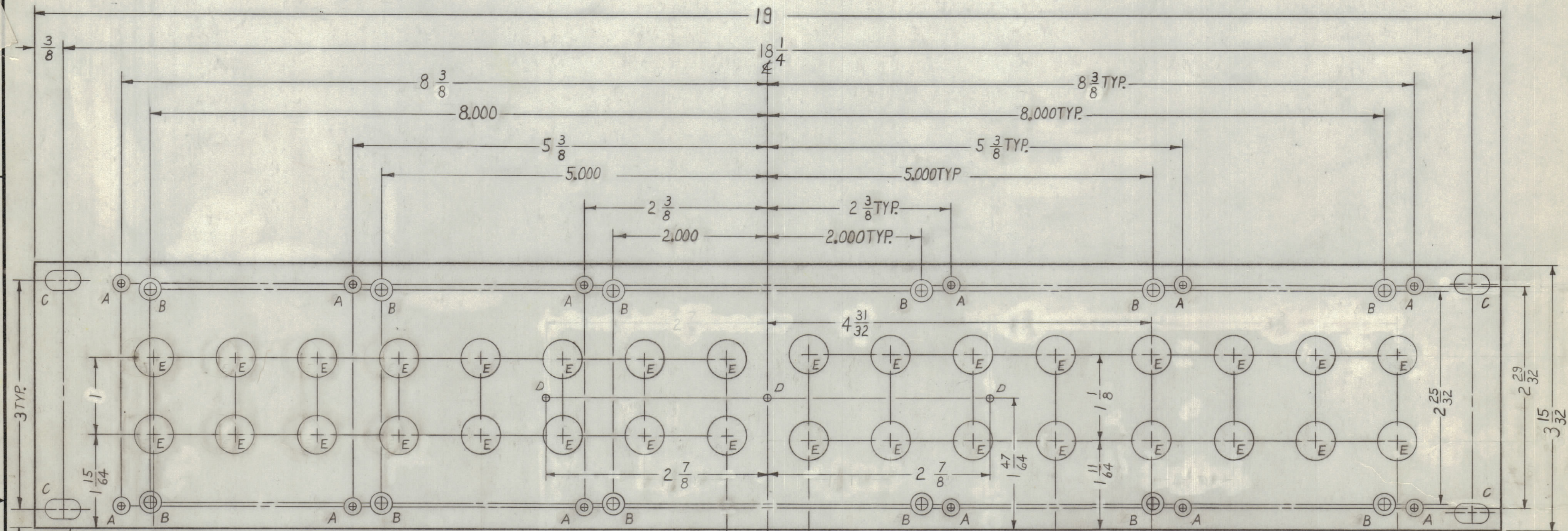


REVISIONS						
ZONE	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD APPD
	X	EXPERIMENTAL RELEASE	3-27-67		LAK	
	Ø	ORIGINAL RELEASE FOR PRODUCTION	4-10-67		RG	



16" HOLES IN 2 ROWS
EQUALLY SPACED 1/16" APART
TOL. NON-ACCUMULATIVE

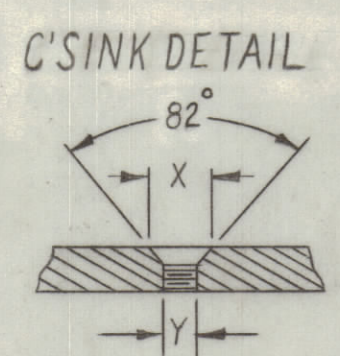
8" HOLES IN 2 ROWS
EQUALLY SPACED 1/16" APART
TOL. NON-ACCUMULATIVE

8" HOLES IN 2 ROWS
EQUALLY SPACED 1/16" APART
TOL. NON-ACCUMULATIVE

FRONT OF PANEL SHOWN

MARK TMC PART NO.
1/8" HIGH BLACK GOTHIC
ON REAR OF PANEL (MS 5106-)

HOLE	TYPE	X	Y
A	3-48	.224-.234	DRILL & TAP 3-48
B	6-32	.289	.144



HOLE	DESCRIPTION	REQ
A	SEE DETAIL C'SINK	12
B	SEE DETAIL C'SINK	12
C	29/64 x 1/4 SLOT	4
D	.070 DIA.	3
E	.515 DIA.	32

MACHINING:

- MILL ALL EDGES.
- HOLES MUST BE DRILLED, UNLESS OTHERWISE SPECIFIED.
- LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
- PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

FINISH NOTES:

- S404 - IRIDITE 14-2 AL-COAT.
- S114 - ZINC CHROMATE PRIMER } FRONT AND
- S115 - SMOOTH GRAY ENAMEL } EDGES ONLY

OR
PRIME AND PAINT PER CUSTOMER'S SPECIFICATIONS.

1	SPP-PA-121	
QTY / UNIT	MODEL USED ON	ASS'Y NO.
APPLICATION		
S401-451	CODE A	

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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

TOLERANCES ON

DECIMALS	FRACTIONS
.X ± .05	± 1/64
.XX ± .01	ANGLES
.XXX ± .005	± 0°-30'

MATERIAL 3/16 ALUMINUM 2024T3
FINISH SEE NOTES

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
MARTINENGO LIST OF MATERIAL				
THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK				
PANEL, FRONT MACHINING				
SIZE		CODE IDENT. NO.	DWG. NO.	ISSUE
C		82679	MS5106	Ø
SCALE 1:1		SHEET		OF